

Second- and Third-Order Nonlinear Optical Materials

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7.1 Introduction

Second- and third-order optical nonlinearity can perhaps be best understood as the coefficients of the second and third terms in the power series expansion of molecular and macroscopic polarization in terms of applied electric fields.

$$P_i = \alpha_{ij}E_j + \beta_{ijk}E_jE_k + \gamma_{ijkl}E_jE_kE_l + \dots \quad (7.1)$$

$$P_i = \chi^{(1)}_{ij}E_j + \chi^{(2)}_{ijk}E_jE_k + \chi^{(3)}_{ijkl}E_jE_kE_l + \dots \quad (7.2a)$$

$$P_i = \chi^{(1)}_{ij}E_{j\omega}\cos(\omega t - kz) + (1/2)\chi^{(2)}_{ijj}\omega E_{jj\omega}[1 + \cos(2\omega t - 2kz)] + \dots \quad (7.2b)$$

The terms β and γ represent the first and second molecular hyperpolarizabilities, whereas the terms $\chi^{(2)}$ and $\chi^{(3)}$ represent the first- and second-order nonlinear material (macroscopic) susceptibilities. Each term arises from the nonlinear interaction of applied electric fields with the quasi-delocalized electron distribution of molecules and materials. Moreover, each of these terms can give rise to a variety of nonlinear responses reflecting different frequency dependences.¹⁻¹³ Second-order terms give rise to second harmonic generation (see Equation 7.2b), difference frequency (e.g., terahertz frequency) generation, optical rectification (see Equation 7.2b), and electro-optic modulation (the Pockels effect). Third-order optical nonlinearity gives rise to third harmonic generation, phase conjugation, optical

limiting, optical parametric effects, and all-optical modulation (the Kerr effect). As is typical for power series expansions, the second-order coefficients are larger than the third-order coefficients. Although commercial applications have been realized for both second- and third-order inorganic materials, such as lithium niobate electro-optic and titanium/sapphire optical parametric materials, organic nonlinear optical materials are still struggling to obtain a beachhead on the commercial landscape. To the present time, second-order nonlinear optical organic materials appear closer to commercial application and will thus receive greater attention in this chapter.

It is very difficult to define a universal figure-of-merit (FOM) for either second- or third-order nonlinear optical materials, as practical device performance will often depend on the details of device design as well as intrinsic material properties. However, the most simplistic and yet somewhat realistic figure-of-merit can be expressed as $\text{FOM} = \chi^{(2 \text{ or } 3)} / \tau \alpha$, where τ is the response time for the system reacting to an electric field perturbation and α is the optical loss. For π -electron organic materials, the response time, τ is the phase relaxation time of the conjugated π -electrons, which is typically on the order of tens of femtoseconds. If device bandwidths are determined by the intrinsic material response time, bandwidths of tens of terahertz are possible. The optical loss, α , typically includes both absorption and scattering contributions. Optical loss will, thus, be influenced by material heterogeneity as well as molecular structure. Of course, practical device applications may also require many additional material properties including stability (e.g., thermal and photochemical) and processability (e.g., solubility in spin-casting solvent, appropriate sublimation temperatures for vapor deposition, appropriate glass transition temperatures for nanoimprint lithography). The FOM defined above is most commonly used in ranking third-order nonlinear optical materials. With second-order nonlinear optical materials, other factors such as the resistivity of metal electrodes used in electro-optic modulator devices can limit bandwidths, so the material FOM is commonly simplified to $\chi^{(2)} / \alpha$ or as $\chi^{(2)} / \alpha \epsilon$, where ϵ is the material dielectric constant. For example, for electro-optic applications, it is important to match the velocity of propagating optical and radiofrequency waves. Velocity matching is optimized when $n^2 = \epsilon$, where n is the material index of refraction.

Quantum mechanical calculations have proven useful in investigating the relationship of β and γ to molecular (chromophore) structure.^{14–24} For simple polyenes, the variation of molecular hyperpolarizability with the length of the conjugated π -electron structure and with bond length alternation is reasonably well predicted by theoretical calculations. Third-order nonlinear optical activity can be observed for both isotropic and anisotropic materials. From the above polarization equations, it can be seen that the symmetry requirement for second-order optical nonlinearity requires chromophores to exhibit either dipolar^{23,24} or octupolar^{25–27} symmetry. For materials to exhibit second-order optical nonlinearity, macroscopic dipolar or octupolar symmetry must exist; such symmetry is frequently introduced by electric field poling or by sequential synthesis/self assembly from a functionalized surface. Because of the additional symmetry requirement for second-order nonlinear optical materials, statistical mechanical calculations have proven useful in guiding the optimization of desired nano- and mesoscopic order.

In the following discussion, greater attention will be paid to second-order nonlinear optical organic materials than for third-order materials. The reason for this disproportionate focus relates to the fact that more commercial attention has been focused on second-order materials, whose design issues have therefore received more intense research scrutiny. For example, very little attention has been given to the optical loss and photostability of third-order nonlinear optical materials, whereas these properties have been extensively studied for a number of second-order materials.

7.2 Second-Order Nonlinear Optical Materials

The primary applications of second-order nonlinear optical organic materials include electro-optic modulation, second harmonic generation, optical rectification, and terahertz radiation generation and detection. With recent success in the development of visible wavelength lasers and light emitting diodes,

second harmonic generation has received less attention. Also, absorption at visible wavelengths of second harmonic light by organic materials is problematic and has inhibited the practical utilization of materials for this application. An excellent review of second harmonic generation, including an extensive discussion of the concept of phase-matching, has been given by Stegeman.²⁸ This review remains highly relevant.

The most common application of organic second-order nonlinear optical materials is electro-optic modulation. Electro-optic modulation involves the application of a low (relative to optical frequencies) frequency electrical field to a material. This low frequency field is often referred to as a radiofrequency field, although actual frequencies can range from DC to tens of terahertz. The applied field perturbs the π -electron distribution of the material, which in turn alters the velocity of light propagating in the material. Thus, electro-optic activity can be viewed as voltage control of the refraction index of a material. The primary focus of this chapter will be a review of organic electro-optic materials and devices.

An increasingly popular application of second-order nonlinear optical materials is terahertz generation and detection. This phenomenon is relevant to a variety of sensing applications, ranging from homeland security to medical imaging. Organic materials also have potential for promoting the development and increased utilization of terahertz spectroscopy. Terahertz generation is an example of optical rectification or “difference frequency” phenomena. Like second harmonic generation, terahertz generation involves the interaction of two optical fields with the charge density of the material.

7.2.1 Electro-Optic Materials

Organic electro-optic materials include single crystal materials such as 4'-dimethylamino-*N*-methyl-4-stibazolium tosylate (DAST),^{13,29} chromophore/polymer composite materials,^{30–33} polymeric materials containing covalently incorporated chromophores (including heavily crosslinked materials),^{30,31,34–40} single-chromophore-containing dendrimers,^{24,41–44} multichromophore-containing dendrimers,^{44,45} chromophore-containing dendronized polymers,^{44,46–51} doped chromophore materials (including binary chromophore systems),⁵² and materials prepared by sequential synthesis/self-assembly of chromophores from a functionalized surface by Langmuir–Blodgett or modified Merrifield techniques.^{13,53–57} The vast majority of systems studied involve dipolar chromophores; the reader is referred elsewhere for an introduction to octupolar materials.^{25–27} In like manner, most devices are currently prepared by electric field poling of polymeric or dendritic materials. For materials prepared by electric field poling or by sequential synthesis/self-assembly, only two nonzero electro-optic tensor elements (r_{33} and r_{13}) exist. These are given approximately by:

$$r_{33} = 2Nf(0)\beta_{zzz} \langle \cos^3 \theta \rangle / (n_{0e})^4 \quad (7.3a)$$

$$r_{13} = Nf(0)\beta_{zzz} \langle \sin^2 \theta \cos \theta \rangle / (n_{0o})^2 (n_{0e})^2, \quad (7.3b)$$

where N is the chromophore number density (molecules/cm³), $f(\omega)$ are local field factors that account for the dielectric nature of the media surrounding chromophores, n_{0o} and n_{0e} are the ordinary and extraordinary linear refractive indices, and the order parameters, $\langle \cos^3 \theta \rangle$ and $\langle \sin^2 \theta \cos \theta \rangle$, define the orientational distribution of chromophores. Equation 7.3 neglects the minor elements of the molecular first hyperpolarizability tensor.

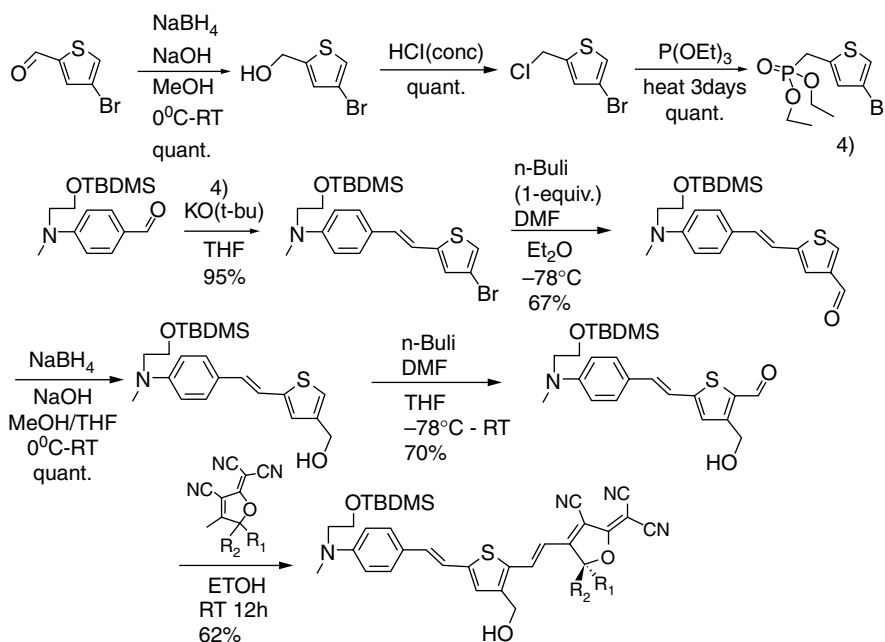
7.2.1.1 Optimizing Electro-Optic Activity

The process of optimizing electro-optic activity is typically a two-step process, in which quantum mechanical calculations are used to guide the improvement of molecular first hyperpolarizability, β_{ijk} , values^{14–24} and statistical mechanical calculations are employed to optimize the product of the chromophore number density and the order parameter.^{58–64} Quantum mechanical calculations have

guided the development of a number of chromophores, leading to dramatic improvements in molecular first hyperpolarizability, i.e., to β_0 values on the order of or greater than 1000×10^{-30} esu. The tricyanovinylfuran (TCF) acceptor moiety shown in Scheme 7.1 has facilitated the development of workhorse chromophores appropriate for prototype device development.^{65–72} In recent years, the synthesis of chromophores has been greatly aided by the utilization of microwave-assisted synthesis techniques.^{73,74} Of course, for a chromophore to be carried forward for development of device-appropriate materials, it must exhibit appropriate thermal, chemical, and photochemical stability, acceptably low levels of absorption at anticipated device operational wavelengths, and appropriate processability (e.g., solubility in spin casting solvents, etc.). These features will be addressed later in this chapter; note that the comments that apply for electro-optic materials also apply to other second-order materials and, to some extent, to third-order materials.

The theoretically-inspired development of chromophores with improved molecular first hyperpolarizability can be divided into two categories: (1) variations of the fundamental donor, bridge, and acceptor blocks of modular dipolar chromophores; and (2) investigation of novel chromophore architectures such as “X-shaped”^{18,19,75,76} and “twisted”^{20,21} chromophores. The former strategy has proven to be very effective in the past and significant future improvement may be possible following this strategy. The latter strategy is much newer, but may afford dramatic improvements in molecular first hyperpolarizability, while permitting desirable auxiliary properties such as high transparency at operating wavelengths.

Molecular first hyperpolarizability (β) values are commonly measured by hyper-Rayleigh scattering (HRS).^{77–79} Such measurements are complicated by two-photon fluorescence and by molecular aggregation. A variety of modifications have been made to the HRS technique in efforts to circumvent these problems, including the use of femtosecond pulse techniques, measurements at a number of wavelengths (using laser wavelength agility afforded by optical parametric devices), and measurements as a function of concentration with measured β values determined exploiting extrapolations to zero concentration.^{77–79} Moreover, HRS measurements are normally carried out to determine relative (to a standard solvent such as chloroform) β values. Absolute values are most frequently defined using an



SCHEME 7.1 The synthesis of a chromophore containing the tricyanofuran (TCF) acceptor.

integrating sphere approach. A problem arises in the comparison of β values between theory and experiment. Theoretical β values are calculated for isolated particles in the long wavelength or zero frequency limit. On the other hand, experimental β values are measured in solutions of varying dielectric constants and at finite infrared wavelengths such as 1.9 μm . To avoid comparing data corresponding to different conditions, relative β values are frequently compared, e.g., both theoretical and experimental β values referenced to a standard such as paranitroaniline.²³

The product of dipole moment, μ , and molecular first hyperpolarizability, β , is also a useful quantity, particularly as the slope of the curve of r_{33} versus N in the low concentration limit is given by $2f(0)[\mu\beta]E_p/5kTn^4$, where for the sake of simplicity the subscripts on β and n have been dropped. The product $\mu\beta$ can be measured by electric field induced second harmonic generation (EFISH) techniques. Like HRS measurements, many factors can complicate the measurements and great care must be exercised to obtain meaningful data. If molecular first hyperpolarizability values relevant to electro-optic response are to be extracted from EFISH data, then care must be exercised to avoid multiphoton resonance contributions. Again, like HRS measurements, EFISH measurements should ideally be made at a number of wavelengths.

The second aspect of optimizing electro-optic activity involves optimizing the product $N\langle\cos^3\theta\rangle$. It is now well-appreciated that intermolecular electrostatic (e.g., dipole–dipole) interactions involving prolate ellipsoid-shaped π -electron chromophores can lead to serious attenuation of electro-optic activity.^{58–64} The Monte Carlo calculations in Figure 7.1 illustrate this point. These calculations were carried out with the restriction that the chromophores maintain a uniform lattice distribution. Different results are obtained if a non-uniform chromophore distribution is permitted. This latter treatment

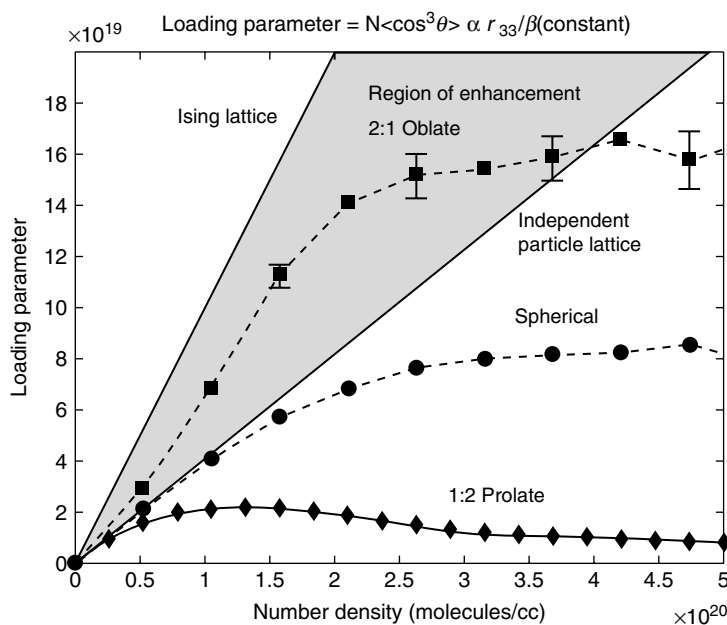


FIGURE 7.1 Calculation (employing pseudo-atomistic Monte Carlo methods) of $N\langle\cos^3\theta\rangle$ vs. N for chromophore shapes ranging from prolate to oblate ellipsoidal. Calculations are based on an “on-lattice” approximation, which means that chromophores are restricted to uniform spacing among chromophores. Different results, particularly at high loading, are obtained for “off-lattice” calculations, in which chromophores are permitted to assume a non-uniform lattice distribution (e.g., to aggregate). For off-lattice calculations, results are much more sensitive to the details of chromophore structure. Pseudo-atomistic calculations mean that π -conjugated segments are treated in the united atom approximation whereas σ -bonded molecular fragments are treated fully atomistically.

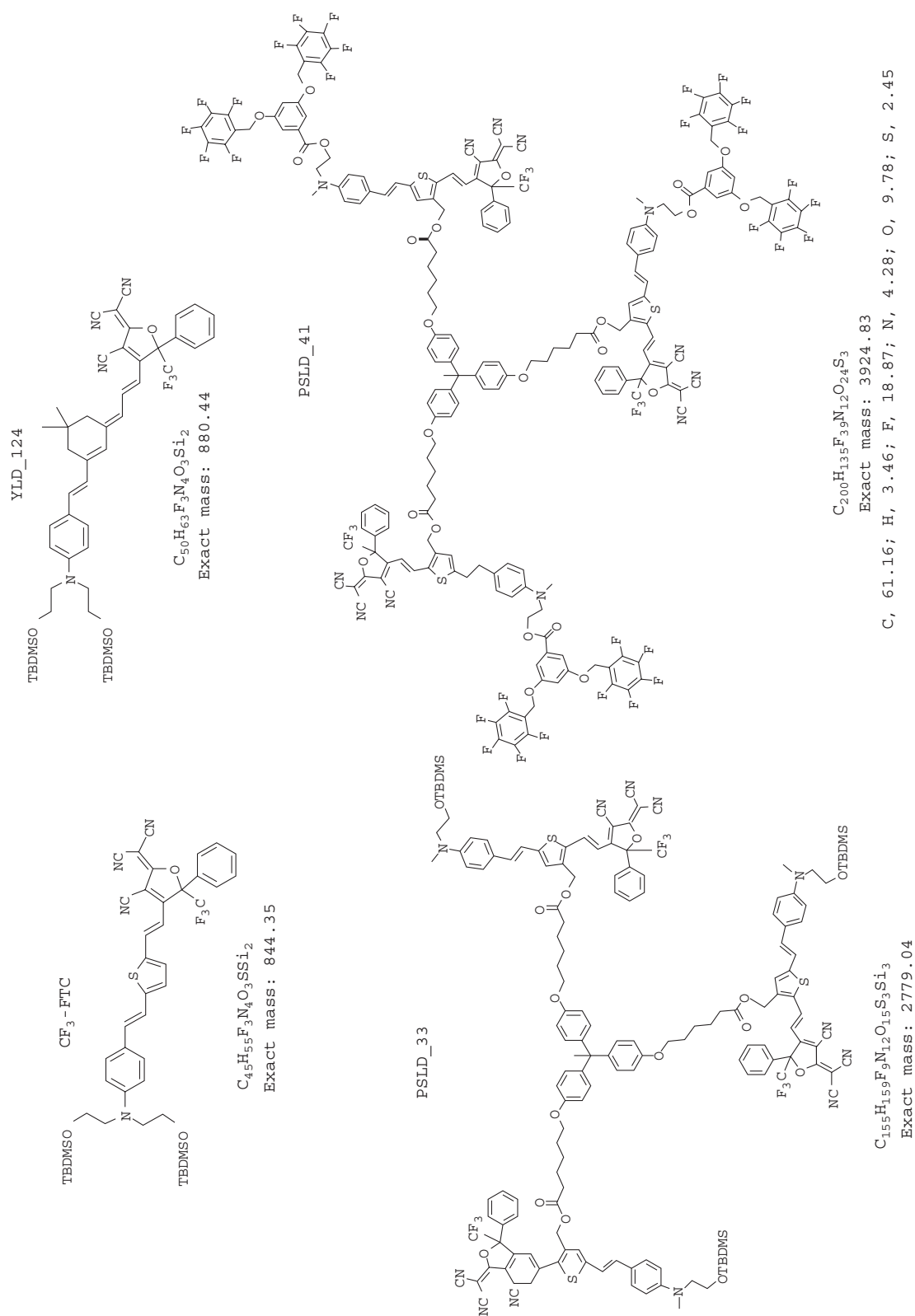


FIGURE 7.2 Four chromophore structures related to the data presented in Figure 7.3.

permits aggregation effects to be taken into account. The discussion of this latter treatment, which can be critical for considering very large number densities (high chromophore loading), is sufficiently complicated to be beyond the discussion presented here. In the present discussion, we restrict our consideration to the more simplistic case of a uniform chromophore distribution. As shown in this figure, intermolecular electrostatic interactions can also augment poling-induced noncentrosymmetric order. It has been suggested in at least two studies that chromophore-polymer interactions can also influence order.^{80,81} Indeed, in addition to chromophore shape effects illustrated in Figure 7.1, the spatial and dynamical restrictions associated with covalent bonds impact poling-induced order. This is illustrated in studies of multichromophore-containing dendrimers (MCCD), as depicted in Figure 7.2 and Figure 7.3. In Figure 7.3, a significant enhancement in electro-optic activity is observed for a MCCD, relative to the behavior observed for the same chromophore in a polymer composite material. Indeed, behavior for the MCCD lies between that expected for a chromophore in a spherically-symmetric environment and the independent particle limit (see Figure 7.1). Even more intriguing behavior is observed when a second chromophore is doped into the MCCD. The electro-optic activity, as shown in Figure 7.3, increased nearly linearly with a slope more than twice the initial slope of the r_{33} versus N plot for the same chromophore in an amorphous polycarbonate (APC) polymer host.^{32,33} A simplistic analysis suggests that such behavior may reflect intermolecular electrostatic interactions, acting to increase $N\langle\cos^3\theta\rangle$ in a manner analogous to that seen in Figure 7.1. However, unlike the case for chromophore/polymer composite and undoped dendrimer materials, this behavior has not yet been quantitatively reproduced by theoretical calculations. Moreover, all necessary control experiments to rule out other potential contributions to the unusual behavior shown in Figure 7.3 have not yet been completed. Nevertheless, the realization of electro-optic activities greater than 300 pm/V for doped single-chromophore-containing dendrimers, MCCDs, and dendronized polymers is an important milestone and provides the potential (providing further improvement in molecular first hyperpolarizability is forthcoming) of realizing electro-optic activity on the order of 1000 pm/V. Of course, for large electro-optic activity to be meaningful, it must be accompanied by acceptable optical transparency,

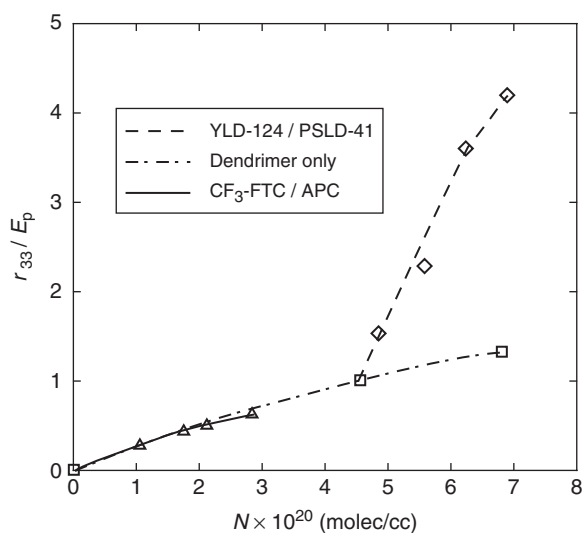


FIGURE 7.3 Data for the four chromophore structures of Figure 7.2. Since a linear dependence of electro-optic activity, r_{33} , on electric poling field strength is observed in all cases, r_{33}/E_p vs. N is plotted to facilitate comparison among data sets. Data for composite materials consisting of the chromophore CF₃-FTC in amorphous polycarbonate (APC, Aldrich Chemicals) are indicated by triangles. Data for the two dendrimer materials PSLD 33 and 41 are indicated by squares. Data for samples of YLD 124 doped into PSLD 41 are indicated by diamonds.

thermal stability and photostability. We now turn attention to discussion of these issues, after a few comments about the measurement of electro-optic tensor components.

Electro-optic activity of thin film samples is most commonly measured by the following techniques: Teng-Man simple reflection^{82–84} attenuated total reflection (ATR),^{85–87} Fabry–Perot interferometry, FPI,^{81,88,89} and two-slit interference.⁹⁰ Electro-optic activity can also be measured in a variety of waveguide (e.g., Mach Zehnder interferometry, MZI),^{91–93} ring microresonator,^{66,72} and etalon devices. Each technique has its particular advantages and limitations, and in general it is desirable to obtain electro-optic tensor components from multiple measurements using different techniques. It can also be important to define the dispersion of tensor components. A variety of techniques, such as ATR, FPI, and MZI devices permit both r_{33} and r_{13} to be determined. Such complete tensor determination permits a more definitive characterization of chromophore orientational order. These various characterization techniques can also be adapted by the introduction of temperature control and DC voltage application stages to provide in situ monitoring of the introduction of noncentrosymmetric order by electric field poling and the subsequent relaxation of that order.⁴⁵

7.2.1.2 Minimizing Optical Loss

This discussion will first focus on “material” loss. Throughout the 1990s, most of the chromophores being investigated had a charge transfer absorption maxima, λ_{max} , of less than 600 nm. For such materials, optical absorption loss at 1.3 and 1.55 micron telecommunication operating wavelengths was most frequently dominated by hydrogen vibrational overtone absorptions. For dendrimer materials, optical loss values as low as 0.2 dB/cm have been observed.⁹⁴ When optical loss of greater than 2 dB/cm was observed, it was normally indicative of light scattering arising from material heterogeneity associated with various processing conditions.³⁵ More recently, chromophores with interband absorption maxima approaching 800 nm have come into use. For these materials, and even for some earlier materials,^{32,33} absorption loss at telecommunication wavelengths is dominated by electronic charge transfer absorption. Thus, increasing $\chi^{(2)}$ may not lead to an improvement in FOM, because it is accompanied by a corresponding increase in α . The appearance of exciton bands may even lead to a decrease in FOM. In designing new chromophores for improved optical nonlinearity, it is critical to consider optical loss.

Optical loss due to electronic absorptions (both interband charge transfer and excitonic absorptions associated with aggregation) is strongly influenced by solvatochromic and line broadening effects, particularly as these effects influence the long wavelength tails of absorptions. Line broadening is frequently defined by the heterogeneity of the chromophore environment and thus can be influenced by chromophore order and by the mode of attachment of the chromophore to its surrounding matrix. The dielectric properties of the surrounding matrix will, of course, have a profound effect on solvatochromic shifts. Researchers at Lockheed Martin^{32,33} appear to be the first to focus on an effort to control absorption contributions to optical loss by a systematic consideration of the roles played by the structure of the chromophore and of the surrounding matrix.

Quite different effects on absorption loss can be observed for different types of materials at telecommunication wavelengths. In this regard, dendritic materials may afford significant advantages relative to chromophore/polymer composite materials due to the fact that they permit control of the local chromophore environment and chromophore solubility in the surrounding matrix. For example, chromophores incorporated in fluorinated dendrimers typically exhibit blue (hypsochromic) shifted absorption maxima relative to the same chromophore in a polymer such as amorphous polycarbonate (APC, Aldrich Chemical). Moreover, the “solubility” of the chromophore in dendrimers is controlled by covalent bond attachment. Of course, comments made regarding dendrimers can also apply to chromophores covalently incorporated into polymers, provided that access of chromophores to each other is inhibited by the covalent incorporation. A high concentration of chromophores does not necessarily imply disastrous optical loss, as illustrated in Figure 7.4, which shows the same chromophore in a covalent-bonding-defined chromophore “bundle” and in APC.⁹⁵ The absorption maximum of the chromophore in the bundle is shifted to higher energy and no detectable line broadening is observed. The molecular hyperpolarizability of the chromophore bundle is nearly three times that of the isolated

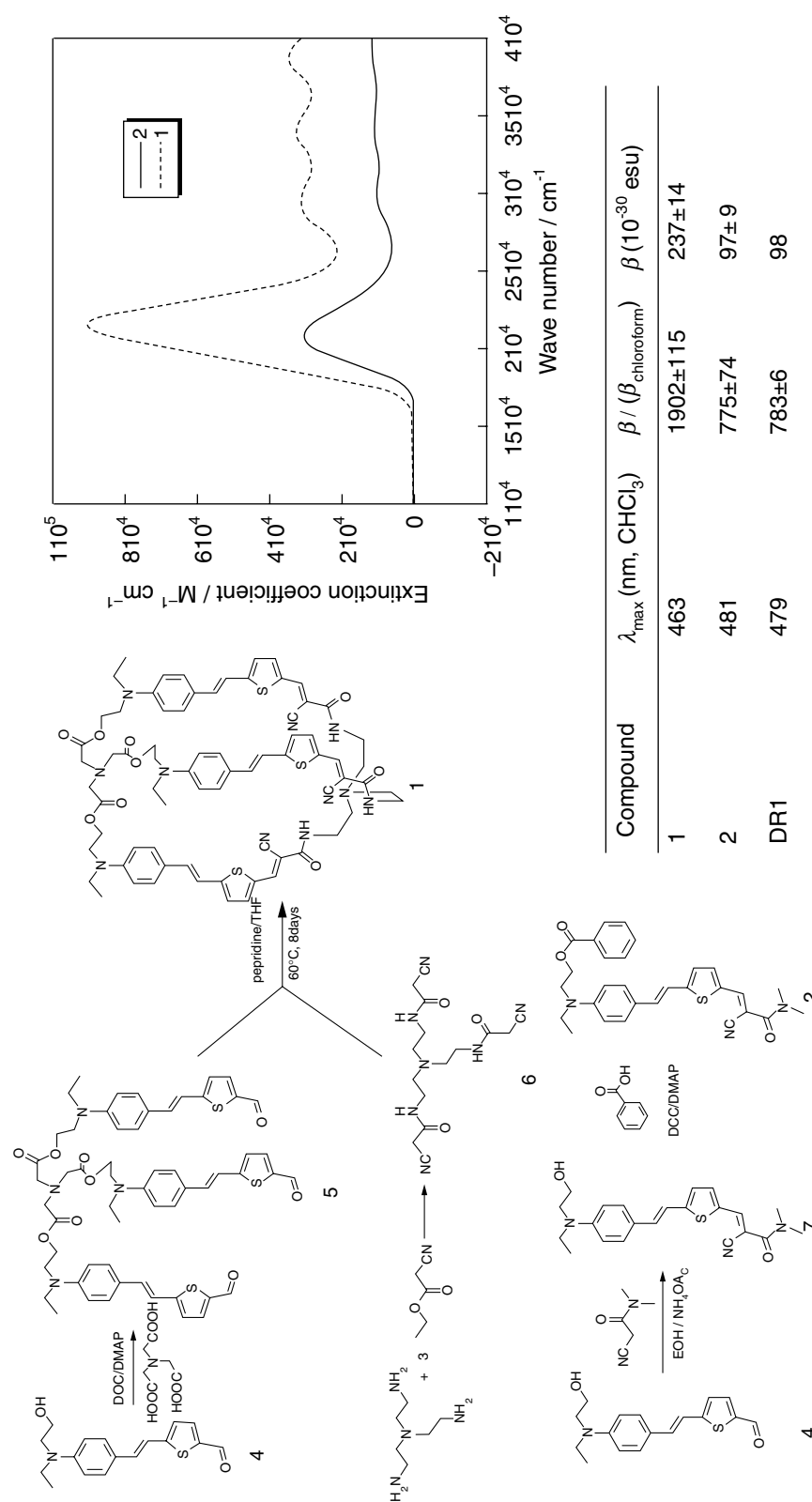


FIGURE 7.4 The comparison of optical spectra and molecular hyperpolarizability for the same chromophore in APC and in a three-chromophore bundle (right hand side of figure). On the left hand side of the figure, the syntheses of the three-chromophore bundle and the analogous single chromophore are shown.

chromophore. The experimental results shown here are in good agreement with theoretical calculations carried out for the respective structures. Care should be exercised with respect to extrapolating the results of Figure 7.4 to other materials; in general, the exact optical behavior will be determined by the precise translational and orientational positioning of chromophores, which will vary from structure to structure.

Optical loss is also influenced by scattering losses. These frequently arise from material heterogeneities introduced by spin casting, electric-field poling, crosslinking (lattice hardening), and by various device processing steps (e.g., reactive ion etching of waveguides and deposition of cladding layers). The problem is typically worse (ignoring for the moment issues associated with crosslinking or lattice hardening) for chromophore/polymer composites than for chromophores covalently incorporated into dendrimers or polymers. Again, the major issue is control of chromophore “solubility.” For chromophore/polymer composites, problems include: the differential solubility of the chromophore and polymer host in spin casting solvents; sublimation of chromophores during baking (to drive off residual spin casting solvents); sublimation of chromophores during electric field poling; and “electrophoretic” phase separation during poling. “Covalent-tailoring” of chromophores and their incorporation into host materials is a very attractive means of controlling chromophore solubility and packing (void volumes) in the final material. As we shall see shortly, crosslinking (or lattice hardening) is typically necessary to achieve adequate thermal stability. Some crosslinking chemistries can lead to phase separation and lattice strain and thus dramatic increases in optical loss due to light scattering. New cycloaddition crosslinking chemistries involving the “soft” free-radical chemistry of the fluorovinyl ether group or the Diels-Alder/retro-Diels-Alder reaction lead not only to lattice hardening without attenuation of poling efficiency, but also to materials with low optical loss.

Optical loss can also arise from the process of fabricating buried channel waveguides. When this is done by techniques such as reactive ion etching, care must be exercised to avoid pitting (waveguide wall roughness) due to reactive ions with excess kinetic energy (i.e., a physical rather than chemical etch). When care is employed, the excess waveguide loss can be 0.01 dB/cm or less.⁹⁶ Loss can also be introduced in deposition of cladding layers if the solvent used to deposit the cladding layer attacks the electro-optic material. For both reactive ion etching and deposition of cladding layers, the lowest loss is typically observed when very hard electro-optic materials are used. Loss can also arise from material damage (dielectric breakdown) during electric field poling.

Optical loss can be influenced by the structure of the device, e.g., bending loss for ring microresonators. Of course, one of the greatest contributions to total device insertion loss is coupling loss. With organic electro-optic materials, the dominant contribution to coupling loss arises from a mismatch in mode size and shape between light propagating in silica transmission fibers and that in the organic EO waveguides. The solution to this problem is typically to employ a “mode transformer” structure.^{97–101} Mode transformers permit per facet coupling losses to be kept to a few tenths of a dB. The overall objective is typically to achieve a total insertion loss of less than 5 dB (the current standard for lithium niobate devices). Thus, if device lengths of 2 cm or less are to be used, then material loss must be kept to less than 2 dB/cm. Short device lengths, of course, have the advantage of permitting greater operational bandwidths by minimizing loss occurring in metal drive electrodes. The calculated performance of a Mach Zehnder device for typical EO, cladding, and electrode material conditions is shown in Figure 7.5.

7.2.1.3 Maximizing Thermal Stability

The stability of electro-optic activity following the cessation of electric field poling is critical for device applications. In the simplest sense, thermal stability relates to the temperature difference between the operating temperature and the material glass transition temperature, T_g . With composite materials, incorporation of chromophores results in plasticization and a corresponding reduction of glass transition temperature with increasing dopant (chromophore) concentration. Thus, to realize sufficient thermal stability to satisfy Telcordia standards, it is necessary to use a host polymer material with an initial glass transition temperature on the order of 150°C or greater. Polycarbonates, polyquinolines, and polyimides have been the most commonly employed polymers for producing composite materials appropriate for

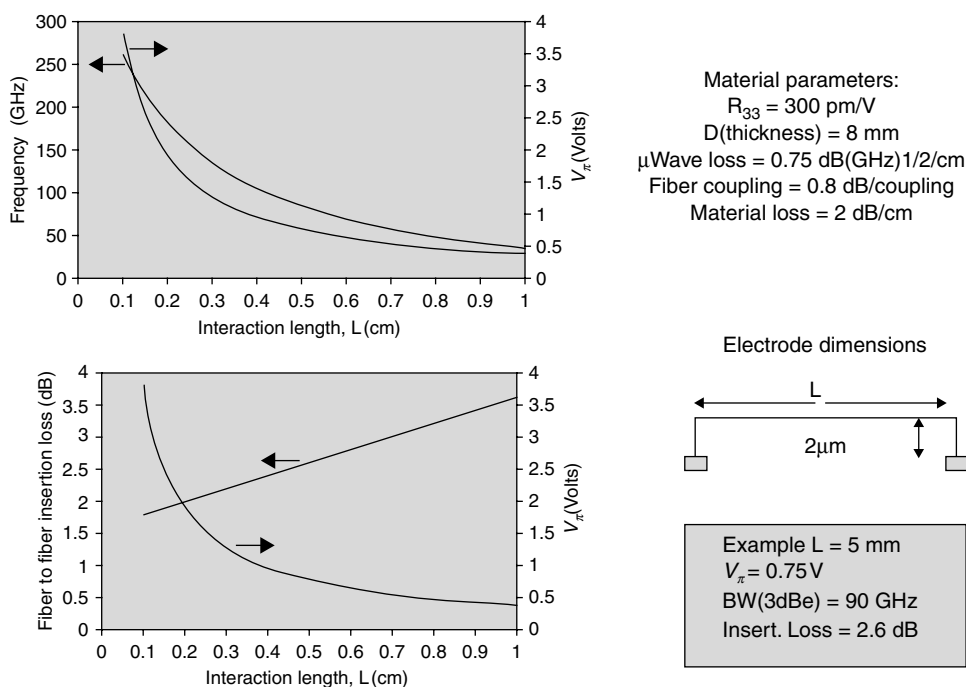


FIGURE 7.5 The variation of critical Mach Zehnder device parameters (bandwidth, drive voltage, fiber-to-fiber insertion loss) with device (electrical/optical field interaction) length. An example of performance for a 5-mm length Mach Zehnder electro-optic modulator expected with current materials is also shown.

prototype device fabrication. One of the problems with very high-glass-transition-temperature composite materials, such as polyimides, is that very high poling temperatures are required. Such temperatures promote chromophore sublimation and the decomposition of chromophores, and can also be incompatible with processing methodologies such as nanoimprint lithography. High glass transition materials also commonly exhibit poor solubility in solvents used for spin casting. A convenient means of avoiding this requirement for high temperature processing at intermediate stages of electro-optic material production is to achieve thermal stability by crosslinking (lattice hardening) in the final stages of electro-optic material production. With crosslinking, thermal stability will be defined by the density of crosslinks and the flexibility of intervening segments. Throughout the 1990s, crosslinking chemistries used to elevate final material glass transitions temperatures frequently involved condensation (e.g., urethane and sol gel) chemistry.^{34,35} Such reactions give off water as an elimination product and are influenced by atmospheric moisture. Moreover, the expulsion of gaseous elimination products can result in lattice disruption and increased light scattering. As the condensation reaction proceeds, increased lattice strain (e.g., lattice contraction) can also be a problem, which can be serious with sol-gel glasses. Both thermal and photo-induced crosslinking chemistries have been explored.^{30,31} The latter has been plagued by competition for light absorption involving the photo-initiator and the EO chromophore. More recently, cycloaddition chemistries^{36–38,44,46–52,102} have become popular for realizing high glass transition temperature (e.g., to 200°C) materials without the attenuation of electro-optic activity or an increase in optical loss associated with earlier crosslinking reactions. These chemistries are pictorially illustrated in Figure 7.6. The fluorovinyl ether crosslinking reaction illustrated in Figure 7.6a is a soft free radical reaction that has the advantage of yielding high glass transition materials that are also characterized by very low optical loss at telecommunication wavelengths due to low hydrogen content in the final material. The Diels-Alder/retro-Diels-Alder reaction of Figure 7.6b has the added advantage

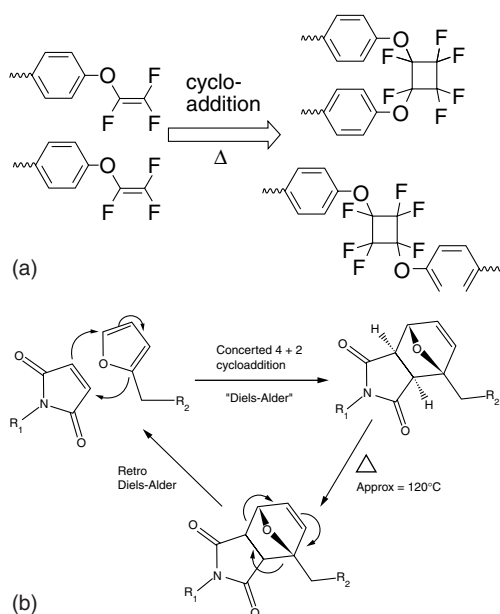


FIGURE 7.6 Fluorovinyl ether (6a) and Diels-Alder/retro-Diels-Alder (6b) cycloaddition crosslinking reactions.

(in some cases) of reversibility. That is, the material is crosslinked below the glass transition temperature but becomes uncrosslinked at the T_g , permitting poling to be effected without being attenuated by crosslinks. Choice of diene and dienophile can permit systematic tuning of the glass transition temperature, including for the purpose of matching the poling temperature to the thermal initiation temperature of the fluorovinyl ether crosslinking reaction (when both types of cycloaddition crosslinking are used together). Obviously, for irreversible crosslinking reactions such as reaction of the fluorovinyl ether moiety, it is important to match poling temperatures to the thermal initiation temperature of the crosslinking reaction so that effective crosslinking is achieved without unwanted attenuation of poling-induced order. A final material glass transition temperature on the order of 200°C is more than adequate for satisfying Telcordia standards for thermal stability (long-term stability at an operating temperature of 85°C). Cycloaddition crosslinking has been demonstrated to be effective in providing such stability.

7.2.1.4 Maximizing Photostability

Photostability has been shown to be largely a matter of avoiding singlet oxygen chemistry.^{103–108} Stegeman and coworkers^{103–106} have demonstrated most of the critical features of photodecomposition of organic electro-optic materials, including the absence of contributions from multiphoton absorption. Indeed, they defined a single photostability figure-of-merit, B/σ , where B^{-1} is the probability of photodecay from the LUMO (lowest unoccupied molecular orbital) charge transfer state and σ is the interband (charge transfer) absorption coefficient. This definition has been used by subsequent researchers, although the data analysis of Stegeman and coworkers may have been somewhat overly simplistic, consequently over-estimating photo-instability. For example, more detailed analyses demonstrate that the decay data cannot be fit with a single exponential and that “observer” power in the Stegeman pump–probe experiment may lead to artificially fast decay. Moreover, Stegeman and coworkers failed to carry out measurements at telecommunication wavelengths; this was addressed in subsequent work by researchers at Corning.^{107,108} The Corning group demonstrated that the photostability FOM for a given chromophore structure could vary over four orders of magnitude depending on conditions that influence singlet oxygen chemistry. Even larger variation has been observed by other groups and photostability has been shown to improve with the use of small quantities of singlet oxygen quenchers. In addition to pump-probe experiments carried out by Stegeman and coworkers, researchers at Corning, Gunter and coworkers, and Dalton and coworkers, photostability has also been investigated in operating Mach Zehnder devices by Steier and coworkers⁶⁹ and by Ashley and coworkers.¹⁰⁹ Again, in these studies, photo-instability could be attributed to singlet oxygen chemistry, with good photostability being observed for materials and devices where this chemistry was partially inhibited.

In summary, it appears that good photostability can be achieved with appropriate materials modification or with appropriate packaging of devices to minimize the presence of oxygen. In this latter regard, the problems faced with organic electro-optic materials are analogous (but not quite so severe) as those faced with organic light emitting device (OLED) materials. It should be noted

that dense crystals such as DAST exhibit excellent photostability, again consistent with the role played by oxygen.

7.2.1.5 Radiation Hardness

Very little work has been carried out examining the performance of organic electro-optic materials and devices in the presence of high-energy gamma rays and protons associated with space environments. Part of the problem of evaluating the impact of high-energy radiation on device performance is isolating changes attributable to organic electro-optic materials from changes of performance induced by events unrelated to the organic electro-optic materials (e.g., damage to silica input fibers). Nevertheless, the one published report¹¹⁰ on this subject appears promising with respect to good stability exhibited by organic electro-optic materials.

7.2.1.6 Fabrication of Prototype Devices

The most common prototype device fabrication involves stripline Mach Zehnder modulators; however, ring microresonator, cascaded prism, and etalon structures have also been produced and evaluated. A critical issue with the fabrication of prototype devices is how to deal with the properties of cladding and electrode materials. Devices are typically multilayer structures consisting of bottom (ground) electrode/bottom cladding/electro-optic waveguide/top cladding/top (drive) electrode. If materials are poled through cladding layers, the poling field can be attenuated due to the resistivity of the cladding layers. A potential solution to this problem would be to identify cladding materials with significant conductivity. Unfortunately, cladding materials with prerequisite conductivity have also exhibited, to the present time, unacceptably high levels of optical loss. The presence of cladding layers thus makes it difficult to realize the same electro-optic activity in device structures that have been achieved in thin films. Another issue in the fabrication of prototype devices is the impact of electrode materials and device structure on performance, including operational bandwidth. For stripline devices, such as Mach Zehnder interferometers, resistive losses in metal electrodes typically define operational bandwidths. Shorter electrode structures (see Figure 7.5) lead to higher bandwidths, but at a price of increased drive voltage (V_π , the voltage required to produce a π phase shift). As already noted, shorter devices afford the advantage of reduced insertion loss and are more appropriate for high-density integration of many modulators on a single chip. For resonated devices, such as ring microresonators and etalon devices, bandwidth is limited by the optical lifetime in the resonated structure. This is defined by the quality factor, Q , of the resonant device. High quality factors have the advantage of affording reduced drive voltage operation but limit the bandwidth of the device. Very high center operational frequencies can still be obtained, but the bandwidth about the center frequency is limited by the Q . Ring microresonators have the added advantage of reduced size, which can facilitate high-density integration. In discussing bandwidth, one needs to distinguish between digital and analog signals. This point will be illustrated in the following simplified discussion of bandwidth and drive voltage requirement for resonant device structures.

For a resonator, the 3-dB electrical modulation bandwidth (the detected voltage is down by 3 dB) is given by

$$\Delta f_{3dB} = c/\lambda Q = \Delta f_{FWHM}, \quad (7.4)$$

where c is the speed of light, λ is the wavelength of light, Δf_{FWHM} and is the full-width at half-maximum of the bandpass of the resonant device. The case of digital modulation is considered first.

For a 10-dB contrast in the digital pulses, the voltage induced frequency shift of the bandpass must be

$$\Delta f = 3\Delta f_{FWHM}/2. \quad (7.5)$$

The frequency shift with voltage is

$$(\Delta f / V) = (n_{\text{eff}})^2 r_{33} c / (2d\lambda), \quad (7.6)$$

where d is the electrode spacing. Combining,

$$V_{10\text{dB}} = (3d\lambda\Delta f_{3\text{dBe}}) / [(n_{\text{eff}})^2 r_{33} c]. \quad (7.7)$$

In digital systems, the required bandwidth depends on the modulation format. Conservatively assuming that $\Delta f_{3\text{dBe}} = B$ (the bit rate), then

$$V_{10\text{dB}} = 3d\lambda B / [(n_{\text{eff}})^2 r_{33} c]. \quad (7.8)$$

For example, if $B = 10$ Gb/s, $n = 1.6$, $r_{33} = 300$ pm/V, $d = 6$ μm , $\lambda = 1.3$ μm , and $Q = 5 \times 10^3$, then $V_{10\text{dB}} = 1$ V (with the result obviously scaling linearly with the bit rate).

Now consider analog signal modulation. The optical wavelength is set to the point of maximum slope of the resonator transmission (bandpass) curve:

$$\Delta\lambda = \Delta\lambda_{\text{FWHM}} / (2\sqrt{3}) \quad (7.9)$$

It is helpful to define a $V\pi_{\text{equiv}}$ so that it corresponds to an equal $V\pi$ of a Mach Zehnder modulator:

$$(V\pi_{\text{equiv}} / \Delta f_{3\text{dBe}}) = 4\pi d\lambda / [(3\sqrt{3})(n_{\text{eff}})^2 r_{33} c]. \quad (7.10)$$

For example, if $n = 1.6$, $r_{33} = 300$ pm/V, $d = 6$ μm , and $\lambda = 1.3$ μm , then $(V\pi_{\text{equiv}} / \Delta f_{3\text{dBe}}) = 0.08$ V/GHz. It is clear from the above analyses for digital and analog signal processing that the simplest route to improving the performance of resonant devices is to increase the electro-optic coefficient, r , of the material used to fabricate the device. The current performance of organic electro-optic materials moves resonant devices close to practical application.

Device structures are most commonly fabricated using reactive ion etching, although ring micro-resonator and Mach Zehnder devices structures have also been made by nanoimprint lithography.⁶⁸ Nanoimprint lithography has the potential advantage of allowing complex electro-optic circuitry to be mass-produced in a cost-effective manner.

The range of application of organic electro-optic materials has been recently broadened by the incorporation of these materials into silicon photonic device structures.⁶⁶ The small dimensions of these structures and the obvious potential for convenient integration with silicon electronics is very attractive. Moreover, the small (nanoscopic) dimensions of silicon photonic circuitry result in an optical field concentration, which has recently been exploited to achieve optical rectification of light at mW optical powers.⁶⁶ Thus, the same device structure can be employed for electrical/optical and optical/electrical signal transduction.

7.2.1.7 Applications

Applications of electro-optic materials and devices include electrical-to-optical signal transduction, optical switching, optical beam steering, radiofrequency signal generation, phased array radar (radio-frequency beam steering), optical gyroscopes, analog-digital conversion, frequency conversion (time stretching), and sensing (of both physical and chemical phenomena). The term *radiofrequency* describes frequencies in the range 0–30 THz. Electro-optic technology is at the heart of “RF Photonics,” or the delivery of radiofrequency signals via optical transmission. Many applications of electro-optic materials lie in the arena of defense and homeland security, but interest is growing in the areas of computer chip manufacture, transportation, telecommunications (both fiber and wireless), civil engineering, and

medicine. For example, in the development of next-generation computer chips, photonics may be used to route high frequency information among various components of the chip, avoiding the problems of signal loss and heating associated with moving electrons through metal connectors. The field of embedded network sensing combines sensors, computer processors, and communication components on a single chip. Electro-optic devices provide critical signal transduction and routing on embedded network sensing platforms. Embedded network sensing is finding increasing applications in medicine and infrastructure monitoring (civil engineering).

7.2.2 Optical Rectification Including Terahertz Radiation and Detection

Optical rectification is the difference frequency analog of second harmonic generation. Like second harmonic generation, it will occur whenever the electric field component of the optical field is large enough to produce a nonlinear perturbation of the charge distribution of the nonlinear optical material. Normally, intense laser powers are required, but the nanoscopic dimensions of silicon photonic circuitry can concentrate optical fields from milliwatt diode lasers to the point of producing optical rectification.⁶⁶ Thus, organic EO/silicon hybrid devices can act as both electrical-to-optical signal transducers and optical-to-electrical signal transducers. In other words, they have the potential to compete with photodiodes as photodetectors, providing that sufficiently large material second-order optical nonlinearity can be obtained.

Another manifestation of optical rectification/difference frequency generation is terahertz signal generation/detection. Recently, Hayden and coworkers,^{111,112} Gunter and coworkers,¹¹³ and researchers in Japan^{114–116} have pioneered the use of organic electro-optic materials for terahertz applications (imaging and spectroscopy). An advantage of organic materials is that optical and terahertz waves propagate with comparable velocities in organic materials, permitting phase matching of the optical and terahertz radiation. Also, the second-order optical nonlinearity of organic materials is orders of magnitude greater than inorganic crystalline materials such as zinc telluride (ZnTe). A problem encountered with poled organic (polymer) materials is that it is difficult to effectively pole thick (millimeter) films. Such film thickness would be ideal for terahertz applications.

Among the promising sensor applications of terahertz radiation is the ability to image plastic weapons. It is an attractive alternative to magnetic (metal detector) sensing in the arena of homeland security. The possible applications in biomedical imaging are also attractive.

7.3 Third-Order Nonlinear Optical Materials

Third-order organic nonlinear optical materials have very little in common with second-order nonlinear optical materials, other than the fact that both involve significant π -conjugation. Since no symmetry requirement exists for third-order activity, a much broader range of materials can give rise to third-order optical nonlinearity, $\chi^{(3)}$. Indeed, third-order materials range from conjugated polymers such as polyacetylene, to molecules such as C₆₀ and C₇₀, to metallomacrocyclic complexes. When charge transfer molecules are investigated, molecules with quadrupolar¹¹⁷ symmetry (e.g., donor–acceptor–donor or acceptor–donor–acceptor) frequently exhibit larger optical nonlinearity than corresponding dipolar (donor–acceptor) molecules. Dendritic materials containing connected π -electron segments have also been observed to give rise to large third-order optical nonlinearities.

Although the third-order optical nonlinearity for organic materials has been increased over the past two decades, values are still too low for practical applications. A possible exception may be for materials incorporated into silicon photonic circuitry. Scherer and coworkers¹²⁰ have demonstrated all-optical modulation to greater than 5 THz with mW pump powers derived from a diode laser operating at telecommunication wavelengths. The concentration of optical power in waveguides of nanometer

dimensions results in an amplification of optical field intensities by orders of magnitude, permitting much smaller $\chi^{(3)}$ values to be utilized effectively.

Recently, interest in $\chi^{(3)}$ materials has increased because of potential applications of materials with large two-photon absorption coefficients. These applications range from sensor protection to biomedical imaging, photodynamic therapy, and two-photon photolithography.

Because no symmetry requirement exists for nonzero third-order optical nonlinearity, lattice hardness is a less serious problem than for second-order materials, although little research has been conducted on this feature of third-order materials. Optical loss is as important for third-order materials as it is for second-order materials, but very little research attention has been paid to this topic. Third-order materials should afford comparable advantages in processability compared to second-order organic nonlinear optical materials; however, it is unlikely that auxiliary properties will receive much attention unless significant improvement in $\chi^{(3)}$ can be achieved.

7.4 Summary

Extensive π -conjugation of organic materials leads to significant second- and third-order optical nonlinearities. However, until the present decade, values of $\chi^{(2)}$ and $\chi^{(3)}$ have been too small to promote significant commercial application. Currently, electro-optic coefficients in the range 300–400 pm/V are observed for a variety of dendrimer and dendronized polymer materials containing chromophores with large first hyperpolarizabilities. Such values are an order of magnitude greater than values for the commercial standard lithium niobate. New organic electro-optic materials afford the possibility of more compact and lightweight devices operating with bandwidths of 100 GHz or greater and with drive voltages of less than one volt. Realization of gain in RF photonics becomes a possibility for the first time. Many issues remain to be addressed before significant commercialization is likely, including the systematic control of optical loss, thermal stability, and photochemical stability. Moreover, better utilization needs to be made of the processing advantages of organic electro-optic materials, including for the production of integrated electronic/photonic circuitry exploiting a high density of organic electro-optic devices on a single chip. The integration of organic electro-optic materials with silicon photonic circuitry appears to afford some impressive new opportunities not only for high bandwidth electro-optic modulation and optical switching but also for optical rectification. One distinct advantage of organic electro-optic materials is that their processability may permit new device structures and applications to be considered. For example, new sensor technologies appear possible, e.g., by exploiting ring microresonators positioned on side-polished optical fibers.

The prognosis for third-order organic nonlinear optical materials is somewhat less optimistic, as $\chi^{(3)}$ values still need to be increased by one to two orders of magnitude for many applications. Incorporating third-order organic nonlinear optical materials into resonant structures (e.g., ring microresonators) and into silicon photonic waveguides may help reduce the performance demands on $\chi^{(3)}$ materials. At any rate, the development of third-order organic nonlinear optical materials is in a more immature stage than the development of second-order materials, as very little attention is given to auxiliary properties such as optical loss, stability, and processability. The most promising application of third-order organic materials appears to involve materials with large two-photon cross-sections for applications such as biomedical imaging, photodynamic therapy, two-photon photolithography, and ultrafast-responding sensor protection (Table 7.1 through Table 7.3).

Acknowledgments

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TABLE 7.1 Experimental Results of Molecular studies. λ_{max} , Absorption Peak Wavelength of Lowest Energy Strong Transition; μ , Dipole Moment; $\beta_{\mu}(\lambda)$, EFISH Determined First Hyperpolarizability at a Fundamental Wavelength Given in Microns; β_0 , as Defined in Section 6.4; S Indicates Solvatochromic Result; HR Indicates Hyper-Rayleigh Scattering Results

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
<i>Unconjugated derivatives</i>				
	Chloroform	<240	3.5	0.5(1.9) ¹⁵⁶
	H ₂ O	<200	4.6	2.3 (1.06) ³⁷
<i>Benzene derivatives</i>				7 (1.06HR) ²⁶⁵
X = CH ₃	Neat		0.34	0.18 (1.06) ¹⁴¹
X = OH	Neat	260	0.38	<0.2 (1.9) ⁴⁶
X = SH	Neat		1.5	0.17 (1.06) ¹⁹³
X = OCH ₃	Neat		1.5	0.17 (1.06) ¹⁹¹
X = SCH ₃	<i>p</i> -Dioxane	270	1.5	<0.2 (1.9) ⁴⁶
X = NH ₂	Neat		1.4	<0.2 (1.9) ⁴⁶
	Neat	275	1.4	<0.2 (1.9) ⁴⁶
	Neat		1.3	<0.2 (1.9) ⁴⁶
	Neat		1.5	0.89 (1.06) ¹⁴¹
	Neat			1.2 (1.06) ¹⁹³
	Neat		1.5	1.1 (1.06) ¹⁹⁰
	Neat		1.5	1.2 (1.06) ¹⁹¹
	Neat	284	1.5	0.55 (1.9) ⁴⁶

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	$\lambda_{\text{max}}(\text{nm})$	$\mu (10^{-18} \text{ esu})$	$\beta_{\mu}(\lambda)^{\text{ref.}} (10^{-30} \text{ esu})$
X = N(CH ₃) ₂	Neat			1.8 (1.06) ¹⁹³
	Neat		1.8	1.3 (1.06) ¹⁹¹
	Neat	293	1.6	1.1 (1.9) ⁴⁶
	Neat		1.5	0.44 (1.06) ¹⁴¹
X = F	Neat			0.53 (1.06) ¹⁹³
	Neat		1.6	0.70 (1.06) ¹⁹¹
	Neat	266	0.63	<0.2 (1.9) ⁴⁶
	Neat		1.5	0.28 (1.06) ¹⁴¹
X = Cl	Neat			0.22 (1.06) ¹⁹³
	Neat		1.7	0.33 (1.06) ¹⁹¹
	Neat	272	0.44	<0.2 (1.9) ⁴⁶
	Neat		1.4	0.04 (1.06) ¹⁴¹
X = Br	Neat			0.02 (1.9) ¹⁹³
	Neat		1.7	0.2 (1.06) ¹⁹¹
	Neat	274	0.81	<0.2 (1.9) ⁴⁶
	Neat		1.1	0.28 (1.06) ¹⁴¹
X = I	Neat			0.7 (1.06) ¹⁹³
	Neat		1.7	0.46 (1.06) ¹⁹¹
	Neat	304	0.96	<0.2 (1.9) ⁴⁶
	<i>p</i> -Dioxane		1.1	<0.2 (1.9) ⁴⁶
X = SO ₂ CH ₃ X = SO ₂ F X = CN	Neat		1.7	0.3 (1.9) ⁴⁶
	Neat			0.51 (1.06) ¹⁹³
	Neat		4.1	0.48 (1.06) ¹⁹¹
	Neat	230	3.9	0.36 (1.9) ⁴⁶
X = COH X = COCF ₃ X = NO X = NO ₂	Neat	320	2.8	0.8 (1.9) ⁴⁶
	<i>p</i> -Dioxane	300	3.3	1.3 (1.9) ⁴⁶
	<i>p</i> -Dioxane	340/745	3.1	1.7 (1.9) ⁴⁶
	Neat			2.0 (1.06) ¹⁴⁵
X = C ₂ H (CN) ₂	Neat			2.3 (1.06) ¹⁹³
	Neat		4.0	2.2 (1.06) ¹⁹⁰
	Neat		4.0	2.3 (1.06) ¹⁹¹
	Hexane		4.2	1.1 (1.06) ²³²
	Neat	268	4.0	1.9 (1.9) ⁴⁶
	<i>p</i> -Dioxane	303	4.8	3.1 (1.9) ⁴⁶

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	$\lambda_{\max}(\text{nm})$	$\mu (10^{-18} \text{ esu})$	$\beta_{\mu}(\lambda)^{\text{ref.}} (10^{-30} \text{ esu})$
X=COCF ₃	<i>p</i> -Dioxane	356	5.9	10 (1.9) ¹⁶
X=NO	<i>p</i> -dioxane	407	6.2	12 (1.9) ¹⁶
X=NO ₂	DMSO	280	4.0	8 (1.9) ⁵⁶
	<i>p</i> -Dioxane	272	4.2	2.1 (1.9) ¹⁶
X=NO ₂	Neat		2.7	2.1 (1.06) ¹⁴¹
X=NO ₂	<i>p</i> -Dioxane	274	3.0	3.3 (1.9) ¹⁶
X=NO ₂	<i>p</i> -Dioxane	304	5.0	3.0 (1.9) ¹⁶
X=NO ₂	<i>p</i> -Dioxane	294	4.2	4.0 (1.9) ¹⁶
X=NO ₂	DMSO	314	4.5	16 (1.9) ⁵⁶
	<i>p</i> -Dioxane		4.9	6 (1.06) ⁹⁸
			5.3	4 (1.98) ¹⁹⁵
X=NO ₂	<i>p</i> -Dioxane	302	4.6	5.1 (1.9) ¹⁶
			4.6	6.7 (1.98) ¹⁹⁵
	<i>p</i> -Dioxane	322	4.4	6.1 (1.9) ¹⁶
	Acetone	335	4.4	20 (1.06) ¹⁶
	Acetone	334	4.3	19 (1.06) ¹⁶
	<i>p</i> -Dioxane	366	6.3	7.6 (1.9) ¹⁶
	Methanol			36 (1.06) ¹⁹³
	Melt		7.2	21 (1.06) ¹⁴⁰
	Methanol		6.2	35 (1.06) ¹⁹⁰
	DMSO	378	6.1	47 (1.9) ⁵⁶
	<i>p</i> -Dioxane			9.6 (1.91) ²⁵⁰
	<i>p</i> -Dioxane			12 (1.37) ²⁵⁰
	<i>p</i> -Dioxane			17 (1.06) ²⁵⁰
	<i>p</i> -Dioxane			25 (0.91) ²⁵⁰
	<i>p</i> -Dioxane			40 (0.83) ²⁵⁰
	DMSO	384	$\mu\beta = 75 \times 10^{-48}$	(1.58) ²³¹
			7.1	9.6 (1.98) ¹⁹⁵
	Chloroform			23 (1.06HR) ¹⁴⁸
	Acetone	365	6.2	9.2 (1.9) ¹⁶
	<i>p</i> -Dioxane	354	7.0	16 (1.06) ²³⁷
	Chloroform	348	6.4	17 (1.06) ²³⁷
	H ₃ CCN	366	6.2	29 (1.06) ²³⁷
	Methanol	370	6.1	32 (1.06) ²³⁷
	NMP	386	6.8	38 (1.06) ²³⁷
	<i>p</i> -Dioxane		$\mu\beta = 69 \times 10^{-48}$	(1.9) ¹⁰⁷
	Chloroform	347	6.2	20 (1.06) ¹¹⁷

X = NO ₂	Y = NH(NH ₂) ₂	DMSO	378				(1.36) ²³¹
X = NO ₂	Y = N(CH ₃) ₂	DMSO	418		$\mu\beta = 10 \times 10^{-47}$		52 (1.9) ⁵⁶
		Chloroform			$\mu\beta = 14 \times 10^{-47}$		(1.9) ²⁶⁴
		Acetone	388		6.9		26 (1.06) ¹⁶
		DMSO	404		$\mu\beta = 14 \times 10^{-47}$		(1.36) ²³¹
		Acetone	376		6.4		12 (1.9) ⁴⁶
X = NO ₂	Y = CN	p-Dioxane			0.9		0.6 (1.9) ⁴⁶
X = NO ₂	Y = COH	p-Dioxane	376		2.5		0.2 (1.9) ⁴⁶
X = C ₂ H(CN) ₂	Y = OCH ₃	p-Dioxane	345		5.5		9.8 (1.9) ⁴⁶
X = C ₂ H(CN) ₂	Y = N(CH ₃) ₂	DMSO	440		$\mu\beta = 27 \times 10^{-47}$		(1.36) ²³¹
		DMSO	440		$\mu\beta = 62 \times 10^{-47}$		(1.06) ¹⁰¹
					7.1		12 (1.98) ¹⁹⁵
X = C ₂ H(CN) ₂	Y = N(C ₂ H ₅) ₂	Chloroform	420		7.8		32 (1.9) ⁴⁶
X = C ₂ H(CN) ₂	Y = NC ₃ H ₁₀	p-Dioxane	419		$\mu\beta = 30 \times 10^{-47}$		(1.9) ¹⁰⁶
X = C ₂ H(CN) ₂	Y = N(4-CH ₃ C ₆ H ₄) ₂	Chloroform	440		8.5		17 (β ₀) ¹⁷⁷
	Y = NH ₂	Chloroform	452		7.6		25 (β ₀) ¹⁷⁷
X = C ₂ (CN) ₃	Y = N(CH ₃) ₂	CH ₂ Cl ₂	498		7.8		39 (1.9) ⁴⁶
X = C ₂ (CN) ₃		CH ₂ Cl ₂	516		8.2		50 (1.9) ⁴⁶
		DMSO	528		$\mu\beta = 85 \times 10^{-47}$		(1.36) ²³¹
		Chloroform			5.7		14 (1.9) ⁴³
		CH ₂ Cl ₂	458		8.0		44 (1.9) ⁴⁶
		Chloroform			8.3		51 (1.9) ⁴³
		CH ₂ Cl ₂	556		1.6		60 (1.9) ⁴⁶
		DMSO	561		$\mu\beta = 73 \times 10^{-47}$		(1.36) ²³¹
		DMSO	458		$\mu\beta = 36 \times 10^{-47}$		(1.36) ²³¹

(continued)

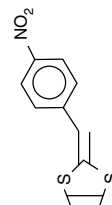
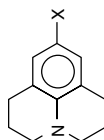
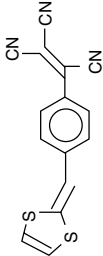
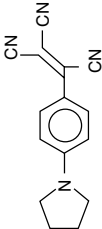
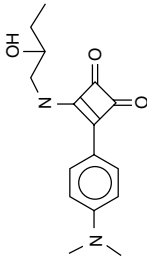
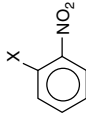
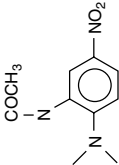
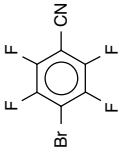
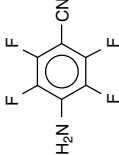
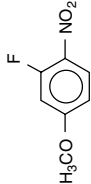
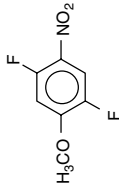
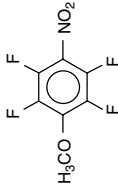


TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	DMSO	602	$\mu\beta = 12 \times 10^{-46}$	(1.58) ²³¹
	<i>p</i> -Dioxane	505	$\mu\beta = 71 \times 10^{-47}$	(1.36) ²⁰³
		397	$\beta = 171 \times 10^{-30}$	(1.06S) ²⁰⁰
	Neat		3.9	1.0 (1.9) ⁴⁶
	Neat		5.0	1.8 (1.9) ¹⁴¹
	<i>p</i> -Dioxane		4.0	0.4 (1.9) ⁴⁶
	<i>p</i> -Dioxane	348	3.4	1.2 (1.9) ⁴⁶
	Neat	318	3.8	1.4 (1.9) ⁴⁶
	Melt		5.0	6.4 (1.32) ¹⁴⁰
	Acetone		4.3	10 (1.06) ¹⁹⁰
	<i>p</i> -Dioxane		4.1	2.5 (1.9) ⁴⁶
	<i>p</i> -Dioxane		5.5	1.2 (1.9) ⁴⁶
	<i>p</i> -Dioxane		4.0	0.8 (1.9) ⁴⁶

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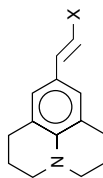
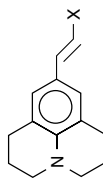
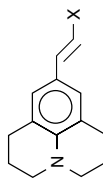
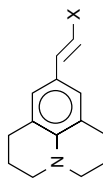
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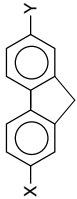
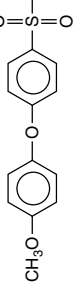
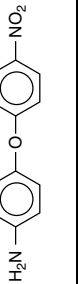
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	<i>p</i> -Dioxane		7.4	18 (1.06) ²⁶²
	<i>p</i> -Dioxane	240	8.1 3.5	9.5 (1.06S) ¹⁹⁵ 1.4 (1.59) ⁸⁷
	<i>p</i> -Dioxane	274	6.5	2.6 (1.59) ⁸⁷
	<i>p</i> -Dioxane	304	4.4	2.5 (1.9) ⁴⁶
	<i>p</i> -Dioxane	304	4.9	2.6 (1.9) ⁴⁶
	<i>p</i> -Dioxane	270	4.2	1.7 (1.9) ⁴⁶

Chemical structure	Solvent	$\mu\beta$	$\mu\alpha$	$\mu\gamma$	μ_{eff}
	p-Dioxane	319	6.0		5.5 (1.59) ⁸⁷
	Acetone		5.5		21 (1.06) ¹⁹⁰
	p-Dioxane Acetone		$\mu\beta = 49 \times 10^{-48}$ 5.6		(1.9) ¹⁰⁷ 22 (1.06) ¹⁹⁰
	Chloroform Chloroform	304 364	4.2 6.0		7.0 (1.9) ⁴⁵ 23 (1.9) ⁴⁵
	Chloroform DMSO Chloroform	298 320 318	2.0 $\mu\beta = 80 \times 10^{-48}$ 4.2		6.5 (1.9) ⁴⁵ (1.9) ⁵⁵ 11 (1.9) ⁴⁵
	DMSO Chloroform Chloroform	387 384 384	$\mu\beta = 37 \times 10^{-47}$ $\mu\beta = 32 \times 10^{-47}$ 5.6		(1.9) ⁵⁵ (1.34) ¹⁴ 30 (1.9) ⁴⁵
	Chloroform Chloroform	316	4.0		8.9 (1.9) ⁴⁵
	Chloroform Chloroform	312	6.6 3.8		64 (1.9) ⁴³ 8.0 (1.9) ⁴⁵

(continued)

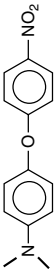
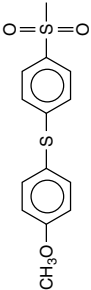
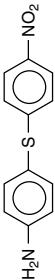
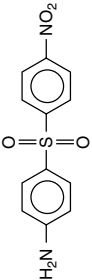
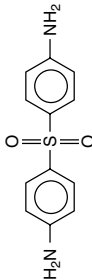
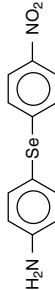
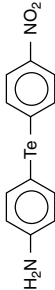
TABLE 7.1 (Continued)

Structure		Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)	
	X=NO ₂	Chloroform	352	5.1	18 (1.9) ⁴⁵	
	X=NO ₂	<i>p</i> -Dioxane		5.5	12 (1.06) ⁹⁸	
	X=NO ₂	Chloroform	352	4.6	17 (1.9) ⁴⁵	
		Chloroform		7.9	220 (1.06) ¹⁸⁹	
	X=CHC(CN) ₂	Chloroform	438	6.5	50 (1.9) ⁴⁵	
		DMSO	500	$\mu\beta=36\times10^{-46}$	(1.06) ¹⁰²	
	X=N(CH ₃) ₂	DMSO	500	$\text{Re}(\mu\beta)=34\times10^{-46}$	(1.06) ¹⁰¹	
		Chloroform	438	$\text{Im}(\mu\beta)=36\times10^{-48}$	(1.06) ¹⁰¹	
	X=N(CH ₃) ₂			5.9	35 (1.9) ⁴⁵	
		X=COH	Chloroform		6.3	48 (1.9) ⁴³
X=NO ₂		Chloroform		7.1	90 (1.9) ⁴³	
		<i>p</i> -Dioxane		$\mu\beta=15\times10^{-47}$	(1.9) ¹⁰⁷	
		<i>p</i> -Dioxane		$\mu\beta=16\times10^{-47}$	(1.9) ¹⁰⁷	
Biphenyl derivatives						
						
X=CN		<i>p</i> -Dioxane	272	4.0	1.9 (1.9) ⁴⁵	

X=COCH ₃	Y=H	<i>p</i> -Dioxane	280	3.1	2.0 (1.9) ⁴⁵
X=NO ₂	Y=H	<i>p</i> -Dioxane	304	3.8	4.1 (1.9) ⁴⁵
X=SO ₂ CH ₃	Y=N(CH ₃) ₂	Chloroform	340	6.0	13 (1.9) ⁴⁵
X=CN	Y=OH	<i>p</i> -Dioxane	292	4.8	6.3 (1.9) ⁴⁵
X=COCH ₃	Y=OCH ₃	<i>p</i> -Dioxane	304	3.4	4.9 (1.9) ⁴⁵
X=NO ₂	Y=Br	<i>p</i> -Dioxane	306	2.7	4.4 (1.9) ⁴⁵
X=NO ₂	Y=OH	<i>p</i> -Dioxane	334	4.9	7.7 (1.9) ⁴⁵
X=NO ₂	Y=OCH ₃	<i>p</i> -Dioxane	332	4.5	9.2 (1.9) ⁴⁵
X=NO ₂	Y=NH ₂	Chloroform	372	5.0	24 (1.9) ⁴⁵
X=NO ₂	Y=NH ₂	NMP		7.8	24 (1.9) ⁴⁵
X=NO ₂	Y=N(CH ₃) ₂	Chloroform	390	5.5	50 (1.9) ⁴⁵
	Y=N (C ₆ H ₁₃) ₂	Toluene	401	7.5	89 (1.06) ²⁷¹
		C ₆ H ₁₁ (CH ₃)	400	7.5	73 (1.06) ²⁷¹
Fluorene derivatives 					
X=CN	Y=H	<i>p</i> -Dioxane	284	3.9	3.0 (1.9) ⁴⁵
X=NO ₂	Y=H	<i>p</i> -Dioxane	328	4.1	5.1 (1.9) ⁴⁵
X=NO ₂	Y=Br	<i>p</i> -Dioxane	330	2.8	6.0 (1.9) ⁴⁵
X=NO ₂	Y=OCH ₃	<i>p</i> -Dioxane	356	4.7	11 (1.9) ⁴⁵
X=NO ₂	Y=N(CH ₃) ₂	<i>p</i> -Dioxane	410	5.6	40 (1.9) ⁴⁵
		Chloroform	417	6.0	55 (1.9) ⁴⁵
Diphenyl ethers and derivatives  					
		Chloroform	252	5.2	6.3 (1.9) ⁴³
		<i>p</i> -Dioxane		6.2	15 (1.06) ²¹⁰
		<i>p</i> -Dioxane	296	4.9	4.5 (1.9) ⁴³

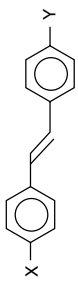
(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	<i>p</i> -Dioxane	294	5.2	5.3 (1.9) ⁴³
	Chloroform	295	5.3	8.9 (1.9) ⁴³
	Benzene Acetone <i>p</i> -Dioxane	341 334	6.0 5.8 5	26 (1.06) ²¹⁰ 28 (1.06) ¹⁶ 8.7 (1.9) ⁴³
	Acetone	332	8	19 (1.06) ¹⁶
	Acetone	295	7.8	8 (1.06) ¹⁶
	<i>p</i> -Dioxane		5.9	27 (1.06) ²¹⁰
	<i>p</i> -Dioxane		5.6	27 (1.06) ²¹⁰

(continued)

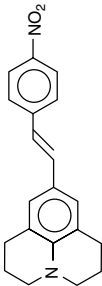
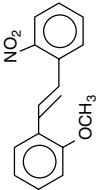
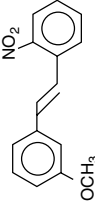
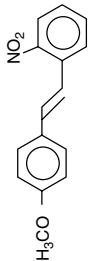
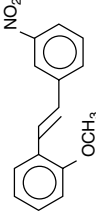
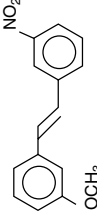
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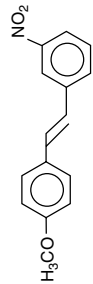
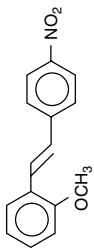
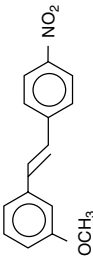
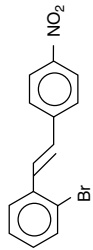
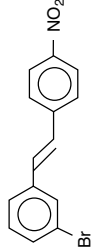
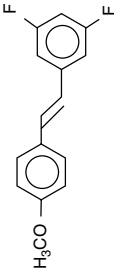
	Structure	Solvent	$\lambda_{\max}(\text{nm})$	$\mu (10^{-18} \text{ esu})$	$\beta_{\mu}(\lambda)^{\text{ref.}} (10^{-30} \text{ esu})$
X=NO ₂	Y=N(C ₆ H ₅) ₂ Stilbene derivatives 	Chloroform	418	4.8	28 (β_0) ¹⁷⁷
X=H	Y=OCH ₃	Benzene	320	2.8	6.1 (1.06) ¹⁷⁵
X=H	Y=NH ₂	<i>p</i> -Dioxane	332	2.1	12 (1.06) ¹⁸⁹
X=H	Y=N(CH ₃) ₂	Benzene	340	2.2	7.4 (1.9) ¹⁴⁶
X=Cl	Y=H	<i>p</i> -Dioxane	340	2.4	29 (1.06) ¹⁸⁹
X=Cl	Y=N(CH ₃) ₂	Benzene	323	2.1	10 (1.9) ¹⁴⁶
X=CF ₃	Y=OCH ₃	<i>p</i> -Dioxane	326	1.5	3.6 (1.06) ¹⁸⁹
X=CF ₃	Y=OH	Chloroform	327	4.0	42 (1.06) ¹⁸⁹
X=SO ₂ CH ₃	Y=H	<i>p</i> -Dioxane	335	4.3	12 (1.06) ²⁴⁴
X=SO ₂ CH ₃	Y=OCH ₃	<i>p</i> -Dioxane	344	4.2	16 (1.06) ¹⁷⁵
X=SO ₂ CH ₃	Y=SC ₆ H ₅	Chloroform	336	4.7	12 (1.06) ²⁴⁴
X=SO ₂ CH ₃	Y=N(CH ₃) ₂	<i>p</i> -Dioxane	335	4.4	58 (1.06) ³²
X=SO ₂ CH ₃	Y=N(CH ₂ C ₆ H ₅) ₂	<i>p</i> -Dioxane	347	6.5	10 (1.9) ¹⁴⁶
X=SO ₂ CF ₃	Y=OCH ₃	Chloroform	391	6.1	9.1 (1.06) ³²
X=SO ₂ C ₆ F ₁₃	Y=OCH ₃	<i>p</i> -Dioxane	347	4.4	19 (1.06) ³²
X=COCF ₃	Y=OCH ₃	<i>p</i> -Dioxane	376	6.9	66 (1.06) ³²
X=COH	Y=OH	Chloroform	350	$\mu\beta = 57 \times 10^{-47}$	(1.9) ²⁶⁴
X=CN	Y=OCH ₃	<i>p</i> -Dioxane	368	7.8	14 (1.9) ¹⁴⁶
X=CN	Y=OCH ₃	<i>p</i> -Dioxane	360	6.6	34 (1.06) ³²
X=CN	Y=OCH ₃	Chloroform	342	8.0	59 (1.9) ¹⁴³
X=CN	Y=N(CH ₃) ₂	<i>p</i> -Dioxane	342	4.2	16 (1.9) ¹⁴⁶
X=CN	Y=OCH ₃	<i>p</i> -Dioxane	344	3.5	24 (1.9) ²⁵⁴
X=CN	Y=OCH ₃	DMSO	340	4.5	13 (1.9) ¹⁴⁶
X=CN	Y=OCH ₃	Chloroform	390	$\mu\beta = 82 \times 10^{-47}$	(1.9) ⁵⁵
X=NO ₂	Y=H	DMSO	382	3.8	19 (1.9) ¹⁴⁶
X=NO ₂	Y=CH ₃	Chloroform	345	$\mu\beta = 98 \times 10^{-48}$	(1.9) ⁵⁵
X=NO ₂	Y=CH ₃	Benzene	368	5.7	36 (1.9) ¹⁴⁶
X=NO ₂	Y=CH ₃	<i>p</i> -Dioxane	351	4.6	29 (1.06) ¹⁸⁹
X=NO ₂	Y=CH ₃	DMSO	351	4.2	11 (1.9) ¹⁴⁶
X=NO ₂	Y=CH ₃	<i>p</i> -Dioxane	351	$\mu\beta = 20 \times 10^{-48}$	(1.9) ⁵⁵
X=NO ₂	Y=CH ₃	<i>p</i> -Dioxane	351	4.7	15 (1.9) ¹⁴⁶

X=NO ₂	Y=Cl	Chloroform	3.1	39 (1.06) ¹⁸⁹
X=NO ₂	Y=Br	<i>p</i> -Dioxane	3.2	14 (1.9) ⁴⁶
X=NO ₂	Y=OH	Chloroform	3.4	18 (1.9) ⁴⁶
X=NO ₂	Y=OC ₆ H ₅	Chloroform	5.5	93 (1.06HR) ⁴⁸
X=NO ₂	Y=OCH ₃	<i>p</i> -Dioxane	4.6	17 (1.9) ⁴⁶
		<i>p</i> -Dioxane	5.7	18 (1.9) ⁴⁶
		Chloroform	4.5	81 (1.06) ⁹⁸
		<i>p</i> -Dioxane	4.5	105 (1.06HR) ⁴⁸
		Chloroform	4.5	28 (1.9) ⁴⁶
		<i>p</i> -Dioxane	4.5	34 (1.9) ⁴⁶
	Y=SCH ₃	<i>p</i> -Dioxane	4.3	60 (1.06) ³²
		<i>p</i> -Dioxane	4.3	26 (1.9) ⁴⁶
		Chloroform	4.3	34 (1.9) ⁴⁶
		<i>p</i> -Dioxane	5.1	68 (1.06) ³²
X=NO ₂	Y=NH ₂	Acetone	7.5	260 (1.06) ¹⁸⁹
		Chloroform	5.1	40 (1.9) ⁴⁶
X=NO ₂	Y=N(CH ₃) ₂	Acetone	7.4	450 (1.06) ¹⁹³
		DMSO	$\mu\beta=42\times 10^{-46}$	(1.9) ⁵⁵
		DMSO	$\mu\beta=76\times 10^{-47}$	(1.36) ²³¹
		Chloroform	7.1	323 (1.06S) ¹⁹⁵
		NMP	6.6	73 (1.9) ⁴⁶
		<i>p</i> -Dioxane	7.2	70 (1.9) ⁴⁶
		Chloroform	$\mu\beta=58\times 10^{-47}$	(1.9) ¹⁰⁷
	Y=N(CH ₂ C ₂ H ₅) ₂	Chloroform	6.7	42 (β_0) ¹⁷⁷
	Y=N(C ₆ H ₅) ₂	Chloroform	$\mu\beta=57\times 10^{-47}$	(1.9) ²⁶⁴
	Y=COOCH ₃	Chloroform	4.8	37 (β_0) ¹⁷⁷
	Y=COH	CH ₂ Cl ₂	4.0	4 (1.9) ⁴⁶
	Y=N(CH ₃) ₂	<i>p</i> -Dioxane	4.1	6 (1.9) ⁴⁶
X=CHC(CN) ₂	Y=N(C ₂ H ₅) ₂	Chloroform	7.8	210 (1.9) ⁴³
X=CHC(CN) ₂	Y=N(CH ₃) ₂	CH ₂ Cl ₂	8.2	180 (1.58) ⁵⁴
	Y=OCH ₃	<i>p</i> -Dioxane	$\mu\beta=11\times 10^{-46}$	(1.9) ¹⁰⁶
X=Br		<i>p</i> -Dioxane	4.0	25 (1.9) ⁴⁶

(continued)

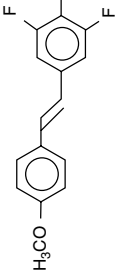
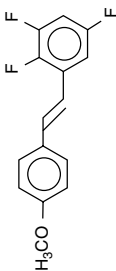
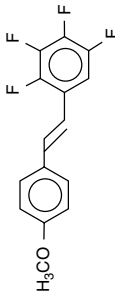
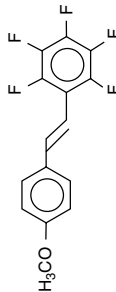
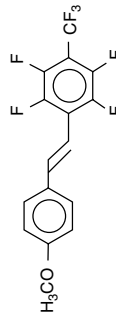
TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	438	7	96 (1.9) ⁴⁶
	Chloroform	360	3.8	4.4 (1.9) ⁴⁶
	Chloroform	370	3.7	1.6 (1.9) ⁴⁶
	Chloroform	390	3.5	3.8 (1.9) ⁴⁶
	Chloroform	320	4.4	5.5 (1.9) ⁴⁶
	Chloroform	292	3.9	4.5 (1.9) ⁴⁶

	<i>p</i> -Dioxane	318	3.9	5.3 (1.9) ⁴⁶
	Chloroform	362	5.0	22 (1.9) ⁴⁶
	Chloroform	352	4.0	21 (1.9) ⁴⁶
	Chloroform	346	4.6	12 (1.9) ⁴⁶
	Chloroform	346	3.4	14 (1.9) ⁴⁶
		322	3.1	9.2 (1.06) ¹⁷⁵

(continued)

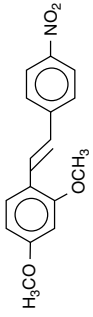
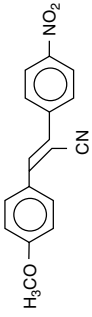
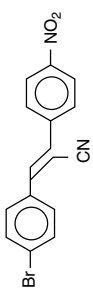
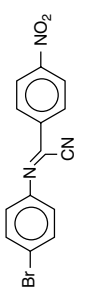
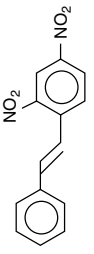
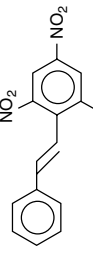
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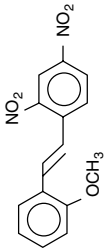
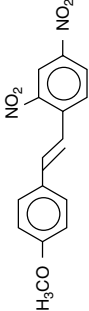
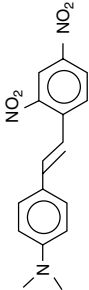
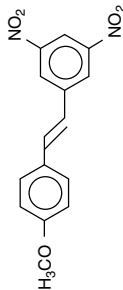
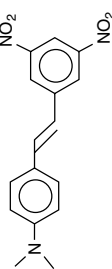
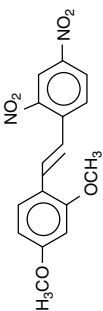
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
		320	4.6	6.8 (1.06) ¹⁷⁵
		322	3.4	10 (1.06) ¹⁷⁵
		324	3.5	12 (1.06) ¹⁷⁵
		322	3.3	16 (1.06) ¹⁷⁵
		334	4.0	23 (1.06) ¹⁷⁵

Chemical Structure	326	4.2	11 (1.06) ¹⁷⁵
	326	4.2	11 (1.06) ¹⁷⁵
X = H	314	4.7	4.5 (1.06) ²⁴⁴
X = Cl	318	4.2	5.1 (1.06) ²⁴⁴
X = Br	320	4.6	8.1 (1.06) ²⁴⁴
X = CH ₃	323	4.8	7.4 (1.06) ²⁴⁴
X = OCH ₃	340	5.3	15 (1.06) ²⁴⁴
X = OH	348	5.5	16 (1.06) ²⁴⁴
X = SCH ₃	362	5.0	16 (1.06) ²⁴⁴
X = N(CH ₃) ₂	410	6.4	29 (1.06) ²⁴⁴
	366	5.2	26 (1.9) ⁴⁶
	380	4.7	23 (1.9) ⁴⁶
	363	4.1	18 (1.9) ⁴⁶

(continued)

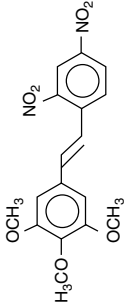
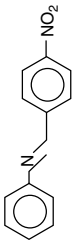
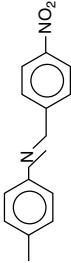
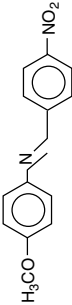
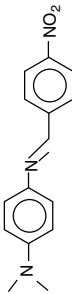
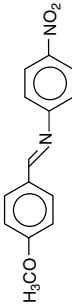
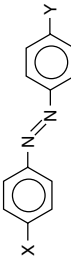
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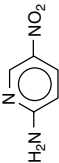
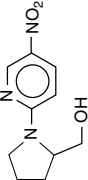
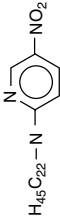
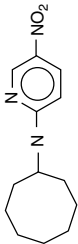
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	<i>p</i> -Dioxane	395	4.8	32 (1.9) ⁴⁶
	<i>p</i> -Dioxane	361	5.3	21 (1.9) ⁴⁶
	<i>p</i> -Dioxane	340	4.6	8 (1.9) ⁴⁶
	<i>p</i> -Dioxane	382	4.1	2.1 (1.9) ⁴⁶
	<i>p</i> -Dioxane	355	4	10 (1.9) ⁴⁶
	<i>p</i> -Dioxane	354	2	5 (1.9) ⁴⁶

					
<i>p</i> -Dioxane	<i>p</i> -Dioxane	<i>p</i> -Dioxane <i>p</i> -Dioxane	Chloroform	Chloroform	<i>p</i> -Dioxane
378	384	466	4.1	6.2	404
5.0	4.7	7.0 $\mu\beta = 66 \times 10^{-47}$			5.6
12 (1.9) ²⁵	22 (1.9) ⁴⁶	57 (1.9) ²⁵ (1.9) ¹⁰⁷	15 (1.9) ⁴³	45 (1.9) ⁴³	25 (1.9) ⁴⁶

(continued)

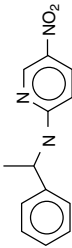
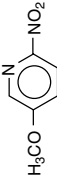
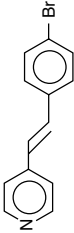
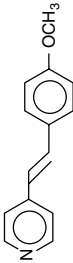
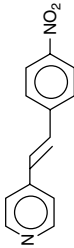
TABLE 7.1 (Continued)

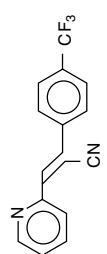
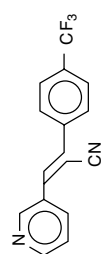
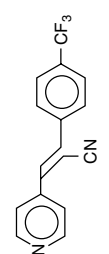
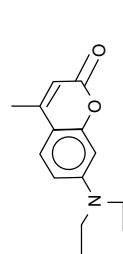
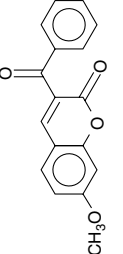
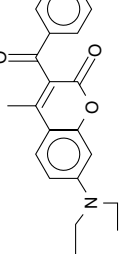
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	<i>p</i> -Dioxane	390	3.1	11 (1.9) ⁴⁶
	<i>p</i> -Dioxane	346	4.4	4.9 (1.9) ⁴⁶
	<i>p</i> -Dioxane	351	4.7	15 (1.9) ⁴⁶
	<i>p</i> -Dioxane	376	4.4	14 (1.9) ⁴⁶
	DMSO	458	$\mu\beta = 50 \times 10^{-47}$	(1.36) ²³¹
	<i>p</i> -Dioxane	349	5.4	6.6 (1.9) ⁴⁶
				

X = SO ₂ CH ₃	Y = N(C ₄ H ₉) ₂	461	$\mu\beta = 51 \times 10^{-47}$	(1.9) ²⁶⁴
X = NO ₂	Y = NH ₂	420	5.8	29 (1.9) ⁴⁶
X = NO ₂	Y = N(CH ₃) ₂	470	$\mu\beta = 77 \times 10^{-47}$	(1.36) ²³¹
X = NO ₂	Y = N(C ₂ H ₅) ₂	498	$\mu\beta = 13 \times 10^{-46}$	(1.9) ²⁶⁴
X = NO ₂	Y = N(C ₂ H ₅) ₂	480	7.7	40 (β_0) ¹⁷⁷
X = NO ₂	Y = N(C ₂ H ₅)(C ₂ H ₄)OH	494	8.0	50 (β_0) ¹⁷⁷
X = NO ₂		480	8.9	90 (1.57) ⁵⁴
X = NO ₂		455	7.0	49 (1.9) ⁴⁶
X = NO ₂	Y = N(C ₆ H ₅) ₂	508	$\mu\beta = 11 \times 10^{-46}$	(1.36) ²³¹
X = CHC(CN) ₂	Y = N(CH ₃) ₂	486	5.9	54 (β_0) ¹⁷⁷
X = C ₂ (CN) ₃	Y = N(C ₂ H ₅) ₂	492	$\mu\beta = 27 \times 10^{-46}$	(1.36) ²³¹
X = C ₂ (CN) ₃	Y = N(C ₂ H ₅)(C ₂ H ₄)OH		$\mu\beta = 41 \times 10^{-46}$	(1.58) ²⁶⁴
	Pyridine derivatives	513	10	190 (1.57) ⁵⁴
			6.5	3.7 (1.9) ⁴⁶
		376	7.2	18 (1.06) ²⁵
				11 (1.32) ²⁵
				11 (1.91) ²⁵
			5.5	17 (1.06) ²⁶²
		357	6.7	13 (1.06) ²⁵
				9.3 (1.32) ²⁵
				6.0 (1.91) ²⁵
		361	6.8	22 (1.06) ²⁵
				12 (1.32) ²⁵
				11 (1.91) ²⁵

(continued)

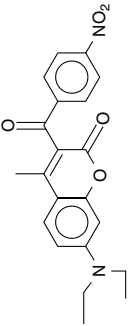
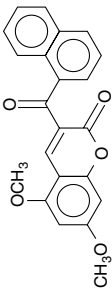
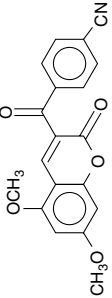
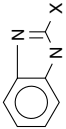
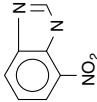
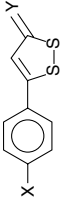
TABLE 7.1 (Continued)

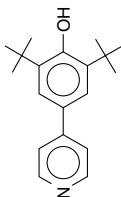
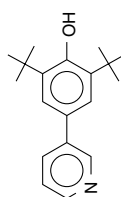
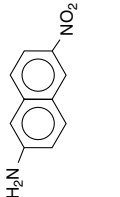
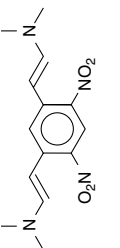
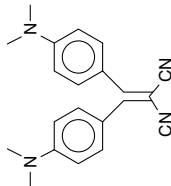
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	<i>p</i> -Dioxane		6.1	15 (1.06) ²⁶²
	<i>p</i> -Dioxane		3.5	2.2 (1.9) ⁴⁶
	<i>p</i> -Dioxane		3.5	2.2 (1.9) ⁴⁶
	Chloroform		0.9	10 (1.9) ⁴⁶
	Chloroform	335	3.8	16 (1.9) ⁴³
	Chloroform		1.3	8 (1.9) ⁴⁶

					
<i>p</i> -Dioxane	<i>p</i> -Dioxane	<i>p</i> -Dioxane	Chloroform	Chloroform	Chloroform
312	309	307			
6.2	5.5	5.1	5	5	7.3
4.3 (1.06) ²⁴⁴	4.4 (1.06) ²⁴⁴	4.2 (1.06) ²⁴⁴	15 (1.9) ⁴³	8 (1.9) ⁴³	30 (1.9) ⁴³

(continued)

TABLE 7.1 (Continued)

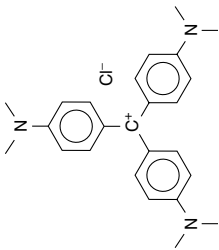
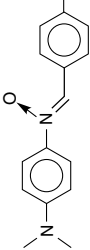
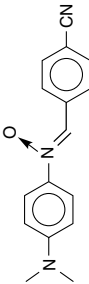
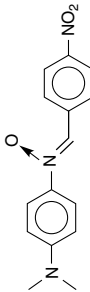
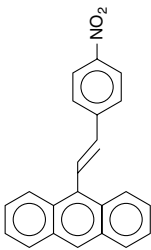
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	8.8	50 (1.9) ⁴³	
	Chloroform	5.8	9.5 (1.9) ⁴³	
	Chloroform	7.3	15 (1.9) ⁴³	
Other polycyclic aromatic derivatives				
	<i>p</i> -Dioxane	3.6	<1 (1.9) ⁴³	
	<i>p</i> -Dioxane	4	<1 (1.9) ⁴³	
	<i>p</i> -Dioxane	2.6	<1 (1.9) ⁴³	
	<i>p</i> -Dioxane	340	4.8 (1.34) ²⁸	
	<i>p</i> -Dioxane	312	13 (1.34) ²⁸	
				
	X=H	Y=O		
	X OCH ₃	Y=O		

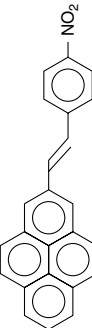
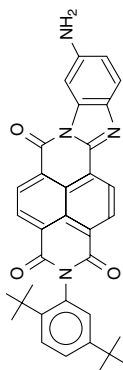
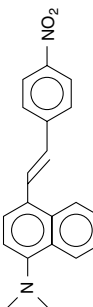
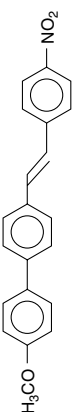
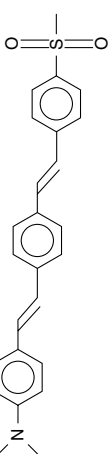
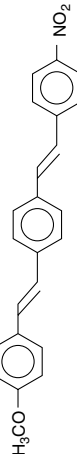
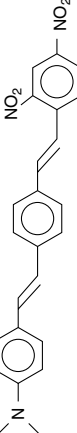
X=H X=OCH ₃	Y=S Y=S		438 438	333	4.0	$\beta_0=12(S)^7$	11 (1.34) ²⁸ 21 (1.34) ²⁸
			356	356	6.2	$\beta_0=11(S)^7$	$\beta_0=11(S)^7$
			DMSO		$\mu\beta=23 \times 10^{-47}$	(1.36) ²³¹	
			Chloroform		7.6	36 (1.9) ⁴³	
			Chloroform		7.3.	20 (1.9) ⁴³	

(continued)

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	CCl ₄	590		580 (1.06HR) ²⁹¹
	Chloroform		4	10 (1.9) ⁴³
	Chloroform	400	6.7	31 (1.9) ⁴³
	Chloroform	423	7	45 (1.9) ⁴³
	<i>p</i> -Dioxane		6	5 (1.9) ⁴³

	<i>p</i> -Dioxane	8	11 (1.9) ⁴³
	<i>p</i> -Dioxane	$\mu\beta = 30 \times 10^{-47}$	(≈ 2) ²⁶
	Chloroform	6.5	35 (1.9) ⁴³
	NMP	7	18 (1.9) ⁴³
	NMP	8	30 (1.9) ⁴³
	Chloroform	8	52 (1.9) ⁴³
	<i>p</i> -Dioxane	$\mu\beta = 13 \times 10^{-46}$	(1.9) ¹⁰⁷

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
<i>Polyene derivatives</i>				
	Chloroform	352	7.6	1 (1.9) ¹⁵⁶
	Chloroform	372	$\mu\beta = 30 \times 10^{-48}$	(1.34) ¹⁴
$n=1$ $X=\text{COH}$	Chloroform	284	6.3	3.3 (1.9) ¹⁵⁶
$n=2$ $X=\text{COH}$	Chloroform	363	6.5	20 (1.9) ¹⁵⁶
$n=3$ $X=\text{COH}$	Chloroform	422	6.9	53 (1.9) ¹⁵⁶
$n=1$ $X=\text{CHC}(\text{CN})_2$	Chloroform	374	8.9	6.1 (1.9) ¹⁵⁶
$n=2$ $X=\text{CHC}(\text{CN})_2$	Chloroform	476	10.7	45 (1.9) ¹⁵⁶
$n=3$ $X=\text{CHC}(\text{CN})_2$	Chloroform	550	9.9	211 (1.9) ¹⁵⁶
$n=1$ $X=\text{NO}_2$	Chloroform		6.3	4.8 (1.9) ⁴³
$n=2$ $X=\text{NO}_2$	Chloroform		6.7	21 (1.9) ⁴³
$n=3$ $X=\text{NO}_2$	Chloroform		8.4	73 (1.9) ⁴³
$n=3$ $X=\text{SO}_2\text{CF}_3$	Chloroform		9.8	40 (1.9) ⁴³
	Chloroform	456	$\mu\beta = 12 \times 10^{-46}$	(1.34) ¹⁴
	Chloroform	466	$\mu\beta = 22 \times 10^{-46}$	(1.34) ¹⁴

(continued)

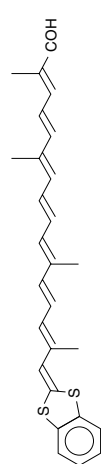
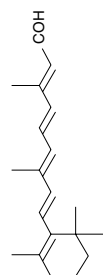
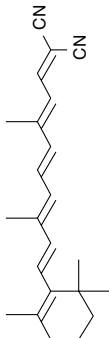
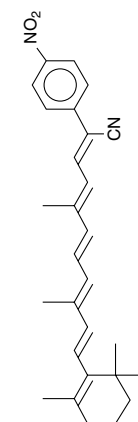
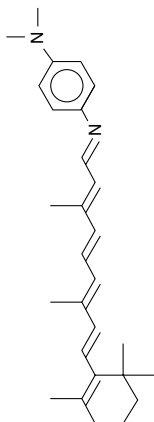
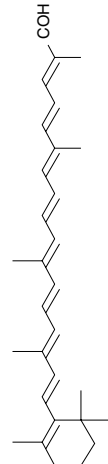
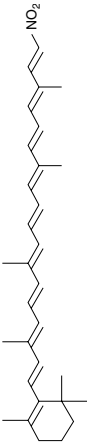
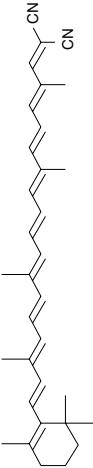
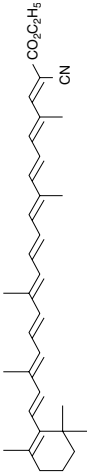
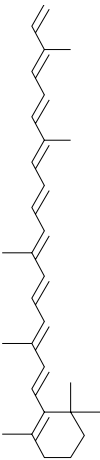
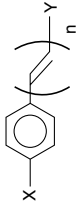
	Chloroform	500	$\mu\beta = 73 \times 10^{-46}$	$(1.34)^{14}$
	DMSO	380	$\mu\beta = 23 \times 10^{-47}$	$(1.06)^{101}$
	DMSO	470	$\text{Re}(\mu\beta) = 13 \times 10^{-46}$ $\text{Im}(\mu\beta) = 15 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	DMSO	480	$\text{Re}(\mu\beta) = 14 \times 10^{-46}$ $\text{Im}(\mu\beta) = 35 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	DMSO	440	$\text{Re}(\mu\beta) = 15 \times 10^{-46}$ $\text{Im}(\mu\beta) = 17 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	$\text{Cl}_2\text{CHCHCl}_2$	470	$\text{Re}(\mu\beta) = 10 \times 10^{-47}$ $\text{Im}(\mu\beta) = 44 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	Chloroform	476	$\mu\beta = 96 \times 10^{-47}$	$(1.9)^{53}$

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	$\text{Cl}_2\text{CHCHCl}_2$	500	$\text{Re}(\mu\beta) = -20 \times 10^{-46}$ $\text{Im}(\mu\beta) = 25 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	$\text{Cl}_2\text{CHCHCl}_2$	570	$\text{Re}(\mu\beta) = 35 \times 10^{-46}$ $\text{Im}(\mu\beta) = 47 \times 10^{-46}$ $\mu\beta = 44 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$ $(1.9)^{53}$
	$\text{Cl}_2\text{CHCHCl}_2$	510	$\text{Re}(\mu\beta) = -12 \times 10^{-45}$ $\text{Im}(\mu\beta) = 73 \times 10^{-46}$	$(1.06)^{101}$ $(1.06)^{101}$
	Chloroform	502	$\mu\beta = 15 \times 10^{-46}$	$(1.9)^{53}$
α -Phenylpolyene Derivatives 	Chloroform	350	4.3	$28 (1.9)^{45}$
$n=2$ $n=3$	$\text{Y}=\text{OCH}_3$ $\text{Y}=\text{OCH}_3$	376	4.6	$42 (1.9)^{45}$
$n=2$ $n=3$	$\text{Y}=\text{N}(\text{CH}_3)_2$ $\text{Y}=\text{N}(\text{CH}_3)_2$	412	6.0	$52 (1.9)^{45}$
		434	6.3	$88 (1.9)^{45}$
		Chloroform	6.6	$105 (1.9)^{43}$

$n=4$	$X=COH$	$Y=N(CH_3)_2$	Chloroform	8.0	$\mu\beta=81 \times 10^{-48}$	138 (1.9) ⁴³
$n=2$	$X=COCF_3$	$Y=N(CH_3)_2$	Chloroform	6.6		126 (1.9) ⁴³
$n=2$	$X=NO_2$	$Y=OCH_3$	DMSO	370		(1.06) ¹⁰²
			Chloroform	4.6		42 (1.9) ⁴⁵
$n=3$	$X=NO_2$	$Y=OCH_3$	DMSO	400		(1.06) ¹⁰²
$n=2$	$X=NO_2$	$Y=N(CH_3)_2$	Acetone	8.8		630 (1.06) ¹⁸⁹
			DMSO	460		(1.06) ¹⁰²
$n=3$	$X=NO_2$	$Y=N(CH_3)_2$	Chloroform	466		140 (1.9) ²⁵⁴
			DMSO	490		(1.06) ¹⁰²
$n=4$	$X=NO_2$	$Y=N(CH_3)_2$	Chloroform	487		240 (1.9) ²⁵⁴
$n=2$	$X=CHC(CN)_2$	$Y=N(CH_3)_2$	Chloroform	502		280 (1.9) ²⁵⁴
$n=3$	$X=CHC(CN)_2$	$Y=N(CH_3)_2$	Chloroform	520		(1.06) ¹⁰²
			Chloroform	9.0		163 (1.9) ⁴⁵
			Chloroform	8.8		432 (1.9) ⁴³
$n=3$			Chloroform	7.1		162 (1.9) ⁴³
$n=3$	$X=COH$	$X=NO_2$	Chloroform	7.8		287 (1.9) ⁴³
$n=4$	$X=NO_2$	$X=CHC(CN)_2$	Chloroform	$\mu\beta=26 \times 10^{-46}$		(1.9) ⁴³
$n=3$			Chloroform	8.7		485 (1.9) ⁴³
			Chloroform	$\mu\beta=20 \times 10^{-46}$		(1.34) ¹⁴
			Chloroform	$\mu\beta=42 \times 10^{-46}$		(1.34) ¹⁴

(continued)

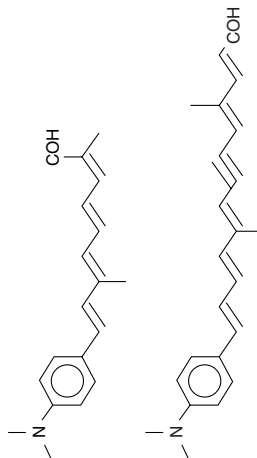
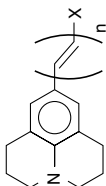
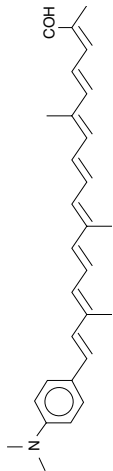
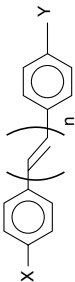
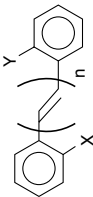


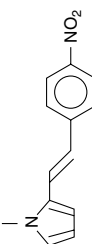
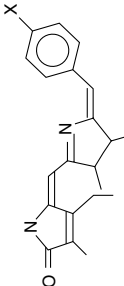
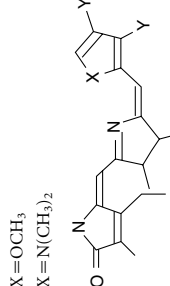
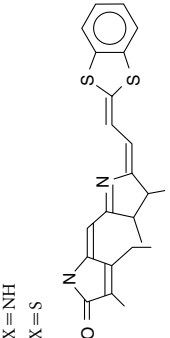
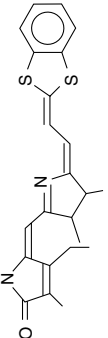
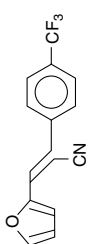
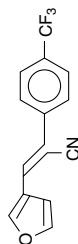
TABLE 7.1 (Continued)

	Structure	Solvent	$\lambda_{\max}(\text{nm})$	$\mu (10^{-18} \text{ esu})$	$\beta_{\mu}(\lambda)^{\text{ref.}} (10^{-30} \text{ esu})$
		Chloroform	498	$\mu\beta = 89 \times 10^{-46}$	$(1.34)^{14}$
	<i>Diphenylpolyene derivatives</i>				
					
$n=2$	$X=\text{CN}$	Chloroform	360	4.3	$27 (1.9)^{45}$
$n=3$	$X=\text{CN}$	Chloroform	380	4.6	$40 (1.9)^{45}$
$n=2$	$X=\text{NO}_2$	Chloroform	378	3.5	$21 (1.9)^{45}$
$n=3$	$X=\text{NO}_2$	Chloroform	400	3.8	$35 (1.9)^{45}$
$n=2$	$X=\text{NO}_2$	<i>p</i> -Dioxane		6.0	$135 (1.06)^{98}$
		Chloroform	397	4.8	$47 (1.9)^{45}$
$n=3$	$X=\text{NO}_2$	<i>p</i> -Dioxane		6.6	$274 (1.06)^{98}$
		Chloroform	414	5.1	$76 (1.9)^{45}$
$n=4$	$X=\text{NO}_2$	<i>p</i> -Dioxane		6.7	$367 (1.06)^{98}$
		Chloroform	430	5.8	$55 (1.9)^{45}$
$n=5$	$X=\text{NO}_2$	<i>p</i> -Dioxane		7.0	$623 (1.06)^{98}$
$n=2$	$X=\text{NO}_2$	Chloroform	398	4.5	$101 (1.9)^{45}$
$n=2$	$X=\text{NO}_2$	Chloroform	442	7.6	$107 (1.9)^{45}$
		<i>p</i> -Dioxane		$\mu\beta = 75 \times 10^{-47}$	$(1.9)^{107}$
$n=3$	$X=\text{NO}_2$	Chloroform	458	8.2	$131 (1.9)^{45}$
$N=4$	$X=\text{NO}_2$	Chloroform	464	9	$190 (1.9)^{45}$
$N=2$	$X=\text{C}_2\text{HCN}_2$	DMSO	481	$\mu\beta = 13 \times 10^{-46}$	$(1.36)^{231}$
					
$n=2$	$X=\text{CN}$	Chloroform	354	3.8	$4.5 (1.9)^{45}$
$n=3$	$X=\text{CN}$	Chloroform	376	3.8	$7.1 (1.9)^{45}$

(continued)

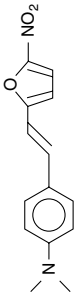
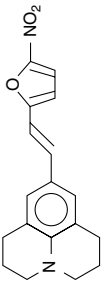
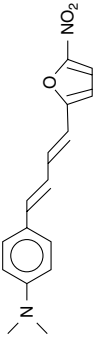
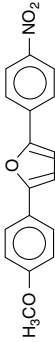
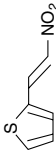
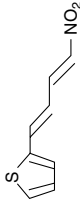
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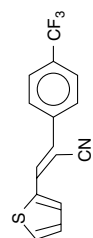
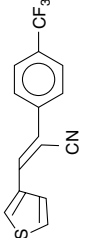
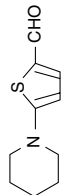
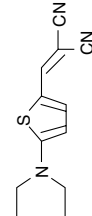
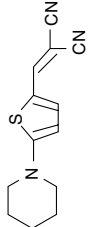
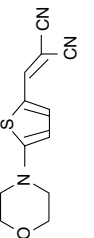
	Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
$n=2$		Chloroform	338	3.9	17 (1.9) ⁴⁵
$n=2$		Chloroform	334	6.3	28 (1.9) ⁴⁵
$n=2$		NMP	416	$\mu\beta=24 \times 10^{-47}$	(1.9) ⁴⁵
$n=3$		NMP	440	$\mu\beta=41 \times 10^{-47}$	(1.9) ⁴⁵
	Cumulene derivatives				
		$Y=H$	442	$\mu\beta=15 \times 10^{-47}$	(1.9) ⁶¹
		$Y=H$	442	$\mu\beta=66 \times 10^{-47}$	(1.06) ⁶¹
		$Y=CH_3$	448	$\mu\beta=60 \times 10^{-47}$	(1.06) ⁶¹
		$Y=OCH_3$	459	$\mu\beta=85 \times 10^{-47}$	(1.06) ⁶¹
		$Y=O(CH_2)_{11}CH_3$	461	$\mu\beta=28 \times 10^{-47}$	(1.9) ⁶¹
	α,ω -Polyphenyl derivatives				
		$Y=OCH_3$	340	5.0	11 (1.9) ⁴⁵
$n=3$		$Y=NH_2$	360	7.8	24 (1.9) ⁴⁵
$n=4$		$Y=NH_2$	344	7.6	16 (1.9) ⁴⁵
	Pyrrol derivatives				
		p -dioxane	376	5.8	11 (1.06) ²⁴⁴
		p -dioxane	381	7.2	12 (1.06) ²⁴⁴

	<i>p</i> -dioxane	410	5.5	26 (1.9) ⁴³
				
	DMSO	485	1.4	32 (1.9S) ⁶⁴
	DMSO	553	1.2	439 (1.9S) ⁶⁴
	DMSO	539	3.7	20 (1.9S) ⁶⁴
	DMSO	493	2.5	10 (1.9S) ⁶⁴
	DMSO	553	2.5	578 (1.9S) ⁶⁴
	<i>p</i> -Dioxane	345	5.7	7.7 (1.06) ²⁴⁴
	<i>p</i> -Dioxane	314	5.4	7.1 (1.06) ²⁴⁴

(continued)

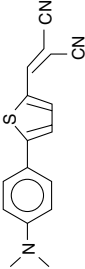
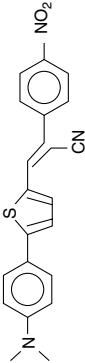
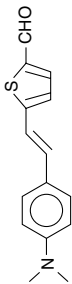
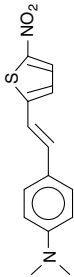
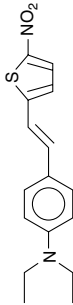
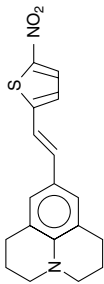
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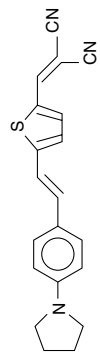
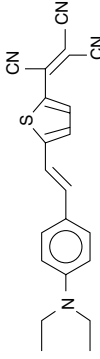
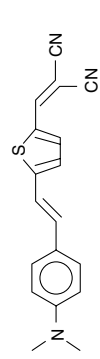
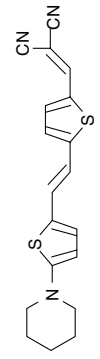
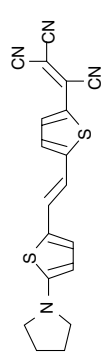
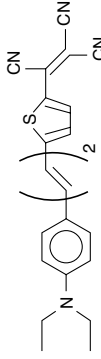
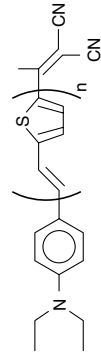
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	478	6.9	83 (1.9) ⁴⁵
	Chloroform		5.9	173 (1.9) ⁴³
	Chloroform	488	7.2	113 (1.9) ⁴⁵
	Chloroform	400	5.2	40 (1.9) ⁴⁵
Thiophene derivatives				
	Chloroform	351	5.2	20 (1.06) ¹¹⁷
	Chloroform	382	5.4	67 (1.06) ¹¹⁷

					
<i>p</i> -Dioxane	<i>p</i> -Dioxane	Chloroform	Chloroform	Chloroform	Chloroform
346	321				
6.8	6.7	5.8	9.0	8.8	5.9
6.6 (1.06) ²⁴⁴	5.4 (1.06) ²⁴⁴	7.5 (1.9) ⁴³	21 (1.9) ⁴³	21 (1.9) ⁴³	23 (1.9) ⁴³

(continued)

TABLE 7.1 (Continued)

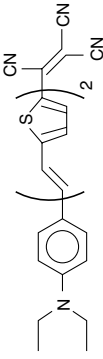
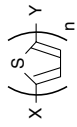
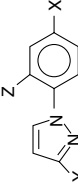
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	In PMMA	510	$\mu\beta_0 = 60 \times 10^{-47}$ (from EO at 633 nm) ¹⁶⁵	
	In PMMA	499	$\mu\beta_0 = 26 \times 10^{-47}$ (from EO at 633 nm) ¹⁶⁵	
	Chloroform		3.7	30 (1.9) ⁴³
	Chloroform	492	7.4	98 (1.9) ⁴⁵
	<i>p</i> -Dioxane	478	$\mu\beta = 60 \times 10^{-47}$	(1.9) ²⁰³
	Chloroform		7.0	197 (1.9) ⁴³

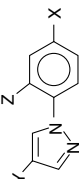
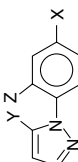
	<i>p</i> -Dioxane	584	$\mu\beta = 26 \times 10^{-46}$	(1.9) ¹⁰⁶
	<i>p</i> -Dioxane	640	$\mu\beta = 62 \times 10^{-46}$	(1.9) ²⁰³
	Chloroform		7.5	161 (1.9) ⁴³
	Chloroform		7.6	250 (1.9) ⁷²
	<i>p</i> -Dioxane	718	$\mu\beta = 69 \times 10^{-46}$	(1.9) ²⁰³
	<i>p</i> -Dioxane	662	$\mu\beta = 91 \times 10^{-46}$	(1.9) ²⁰³
	<i>p</i> -Dioxane	513	$\mu\beta = 13 \times 10^{-46}$	(1.9) ¹⁰⁶
	<i>p</i> -Dioxane	547	$\mu\beta = 23 \times 10^{-46}$	(1.9) ¹⁰⁶
	<i>p</i> -Dioxane	556	$\mu\beta = 38 \times 10^{-46}$	(1.9) ¹⁰⁶

(continued)

$n=1$
 $n=2$
 $n=3$

TABLE 7.1 (Continued)

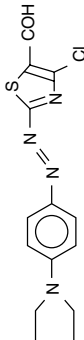
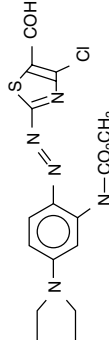
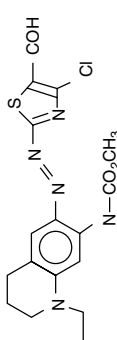
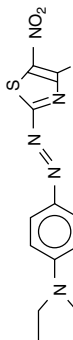
	Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
		<i>p</i> -dioxane	653	$\mu\beta = 74 \times 10^{-46}$	(1.9) ²⁰³
					
$n=1$	$X=\text{NO}_2$	CCl_4	349	5.5	7.6 (1.06) ²⁷¹
$n=2$	$X=\text{NO}_2$	$\text{C}_6\text{H}_{11}\text{CH}_3$	378	5.0	19 (1.06) ²⁷¹
$n=2$	$X=\text{NO}_2$	$\text{C}_6\text{H}_{11}\text{CH}_3$	411	6.0	41 (1.06) ²⁷¹
$n=2$	$X=\text{NO}_2$	CCl_4	418	6.0	46 (1.06) ²⁷¹
$n=2$	$X=\text{NO}_2$	$\text{C}_6\text{H}_{11}\text{CH}_3$	394	5.0	49 (1.06) ²⁷¹
$n=2$	$X=\text{NO}_2$	$\text{Y}=\text{SCH}_3$	472	8.0	319 (1.06) ²⁷¹
$n=3$	$X=\text{NO}_2$	$\text{C}_6\text{H}_{11}\text{CH}_3$	452	6.0	162 (1.06) ²⁷¹
	$X=\text{NO}_2$	CCl_4			
	Azole derivatives				
					
$X=\text{NO}_2$	$Y=\text{CH}_3\text{OC}_6\text{H}_4$	<i>p</i> -Dioxane	354	6.6	31 (1.06) ¹⁶⁶
$X=\text{NO}_2$	$Y=\text{C}_6\text{H}_5\text{CH}-\text{CH}-$	<i>p</i> -Dioxane	346	6.1	32 (1.06) ¹⁶⁶
$X=\text{NO}_2$	$Y=p-\text{CH}_3\text{OC}_6\text{H}_4\text{CH}-\text{CH}-$	<i>p</i> -Dioxane	368	5.7	40 (1.06) ¹⁶⁶
$X=\text{SO}_2\text{CH}_3$	$Y=p-\text{CH}_3\text{OC}_6\text{H}_4\text{CH}-\text{CH}-$	<i>p</i> -Dioxane	330	5.6	16 (1.06) ¹⁶⁶
$X=\text{NO}_2$	$Y=p-\text{CH}_3\text{SC}_6\text{H}_4\text{CH}-\text{CH}-$	<i>p</i> -Dioxane	354	4.1	42 (1.06) ¹⁶⁶
$X=\text{CH}_3\text{O}$	$Y=p-\text{O}_2\text{NC}_6\text{H}_4\text{CH}-\text{H}-$	<i>p</i> -Dioxane	370	7.0	48 (1.06) ¹⁶⁶

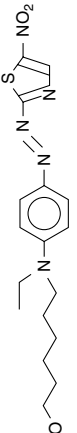
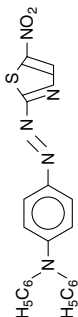
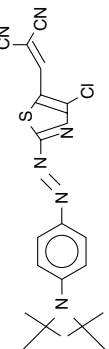
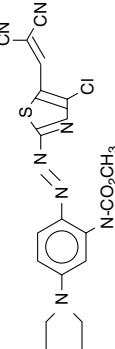
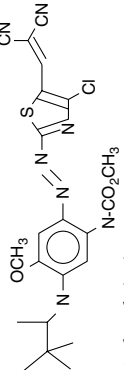
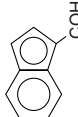
	$X = NO_2$ $X = NO_2$	$Y = p-CH_3OC_6H_4C \equiv C-$ $Y = p-CH_3OC_6H_4CH-CH-$	$Z = H$ $Z = H$	p -dioxane p -Dioxane	340 358	5.6 5.1	20 (1.06) ¹⁶⁶ 63 (1.06) ¹⁶⁶
	$X = NO_2$ $X = NO_2$ $X = NO_2$ $X = NO_2$	$Y = CH_3OC_6H_4$ $Y = C_6H_5CH = CH-$ $Y = p-CH_3OC_6H_4CH = CH-$ $Y = p-CH_3SC_6H_4CH = CH-$	$Z = H$ $Z = H$ $Z = H$ $Z = NO_2$	p -Dioxane p -Dioxane p -Dioxane p -Dioxane	306 298 302 312	6.3 4.6 5.5 3.3	13 (1.06) ¹⁶⁶ 7 (1.06) ¹⁶⁶ 14 (1.06) ¹⁶⁶ 12 (1.06) ¹⁶⁶
	$X = NO_2$ $X = NO_2$ $X = NO_2$ $X = O_2NC_6H_4C \equiv C-$ $C-$	$Y = p-(CH_2)_6N$ $Y = p-CH_3OC_6H_4C \equiv C-$ $Y = p-(CH_2)_5N$ $Y = p-CH_3OC_6H_4$	$Z = N$ $Z = N$ $Z = N$ $Z = N$	Chloroform p -Dioxane Chloroform p -Dioxane	476 344 438 400	8.3 8.0 7.2 8.1	79 (1.9) ¹⁷⁶ 53 (1.06) ¹⁷⁶ 46 (1.9) ¹⁷⁶ 69 (1.06) ¹⁷⁶
$X = NO_2$ $X = NO_2$ $X = NO_2$ $X = SO_2C_6H_5$ $X = SO_2C_6H_5$ $X = O_2NC_6H_4C \equiv C-$ $X = SO_2C_6H_4CF_3$	$Y = p-CH_3OC_6H_4S$ $Y = p-CH_3OC_6H_4$ $Y = p-C_6H_5CH(C_2H_5)CH_2OC_6H_4$ $Y = p-CH_3OC_6H_4$ $Y = p-C_6H_5CH(C_2H_5)CH_2OC_6H_4$ $Y = p-CH_3OC_6H_4$ $Y = p-CH_3OC_6H_4$	$Z = N$ $Z = N$ $Z = N$ $Z = N$ $Z = N$ $Z = O$ $Z = O$	p -Dioxane p -Dioxane Chloroform Chloroform Chloroform p -Dioxane p -Dioxane Chloroform	398 410 416 412 384 362 378 370	6.6 7.0 6.3 6.4 6.5 8.0 7.1 8.0	56 (1.06) ¹⁷⁶ 52 (1.06) ¹⁷⁶ 25 (1.9) ¹⁷⁶ 20 (1.9) ¹⁷⁶ 14 (1.9) ¹⁷⁶ 10 (1.06) ¹⁷⁶ 64 (1.06) ¹⁷⁶ 32 (1.06) ¹⁷⁶	

(continued)

(continued)

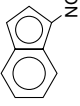
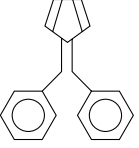
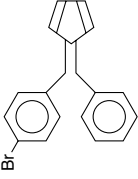
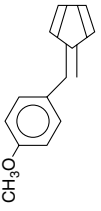
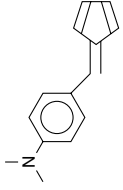
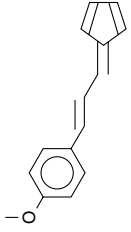
15018—Chapter7—26/8/2006—22:18—SJAPPIYAR—15018—XML MODEL CRC12a – pp. 1–126.

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref}}$ (10^{-30} esu)
$\text{X}=\text{NO}_2$	p -Dioxane	390	6.3	47 (1.06) ¹⁷⁶
$\text{X}=\text{SO}_2\text{C}_4\text{F}_9$	p -Dioxane	378	7.9	31 (1.06) ¹⁷⁶
$\text{X}=\text{SO}_2\text{C}_6\text{H}_5$	p -Dioxane	358	7.0	17 (1.06) ¹⁷⁶
$\text{X}=\text{SO}_2\text{CH}_3$	p -Dioxane	352	7.0	15 (1.06) ¹⁷⁶
$\text{X}=\text{C}_6\text{F}_{16}$	p -Dioxane	344	5.7	13 (1.06) ¹⁷⁶
$\text{X}=\text{CF}_3$	p -Dioxane	338	5.3	9 (1.06) ¹⁷⁶
$\text{X}=\text{NO}_2$	p -Dioxane	400	8.1	21 (β_0) ¹⁷⁶
	Chloroform	564	6.2	71 (1.9) ⁴³
	Chloroform	578	6.1	83 (1.9) ⁴³
	Chloroform	596	6.5	75 (1.9) ⁴³
	CH_2Cl_2	579	8.5	260 (1.58) ⁵⁴

	Chloroform	582	9.0	52 (β_0) ¹⁷⁷
	Chloroform	582	6.9	68 (β_0) ¹⁷⁷
	CH ₂ Cl ₂	645	10	530 (1.58) ⁵⁴
	Chloroform	634	6.9	100 (1.9) ⁴³
	Chloroform	670	6.9	130 (1.9) ⁴³
	Chloroform		1.2	<1 (1.9) ⁴³
	Chloroform		2.5	<1 (1.9) ⁴³

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
 Pentafulvene derivatives	Chloroform		4	<1 (1.9) ⁴³
	Chloroform		1	7 (1.9) ⁴³
	Chloroform		1	5 (1.9) ⁴³
	Chloroform		2	10 (1.9) ⁴³
	Chloroform DMSO	420	3 $\mu\beta = 44 \times 10^{-47}$	30 (1.9) ⁴³ (1.06) ¹⁰²
	DMSO	370	$\mu\beta = 70 \times 10^{-48}$	(1.06) ¹⁰²

(continued)

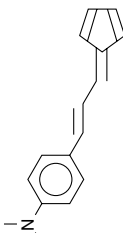
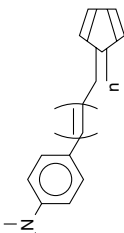
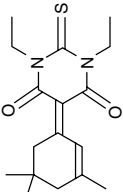
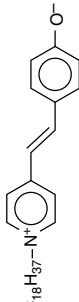
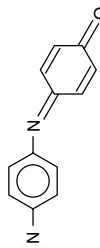
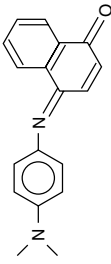
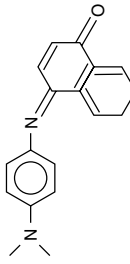
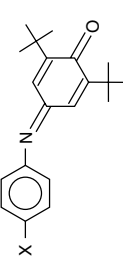
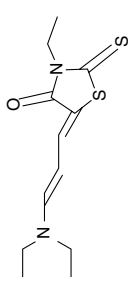
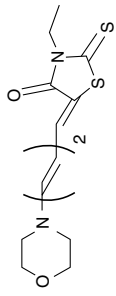
	Chloroform DMSO	450	3.6 $\mu\beta = 20 \times 10^{-46}$	74 (1.9) ⁴³ (1.06) ¹⁰²
	Chloroform		$\mu\beta = 73 \times 10^{-47}$	(1.9) ⁴³
	Chloroform		4.0	0.9 (1.9) ⁴³
	Chloroform		3.5	4.6 (1.9) ⁴³
	Methanol Pyridine DMSO	444 606 570	26 17 8	— 100 (1.3) ¹⁴⁴ — 210 (1.3) ¹⁴⁴ 1000 (1.9) ⁵⁷
	Chloroform	590	4.0	190 (1.9) ¹⁵³

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	580	4.0	79 (1.9) ¹⁵³
	Chloroform	610	4.3	91 (1.9) ¹⁵³
				
X = H	Chloroform	428	1.5	5.9 (1.9) ¹⁵⁴
X = Br	Chloroform	432	1.3	13 (1.9) ¹⁵⁴
X = OCH ₃	Chloroform	469	2.4	17 (1.9) ¹⁵⁴
X = OCH ₃ ; <i>ortho</i> : OCH ₃	Chloroform	498	3.4	19 (1.9) ¹⁵⁴
X = SCH ₃	Chloroform	476	2.3	17 (1.9) ¹⁵⁴
X = NH ₂	Chloroform	—	3.3	38 (1.9) ¹⁵⁴
X = N(CH ₃) ₂	Chloroform	558	3.9	78 (1.9) ¹⁵⁴
X = CH-CH-C ₆ H ₄ -OCH ₃	Chloroform	497	2.6	48 (1.9) ¹⁵⁴
X = CH-CH-C ₆ H ₄ -N(CH ₃) ₂	Chloroform	512	3.7	116 (1.9) ¹⁵⁴
	DMSO	470	$\mu\beta = 74 \times 10^{-47}$	(1.06) ¹⁰⁴
	DMSO	550	$\text{Re}(\mu\beta) = 48 \times 10^{-45}$	(1.06) ¹⁰⁴

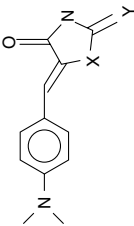
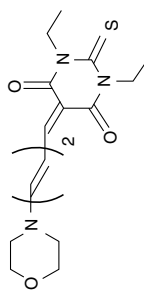
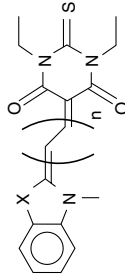
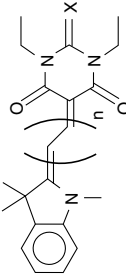
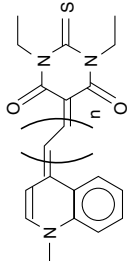
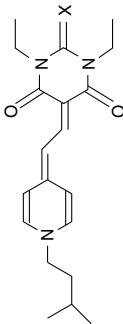
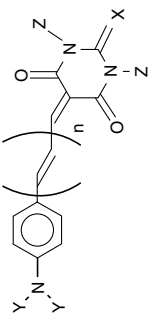
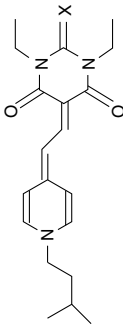
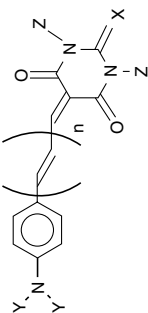
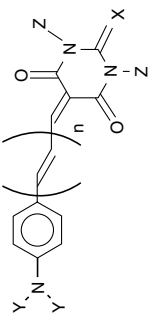
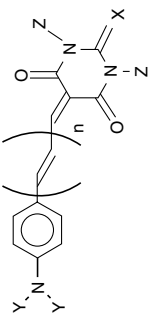
				$\text{Im}(\mu\beta) = 61 \times 10^{-45}$ (1.06) ¹⁰⁴
				
				
				
				
				
				
				
				
				
				

TABLE 7.1 (Continued)

	Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
$n=2$		X=S		8.9	52 (1.9) ⁴³
$n=3$		X=S		9.1	300 (1.9) ⁴³
		DMSO		$\text{Re}(\mu\beta) = 13 \times 10^{-45}$	(1.06) ¹⁰⁴
		DMSO		$\text{Im}(\mu\beta) = 15 \times 10^{-45}$	(1.06) ¹⁰⁴
				$\text{Re}(\mu\beta) = 27 \times 10^{-45}$	(1.06) ¹⁰⁴
				$\text{Im}(\mu\beta) = 49 \times 10^{-45}$	(1.06) ¹⁰⁴
		Chloroform	510	$\mu\beta = -37 \times 10^{-47}$	(1.9) ⁶⁰
		Chloroform	526	$\mu\beta = -60 \times 10^{-47}$	(1.9) ⁶⁰
		DMSO	470	$\mu\beta = 63 \times 10^{-47}$	(1.06) ¹⁰³
		Chloroform	470	6.2	20 (β_0) ¹⁷⁷
		Chloroform	486	4.5	40 (β_0) ¹⁷⁷
		Chloroform	464	5.1	47 (1.9) ⁴³
		Chloroform	540	$\text{Re}(\mu\beta) = 13 \times 10^{-46}$	(1.06) ¹⁰³
		DMSO		$\text{Im}(\mu\beta) = 52 \times 10^{-46}$	(1.06) ¹⁰³

n	X	Y	Z	Chloroform	558	7.1	$91 (\beta_0)^{177}$
$n=1$	$X=O$	$Y=C_2H_5$	$Z=C_6H_5$	Chloroform	558	7.1	$91 (\beta_0)^{177}$
$n=1$	$X=O$	$Y=4-$	$Z=C_6H_5$	Chloroform	560	4.0	$97 (\beta_0)^{177}$
		$CH_3C_6H_4$					
$n=1$	$X=O$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	532	5.1	$173 (1.9)^{43}$
$n=2$	$X=O$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	554	5.8	$338 (1.9)^{43}$
$n=3$	$X=O$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	572	5.3	$660 (1.9)^{43}$
$n=0$	$X=S$	$Y=CH_3$	$Z=H$	DMSO	500	$Re(\mu\beta)=12\times 10^{-46}$ $Im(\mu\beta)=60\times 10^{-47}$	$(1.06)^{103}$ $(1.06)^{103}$
$n=0$	$X=S$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	494	6.4	$20 (\beta_0)^{177}$
				Chloroform	484	5.4	$68 (1.9)^{155}$
$n=0$	$X=S$	$Y=C_2H_5$	$Z=C_2H_5$	Chloroform	500	7.1	$20 (\beta_0)^{177}$
$n=0$	$X=S$	$Y=4-$	$Z=C_2H_5$	Chloroform	518	5.2	$45 (\beta_0)^{177}$
		$CH_3C_6H_4$					
$n=0$	$X=S$	$Y=C_2H_5$	$Z=C_6H_5$	Chloroform	502	7.6	$25 (\beta_0)^{177}$
$n=0$	$X=S$	$Y=4-$	$Z=C_6H_5$	Chloroform	520	5.7	$57 (\beta_0)^{177}$
		$CH_3C_6H_4$					
$n=0$	$X=S$	$Y=CH_3$	$Z=C_6H_5$	Chloroform		5.5	$58 (1.9)^{43}$
$n=0$	$X=S$	$Y=CH_3$	$Z=4-NO_2C_6H_4$	Chloroform		9.0	$80 (1.9)^{43}$
$n=1$	$X=S$	$Y=C_2H_5$	$Z=C_6H_5$	Chloroform	588	8.3	$94 (\beta_0)^{177}$
$n=1$	$X=S$	$Y=4-$	$Z=C_6H_5$	Chloroform	594	6.5	$119 (\beta_0)^{177}$
		$CH_3C_6H_4$					
$n=1$	$X=S$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	572	5.7	$256 (1.9)^{155}$
$n=2$	$X=S$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	604	6.2	$636 (1.9)^{155}$
$n=3$	$X=S$	$Y=CH_3$	$Z=C_2H_5$	Chloroform	624	6.6	$1490 (1.9)^{155}$
				Chloroform		4.2	$299 (1.9)^{43}$

(continued)

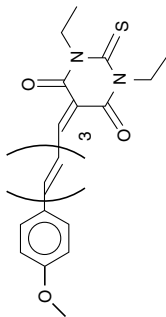
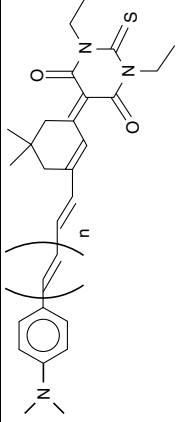
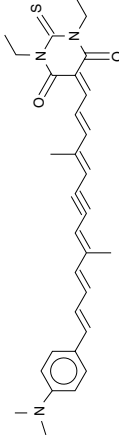


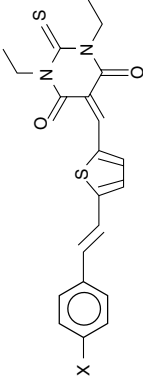
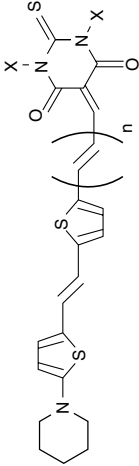
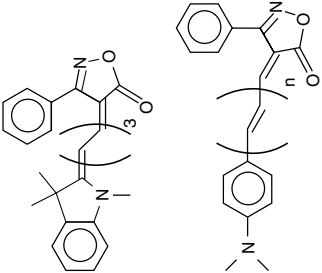
TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	630 (1.9) ⁴³	6.8	64 (1.9) ⁴³
$n=2$	Chloroform	771 (1.9) ⁴³	7.2	213 (1.9) ⁴³
$n=3$	Chloroform	893 (1.9) ⁴³	7.5	504 (1.9) ⁴³
$n=4$	Chloroform	$\mu\beta=71 \times 10^{-46}$	(1.9) ⁴³	935 (1.9) ⁴³
	Chloroform	480	5.7	87 (1.9) ¹⁵⁵
$n=0$	Chloroform	574	5.9	355 (1.9) ¹⁵⁵
$n=1$	Chloroform	616	6.5	
$n=2$	Chloroform	522	7.1	
$n=3$	Chloroform	614	7.0	
$n=0$	Chloroform		6.6	
$n=1$	Chloroform			

$n=2$	$n=3$	$X=S$	$X=S$				
				Chloroform	680	6.3	1141 (1.9) ¹⁵⁵
				Chloroform	686	8.8	2169 (1.9) ¹⁵⁵
				Chloroform		$\mu \beta = 19 \times 10^{-45}$	(1.9) ⁴³
				Chloroform	680	$\mu \beta = 12 \times 10^{-45}$	(1.9) ⁴³
				Chloroform		$\mu \beta = 35 \times 10^{-46}$	(1.9) ¹⁵⁵
				Chloroform		7.9	11 (1.9) ⁴³
				Chloroform		7.5	13 (1.9) ⁴³
				Chloroform		5.5	14 (1.9) ⁴³

(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
				
	Chloroform		2.7	171 (1.9) ⁴³
	Chloroform		5.6	339 (1.9) ⁴³
	Chloroform		$\mu\beta = 37 \times 10^{-46}$	(1.9) ⁴³
	Chloroform		$\mu\beta = 71 \times 10^{-46}$	(1.9) ⁴³
	Chloroform		$\mu\beta = 86 \times 10^{-46}$	(1.9) ⁷⁴
	Chloroform		11	280 (1.9) ⁴³

(continued)

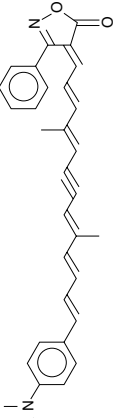
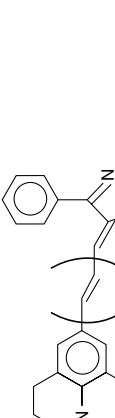
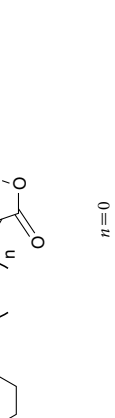
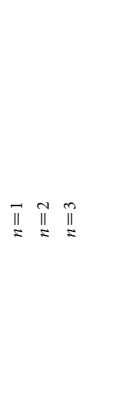
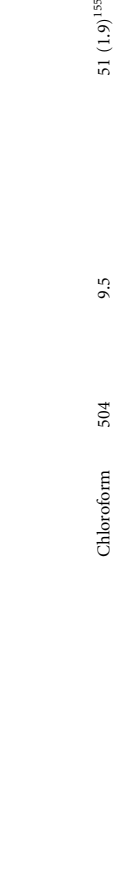
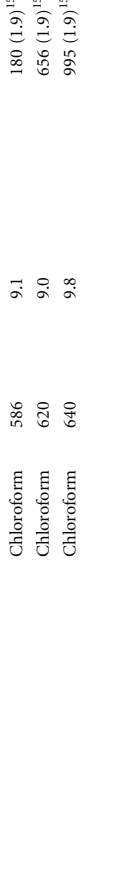
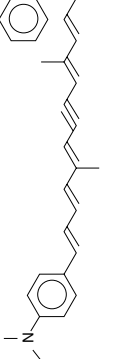
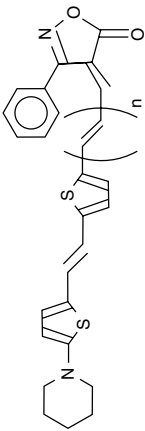
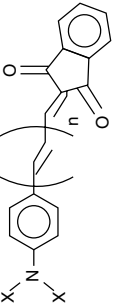
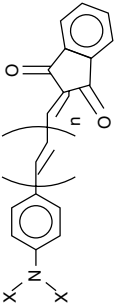
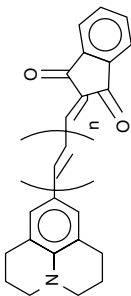
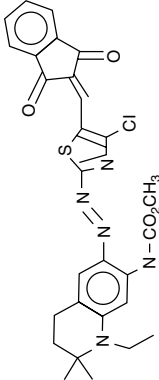
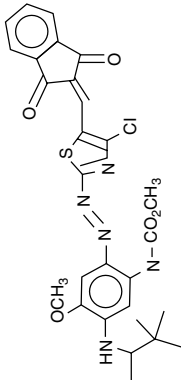
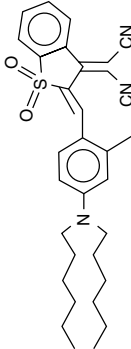
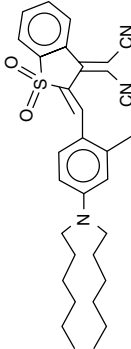
Chemical structure	Wavelength (nm)	Extinction coefficient (M ⁻¹ cm ⁻¹)	Solvent
	478	37 (1.9) ¹⁵⁵	Chloroform
	530	140 (1.9) ¹⁵⁵	Chloroform
	562	362 (1.9) ¹⁵⁵	Chloroform
	582	918 (1.9) ¹⁵⁵	Chloroform
	504	51 (1.9) ¹⁵⁵	Chloroform
	586	180 (1.9) ¹⁵⁵	Chloroform
	620	656 (1.9) ¹⁵⁵	Chloroform
	640	995 (1.9) ¹⁵⁵	Chloroform
	647	46 (1.9) ⁴³	Chloroform

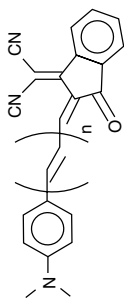
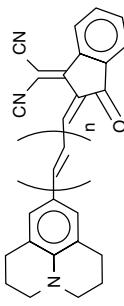
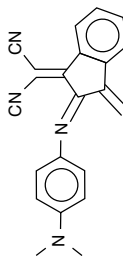
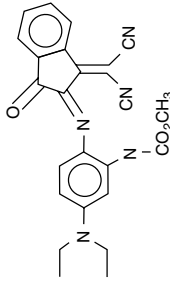
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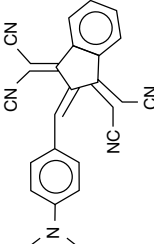
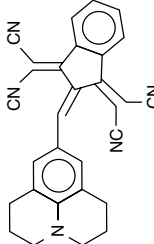
Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
 $n=0$ $n=1$	Chloroform		$\mu\beta=25\times10^{-46}$ $\mu\beta=41\times10^{-46}$	(1.9) ⁷² (1.9) ⁷²
 $n=0$ $n=1$	Chloroform		4.4	500 (1.9) ⁴³
 $n=0$ $n=1$	Chloroform	490	3.7	38 (β_0) ¹⁷⁷
$X=C_2H_5$ $X=4-$ $CH_3C_3H_4$ $X=CH_3$ $X=C_2H_5$ $X=4-$ $CH_3C_3H_4$ $X=CH_3$ $X=CH_3$	Chloroform	498	2.0	64 (β_0) ¹⁷⁷
$n=0$ $n=1$ $n=0$ $n=1$ $n=1$ $n=1$ $n=1$ $n=2$	Chloroform	552	3.7	58 (1.9) ⁴³
	Chloroform	544	4.4	92 (β_0) ¹⁷⁷
	Chloroform		2.0	93 (β_0) ¹⁷⁷
	Chloroform		3.6	191 (1.9) ⁴³
	Chloroform		4.9	266 (1.9) ⁴³

$n=3$	$X=CH_3$	Chloroform	5.3	347 (1.9) ⁴³
		Chloroform	4.0	104 (1.9) ⁴³
		Chloroform	4.5	215 (1.9) ⁴³
		Chloroform	6.1	84 (1.9) ⁴³
		Chloroform	6.6	118 (1.9) ⁴³
		DMSO	6.8	163 (1.58) ³⁴ – 118 (0.95) ³⁴

(continued)

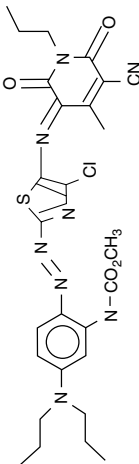
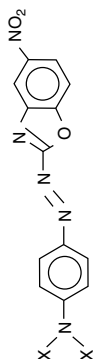
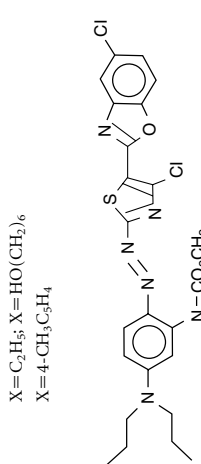
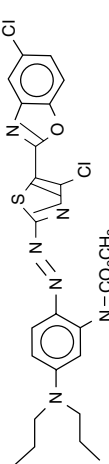
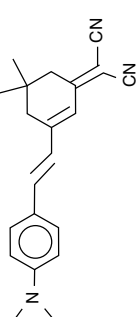
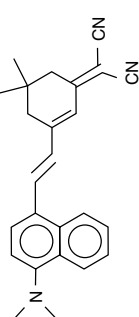
TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform		5.0	98 (1.9) ⁴³
	Chloroform		6.0	264 (1.9) ⁴³
	Chloroform		6.9	466 (1.9) ⁴³
	Chloroform		6.5	750 (1.9) ⁴³
	Chloroform		6.3	124 (1.9) ⁴³
	Chloroform		6.1	268 (1.9) ⁴³
	Chloroform		6.8	534 (1.9) ⁴³
	Chloroform		5.0	98 (1.9) ⁴³
	Chloroform		5.6	64 (1.9) ⁴³

3775					
3776					
3777					
3778					
3779		97 (1.9) ⁴³		165 (1.9) ⁴³	
3780			89 (1.9) ⁴³	1024 (1.9) ⁴³	
3781				169 (1.9) ⁴³	
3782					
3783					
3784					
3785					
3786					
3787		6.7	8.0	6.0	
3788				6.0	
3789				7.8	
3790					
3791					
3792					
3793		Chloroform	Chloroform	Chloroform	
3794				Chloroform	
3795				Chloroform	
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(continued)

TABLE 7.1 (Continued)

Structure	Solvent	λ_{max} (nm)	μ (10^{-18} esu)	$\beta_{\mu}(\lambda)^{\text{ref.}}$ (10^{-30} esu)
	Chloroform	696	8.1	432 (1.9) ⁴³
				
	Chloroform	548	9.5	60 (β_0) ¹⁷⁷
	Chloroform	550	7.2	72 (β_0) ¹⁷⁷
	Chloroform		5.5	164 (1.9) ⁴³
	Chloroform		8.7	129 (1.9) ⁴³
	Chloroform		7.0	87 (1.9) ⁴³

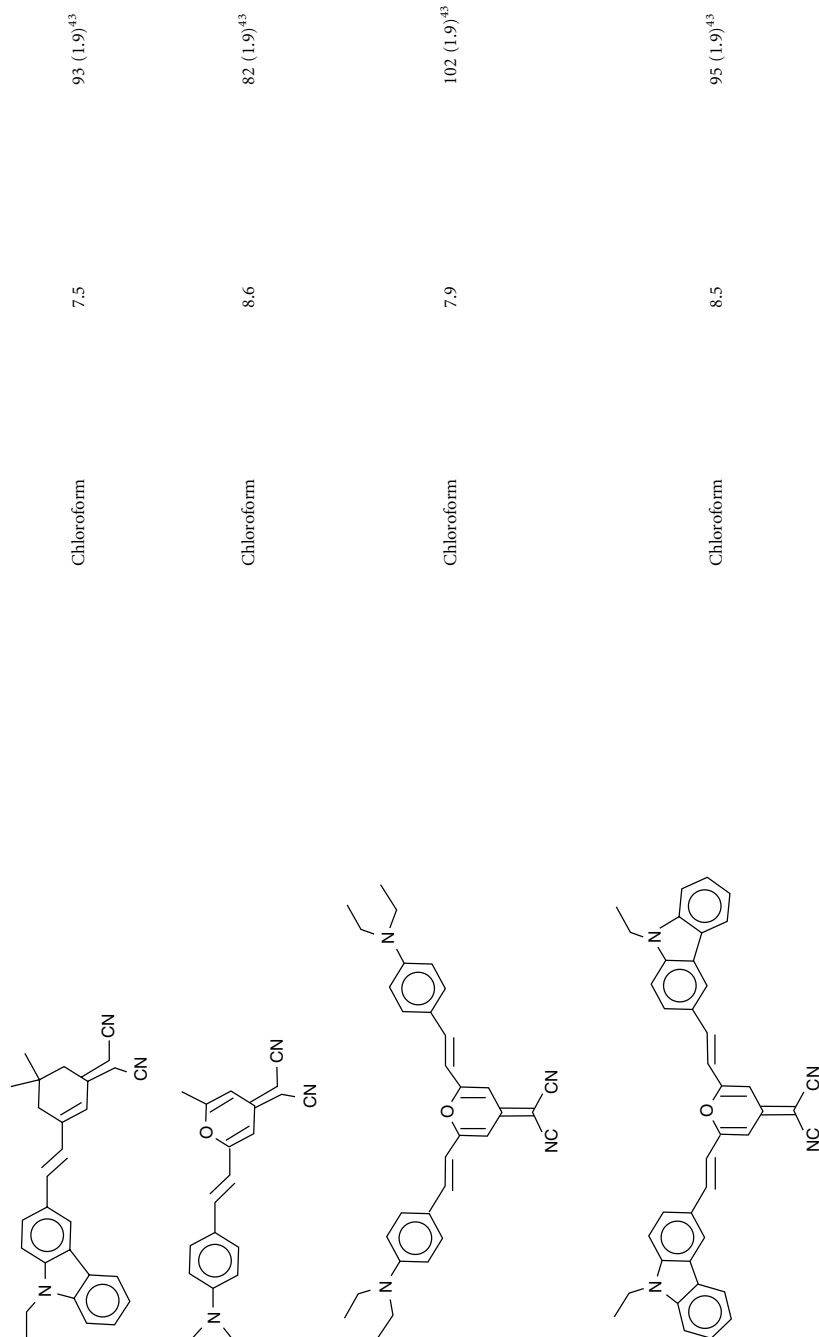
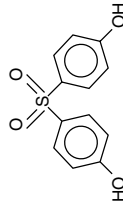
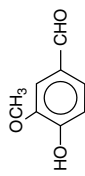
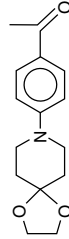
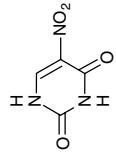
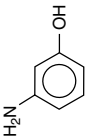
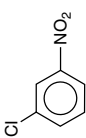
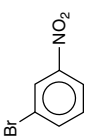
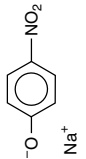
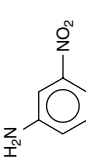
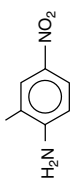


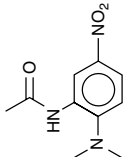
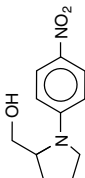
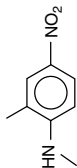
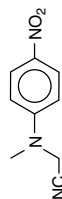
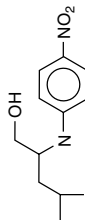
TABLE 7.2 Single Crystal Results on Organic Nonlinear Materials: n_i , refractive index at 633 nm; $\lambda_{\text{NC}}(\theta)$, θ -noncritical phase-matching wavelength; $\lambda_{\text{NC}}(\lambda)$, λ -noncritical phase-matching wavelength; and at 1.064 μm : DT(τ), optical damage threshold (pulse duration); d_{eff} , effective nonlinearity (phase-matching type); $\Delta\theta$, angular acceptance; ΔT , temperature acceptance; $d\theta_{\text{pm}}/dT$, temperature tuning of phase-matching angle; and ρ , walk-off angle (phase-matching type)

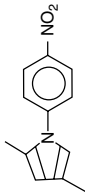
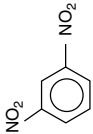
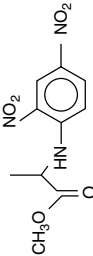
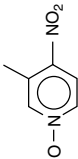
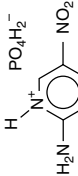
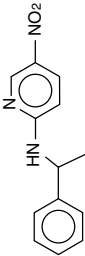
Structure and Nomenclature (acronym)	Point Group	Abstract		Ref.	Properties
		SHG $d_{ij}(\lambda)$ & EO $r_{ij}(\lambda)$ (pm/v)	Cut-Off λ (nm)		
 Urea	m	$d_{36}(1.06) \approx 1.3$ $r_{41}(0.63) \approx 1.9$ $r_{63}(0.63) \approx 0.83$	200 & 1800	212 80 18,21, 172	DT(10 ns) = 5 GW/cm ² . $n_o = 1.485$, $n_e = 1.567$.
 p,p' -Dihydroxydiphenyl sulfone (DHDPS)	$mm2$	$d_{33}(1.06) \approx 7$ $d_{32}(1.06) \approx 0.4$ $D_{11}(1.06) \approx 3$	300 & 1500	275	Relatively high hardness, nonhygroscopic, and photochemically stable. Crystals cleave at input power > 400 MW/cm ² , $n_x = 2.009$, $n_y = 2.000$, $n_z = 1.921$. $\lambda_{\text{NC}}(\theta) = 865$ nm.
 3-Methoxy-4-hydroxy-benzaldehyde (MHBA)	2	$d_{13}(1.06) \approx 13$ $d_{11}(1.06) \approx 9.8$ $d_{12}(1.06) \approx 3.9$ $d_{14}(1.06) \approx 3.2$	370	248 286	DT(10 ns) = 2 GW/cm ² . $n_x = 1.545$, $n_y = 1.685$, $n_z = 1.780$. $\Delta\theta = 0.9$ mrad-cm. $\rho = 6^\circ$
 8-(4'-Acetylphenyl)-1,4-dioxo-8-azaspiro[4,5]decane (APDA)	$mm2$	$d_{33}(1.06) \approx 50$ $d_{32}(1.06) \approx 7$	384	217	$n_x = 1.56$, $n_y = 1.66$, $n_z = 1.68$. $d_{\text{eff}}(1.06) \approx 14.9$ pm/V.
 5-Nitrouracil (5NU)	222	$d_{14}(1.06) \approx 8.7$	410 & 1550	201	Relatively transparent at near IR, DT(10 ns) = 3 GW/cm ² . $n_x = 1.569$, $n_y = 1.901$, $n_z = 1.707$. $\Delta\theta = 8$ mrad-cm, $\rho = 7^\circ$, $\lambda_{\text{NC}}(\lambda) = 1440$ nm.

	<i>m</i> <i>m</i> 2	$d_{33}(1.06) \approx 3.3$ $d_{32}(1.06) \approx 2.4$ $d_{31}(1.06) \approx 0.7$	320 & 1700	36	Poor mechanical strength, $n_x = 1.659$, $n_y = 1.765$, $n_z = 1.578$.
<i>m</i> -Aminophenol (<i>m</i> AP)					
	<i>m</i> <i>m</i> 2	$d_{33}(1.06) \approx 7.8$ $d_{32}(1.06) \approx 4$ $d_{31}(1.06) \approx 4.5$	400 & 2000	36	Cleaves easily, not phase-matchable for SHG at 1.064 μm , $n_x = 1.676$, $n_y = 1.684$, $n_z = 1.649$.
<i>m</i> -Chloronitrobenzene (<i>m</i> CNB)					
	<i>m</i> <i>m</i> 2	$d_{33}(1.06) \approx 8$ $d_{32}(1.06) \approx 4.5$ $d_{31}(1.06) \approx 4$	420 & 2100	36	$\lambda_{\text{NC}}(\theta)$ at 1.064 μm for solid solution of $\text{mC}_{0.95}\text{Br}_{0.05}\text{NB}$, $n_x = 1.649$, $n_y = 1.729$, $n_z = 1.678$.
<i>m</i> -Bromonitrobenzene (<i>m</i> BNB)					
	<i>m</i> <i>m</i> 2	Type I $d_{\text{eff}}(1.06) \approx 8$	515	167	Vickers hardness: 34, good thermal conductivity.
4-Nitrophenol sodium dihydrate (NPNa)					
	<i>m</i> <i>m</i> 2	$d_{33}(1.06) \approx 20$ $d_{32}(1.06) \approx 1.5$ $d_{31}(1.06) \approx 20$ $r_{33}(0.63) \approx 17$ $r_{23}(0.63) \approx 0.1$ $r_{13}(0.63) \approx 7.5$ $d_{11}(1.06) \approx 167$ $d_{12}(1.06) \approx 25$ $r_{11}(0.63) \approx 67$	500 & 1900	256 36 240	Cleaves easily, melt grown into channel waveguide (unfavourable orientation for SHG), $n_x = 1.752$, $n_y = 1.715$, $n_z = 1.665$.
<i>m</i> -Nitroaniline (<i>m</i> NA)					
	<i>m</i>		500 & 1900	143 170 181 150	Melt grown into channel waveguide (orientation controlled by electric or temperature gradients). $\text{DT}(20 \text{ ns}) = 0.2 \text{ GW/cm}^2$. $n_x = 2.001$, $n_y = 1.658$, $n_z = 1.435$, near optimum molecular alignment for EO.
2-Methyl-4-nitroaniline (MNA)					

(continued)

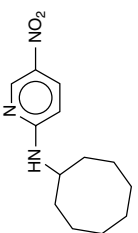
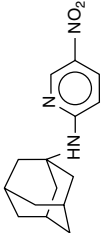
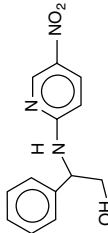
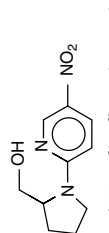
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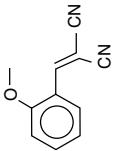
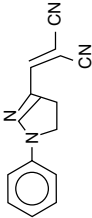
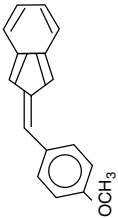
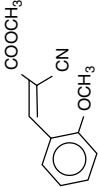
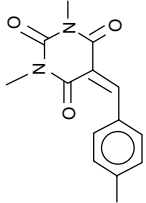
Structure and Nomenclature (acronym)	Abstract			Ref.	Properties
	Point Group	SHG $d_{ij}(\lambda)$ & EO $r_{ij}(\lambda)$ (pm/v) (μm)	Cut-Off λ (nm)		
 4-(<i>N,N</i> -dimethylamino)-3-acetamidonitrobenzene (DAN)	2	$d_{21}(1.06) \approx 1.5$ $d_{22}(1.06) \approx 5.2$ $d_{23}(1.06) \approx 50$ $d_{25}(1.06) \approx 1.5$ $r_{11}(0.63) \approx 13$	485 & 2270	121 122 123	Fiber waveguide allows full use of nonzero d_{ij} , DT(15 ns) = 80 MW/cm ² $d_{\text{eff}} \approx 35.5$ (I) & 9 (II) pm/v. $n_x = 1.539$, $n_y = 1.682$, $n_z = 1.949$. $\Delta\theta \approx 1.5$ mrad-cm.
 <i>N</i> -(4-nitrophenyl)-(s)-prolinol (NPP)	2	$d_{22}(1.06) \approx 28$ $d_{21}(1.06) \approx 85$	500 & 2000	289 138	Near optimum molecular alignment for largest d_{21} . $n_x = 2.066$, $n_y = 1.876$, $n_z = 1.478$. $\lambda_{\text{NC}}(\theta) = 1.15$ μm using d_{21} $\lambda_{\text{NC}}(\lambda) = 1.5$ μm .
 2-Methyl-4-nitro- <i>N</i> -methylaniline (MNMA)	<i>mm</i> 2	$d_{33}(1.06) \approx 2.6$ $d_{31}(1.06) \approx 13$ $d_{15}(1.06) \approx 12$ $r_{13}(0.63) \approx 8$ $r_{33}(0.63) \approx 7.5$	510	245	$n_x = 2.148$, $n_x = 1.520$.
 <i>N</i> -(4-nitrophenyl)- <i>N</i> -aminoacetoneitrile (NPAN)	<i>mm</i> 2	$d_{33}(1.06) \approx 27$ $d_{32}(1.06) \approx 57$ $d_{33}(1.34) \approx 24$ $d_{32}(1.34) \approx 48$	500	171 15	Near optimum molecular alignment for largest d_{32} . $\Delta\theta \approx 2$ mrad-cm. $\Delta T1 \approx 5^\circ\text{C-cm}$
 <i>L</i> - <i>N</i> -(5-nitro-2-pyridyl)leucinol (NPLO)	2	Type I: $d_{\text{eff}}(1.06) \approx 37$ Type II: $d_{\text{eff}}(1.06) \approx 3$	480	263	Vickers hardness: 34, nonhygroscopic, DT(8 ns) = 6 GW/cm ² . $n_x = 1.457$, $n_y = 1.631$, $n_z = 1.933$. $\rho = 0.22$ (I) & 0.24 (I) mrad.

	3,5-Dimethyl-1-(4-nitrophenyl) pyrazole (DMNP)	<i>mm2</i>	$d_{33}(0.84) \approx 29$ $d_{32}(0.84) \approx 90$	450	83 100	(100) oriented core fibers allow full use of d_{32} , $\lambda_{\text{NC}}(\theta) = 944 \text{ nm}$ using d_{32} .
	<i>m</i> -Dinitrobenzene (<i>m</i> DB)	<i>mm2</i>	$d_{33}(1.06) \approx 0.7$ $d_{32}(1.06) \approx 2.7$ $d_{31}(1.06) \approx 1.8$	400 & 2200	20	$n_x = 1.738$, $n_y = 1.680$, $n_z = 1.483$.
	Methyl-(2,4-dinitrophenyl)-aminopropanoate (MAP)	2	$d_{22}(1.06) \approx 18$ $d_{21}(1.06) \approx 17$ $d_{23}(1.06) \approx 3.7$	500 & 2000	192	DT(10 ns) = 3 GW/cm ² . $d_{\text{eff}} \approx 3.8$ (I) & 8.8 (II) pm/v. $n_x = 1.531$, $n_y = 1.653$, $n_z = 1.935$. $\Delta\theta \approx 1.5 \text{ mrad-cm}$. $\rho = 11.5^\circ$ (I) & 2.4° (I)
	3-Methyl-4-nitropyridine-N-oxide (POM)	222	$d_{14}(1.06) \approx 10$ $r_{52}(0.63) \approx 5.2$	450 & 2100	288 230	DT(20 ps) = 2 GW/cm ² . $d_{\text{eff}} \approx 7.9$ (I) & 4.0 (II) pm/v. $n_x = 1.663$, $n_y = 1.829$, $n_z = 1.625$. $\rho = 6.3^\circ$ (I) 1.4° (I).
	2-Amino-5-nitropyridinium-dihydrogen phosphate (2A5NPDP)	<i>mm2</i>	$d_{33}(1.06) \approx 12$ $d_{15}(1.06) \approx 7$ $d_{24}(1.06) \approx 1$	420 & 2000	135	$n_x = 1.752$, $n_y = 1.715$, $n_z = 1.665$. $\lambda_{\text{NC}}(\theta) = 1084$ & 1129 nm. $\lambda_{\text{NC}}(\lambda) = 1340 \text{ nm}$. Not phase-matchable for type-II SHG at 1.064 μm . Type-I $d_{\text{eff}} \approx 2 \text{ pm/V}$. $d\theta_{\text{pm}}/dT = 2.4^\circ/\text{C}$ at 1.3 μm .
	(-)-2-(α -Methylbenzylamino)-5-nitropyridine (MBANP)	2	$d_{22}(1.06) \approx 60^{58}$ $d_{22}(1.06) \approx 35^{57}$	430 & 1500	12 11 134	DT(425 ns) = 1 GW/cm ² . $n_y = 1.813$, $n_c = 1.676$. $d_{\text{eff}} \approx 1.2 \times \text{LiIO}_3 \approx 6 \text{ pm/V}$.

(continued)

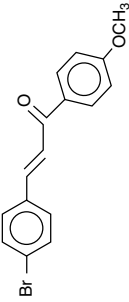
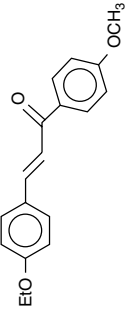
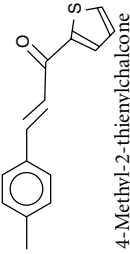
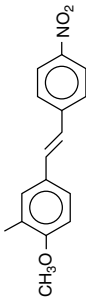
TABLE 7.2 (Continued)

Abstract				
Structure and Nomenclature (acronym)	Point Group	SHG $d_{ij}(\lambda)$ & EO $r_{ij}(\lambda)$ (pm/v) (μm)	Cut-Off λ (nm)	Ref. Properties
 2-N-cyclooctylamino-5-nitropyridine (COANP)	$mm2$	$d_{33}(1.06) \approx 14$ $d_{32}(1.06) \approx 32$ $d_{31}(1.06) \approx 15$ $r_{33}(0.63) \approx 15$ $r_{13}(0.63) \approx 3.4$ $r_{23}(0.63) \approx 13$	470	$\lambda_{\text{NC}}(\theta) = 1023 \text{ nm}$ using d_{32} . $\lambda_{\text{NC}}(\theta) = 1413 \text{ nm}$ using d_{31} . $n_x = 1.68$, $n_y = 1.78$, $n_z = 1.64$. $d_{\text{eff}} \approx 24 \text{ pm/V}$ $r_{33}(0.52) \approx 28$, $r_{33}(1.06) \approx 7.7$. $r_{13}(0.52) \approx 6.8$, $r_{13}(1.06) \approx 0.9$. $r_{23}(0.52) \approx 26$, $r_{23}(1.06) \approx 6.3$.
 2-Adamantylamino-5-nitropyridine (AANP)	$mm2$	$d_{33}(1.06) \approx 60$ $d_{31}(1.06) \approx 80$	460	At 533 nm: $n_x = 1.77$, $n_y = 1.61$, $n_z = 1.86$. At 1.06 μm : $n_x = 1.67$, $n_y = 1.59$, $n_z = 1.71$.
 N-(4-nitro-2-pyridinyl)-(S)-phenylalaninol (NPPA)	2	$d_{22}(1.06) \approx 2.6$ $d_{21}(1.06) \approx 0.4$ $d_{23}(1.06) \approx 31$ $d_{16}(1.06) \approx 0.5$ $d_{34}(1.06) \approx 25$	480	$\lambda_{\text{NC}}(\theta)$ for SHG and SFG within absorption edge, calculated $d_{\text{eff}} \approx 31 \text{ pm/V}$. $n_x = 1.524$, $n_y = 1.694$, $n_z = 1.907$.
 2-(N-prolinol)-5-nitropyridine (PNP)	2	$d_{22}(1.06) \approx 17$ $d_{21}(1.06) \approx 48$ $r_{22}(0.63) \approx 13$	490 & 2080	$\lambda_{\text{NC}}(\theta) = 1020 \text{ nm}$ using d_{21} . $d_{\text{eff}} \approx 47 \text{ pm/V}$. $n_x = 1.990$, $n_y = 1.788$, $n_z = 1.467$. $\rho = 7^\circ$ $r_{22}(0.52) \approx 28$, $r_{12}(0.52) \approx 20$. $r_{22}(1.06) \approx 8$, $r_{12}(1.06) \approx 9$.

 2-Dicyanovinylanisole (DIVA)	2	$d_{22}(1.06) \approx 10$	78	$d_{\text{eff}}(1.06) \approx 20 \text{ pm/V}$ $n = 1.65$
 3-(1,1-Dicyanoethyl)-1-phenyl-4,5-dihydro-1H-pyrazole (DCNP)	<i>m</i>	$r_{33}(0.63) \approx 87$	3	High melting point: 190°C, near optimum molecular alignment for EO, $n_x = 1.9$, $n_z = 2.7$.
 ω-(<i>p</i>-Methoxyphenyl) benzofulvene (MPBF)	<i>mm2</i>	$d_{\text{eff}}(1.06) \approx 7$	133	$d_{\text{eff}} \approx 7 \text{ pm/V}$ $\Delta\theta = 0.32 \text{ mrad-cm}$ $\Delta T1 \approx 4.6^\circ\text{C-cm}$
 2-Cyano-3-(2-methoxyphenyl)-2-propenoic acid methyl ester (CMP-methyl)	2	$d_{22}(1.06) \approx 29$	183	$n_y = 1.85$
 <i>p</i>-Methylbenzal-1,3-dimethylbarbituric acid	2	$d_{\text{eff}}(1.06) \approx 8$	132	Vickers hardness: 25.5.

(continued)

TABLE 7.2 (Continued)

Abstract				
Structure and Nomenclature (acronym)	Point Group	SHG $d_{ij}(\lambda)$ & EO $r_{ij}(\lambda)$ (pm/v) (μm)	Cut-Off λ (nm)	Ref. Properties
 4-Bromo-4'-methoxychalcone	m	$d_{33}(1.06) \approx 6$ $d_{13}(1.06) \approx 27$	420	285 $n_x = 1.55$, $n_y = 1.47$, $n_z = 1.90$.
 4-Ethoxy-4'-methoxychalcone	$mm2$	$d_{\text{eff}}(1.06) \approx 5.7$	430	129 Low hardness, $DT(1 \text{ ns}) > 30 \text{ GW/cm}^2$. At 532 nm: $n_x = 1.493$, $n_y = 1.710$, $n_z = 1.983$. At 1.06 μm : $n_x = 1.477$, $n_y = 1.663$, $n_z = 1.850$. $d_{\text{eff}} \approx 3.5(\text{I})$ & $5.7(\text{II}) \text{ pm/v}$.
 4-Methyl-2-thienylchalcone	2	$d_{\text{eff}}(1.06) \approx 7$	430	128 Low hardness, $n_x = 1.648$, $n_y = 1.696$, $n_z = 1.775$. $d_{\text{eff}} \approx 7 \text{ pm/V}$. $\Delta\theta = 0.9 \text{ mrad-cm}$. $\rho = 3.6^\circ$ $\Delta T1 = 2.2^\circ\text{C-cm}$
 3-Methoxy-4'-nitrostilbene (MMONS)	$mm2$	$d_{33}(1.06) \approx 184$ $d_{32}(1.06) \approx 41$ $d_{24}(1.06) \approx 71$ $I_{33}(0.63) \approx 40$	515 & 2000	22 220 $\lambda_{\text{NC}}(\theta) = 1028 \text{ nm}$ using d_{34} . $d_{\text{eff}} \approx 43 \text{ pm/V}$. ⁷¹ $n_x = 1.569$, $n_y = 1.693$, $n_z = 2.129$. $\rho = 9.6^\circ$ $\Delta T1 = 0.17^\circ\text{C-cm}$

	<i>m</i>	$d_{11}(1.06) \approx 139$ $d_{33}(1.06) \approx 0.6$ $d_{31}(1.06) \approx 41$ $r_{11}(0.63) \approx 25$	480 & 1600	8, 9	Near optimum molecular alignment for EO, $\lambda_{NC}(\theta)$ for SHG within absorption edge, $\lambda_{NC}(\lambda) = 1500$ nm. $n_x = 1.951$, $n_y = 1.657$, $n_z = 1.510$. $d\Delta n/dT = 15.8 \times 10^{-5} \text{ K}^{-1}$. $d_{eff} \approx 2 \text{ pm/V}$.
	<i>m</i>	$d_{11}(1.06) \approx 175$ $d_{31}(1.06) \approx 2$ $d_{33}(1.06) \approx 2$ $r_{11}(0.63) \approx 29$ $r_{13}(0.63) \approx 0.5$ $r_{33}(0.63) \approx 2.4$	505	131	Near optimum molecular alignment for EO, $n_x = 2.024$, $n_y = 1.648$, $n_z = 1.583$.
	<i>mm2</i>	$d_{33}(1.06) \approx 21$	415	258	Melting point: 279°C, $n_x = 1.775$.
	<i>mm2</i>	$r_{33}(0.63) \approx 430$	600	282	Only thin-film crystal reported, $n_y = 1.31$, $n_z = 1.55$.
	<i>m</i>	$d_{11}(1.91) \approx 600$ $d_{22}(1.91) \approx 100$ $d_{12}(1.91) \approx 30$ $r_{33}(0.82) \approx 400$	700 & 2000	157 198	Near optimum molecular alignment for EO. At 820 nm: $n_x = 2.216$, $n_y = 1.66$, $n_z = 1.65$. Dielectric constant: $\epsilon_{ab} = 5.1$, $\epsilon_c = 3.1$.

TABLE 6.3 Experimental Results of Poled Polymer Studies: M_w , molecular weight; $\rho^\#$, chromophore number density; α (wavelength), optical propagation loss; τ_1 and τ_2 , relaxation time in $d_{\text{eff}}(t)/d_{\text{eff}}(0) = Ae^{-t/\tau_1} + Be^{-t/\tau_2}$

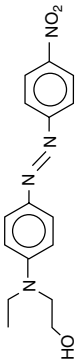
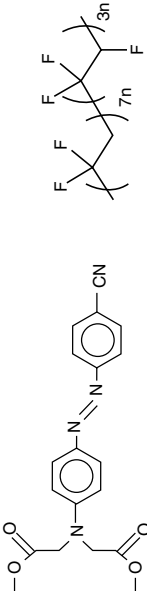
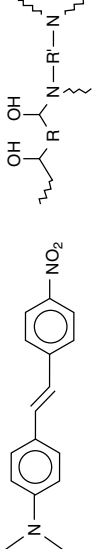
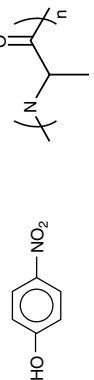
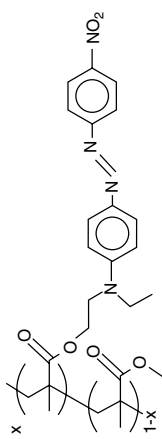
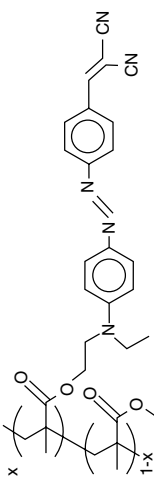
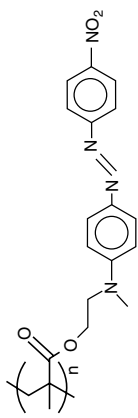
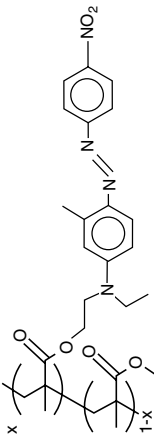
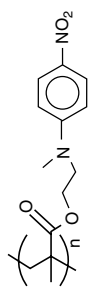
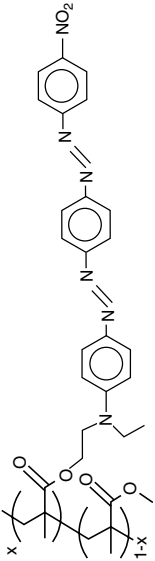
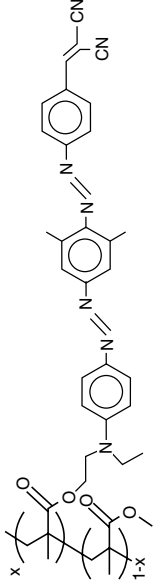
Structure and Nomenclature (Ref)	Properties
<i>Guest-host polymer composites</i>	
 (4-[N-ethyl-N-(2-hydroxyethyl)]amino-4'-nitroazobenzene) (DR1) doped in poly-(methylmethacrylate) (PMMA) (Singer et al. 1986)	$T_g \approx 100^\circ\text{C}$. $\lambda_{\text{max}} \approx 470 \text{ nm}$. $\rho^\# = 2.4 \times 10^{20} \text{ cm}^{-3}$ low dielectric constant: $\epsilon = 3.6$. contact poled with 62 V/μm at 100°C. $d_{33}(1.58 \mu\text{m}) = 2.5 \text{ pm/V}$. Novelty: first study of amorphous guest–host system.
 4-(4'-Cyanophenylazo)-N,N-bis-(methoxycarbonylmethyl)-aniline doped in copolymer of vinylidene fluoride and trifluoroethylene (Foraflo® , 70:30 mol%) (Pantelis et al. 1988; Hill et al. 1987)	$T_g \approx 100^\circ\text{C}$. $\lambda_{\text{max}} = 400 \text{ nm}$. UP to 10 wt% doping. $\alpha(1 \mu\text{m}) \approx -1.5 \text{ dB/cm}$. Corona poled at 25°C. $d_{33}(1.06 \mu\text{m})$ up to 2.6 pm/V. Stable nonlinearity after 300 days at ambient condition. Novelty: ferroelectric host polymer provides a stable internal field of 150 V/μm.
 4-N,N-dimethylamino-4'-nitrostilbene doped in thermosetting epoxy (EPO-TEK® 301-2) (Hubbard et al. 1989)	Precure at 80°C prior to poling. $\lambda_{\text{max}} \approx 430 \text{ nm}$. $\rho^\# = 0.2 \times 10^{20} \text{ cm}^{-3}$ Contact poled at 60 V/μm. Temporal stability: $\tau_1(25^\circ\text{C}) = 7$ days and $\tau_2(25^\circ\text{C}) = 72$ days. Novelty: use of crosslinked polymer as host. $T_g \approx 60\text{--}70^\circ\text{C}$. $\lambda_{\text{max}} < 350 \text{ nm}$. UP to 35 wt% doping. Spin coating from aqueous solution. Contact poled at 40 V/μm. $r_{33}(633 \text{ nm}) = 10\text{--}40 \text{ pm/V}$. 40% activity remains after 5 days. Novelty: use of cross-linked biopolymer as host.
 p-Nitrophenol doped in type A gelatin (Ho et al. 1992)	

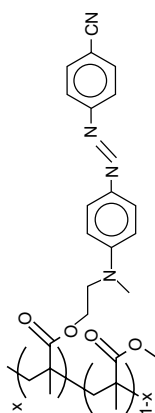
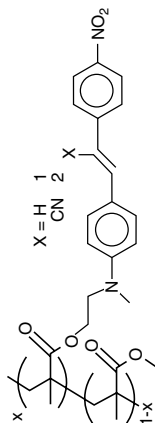
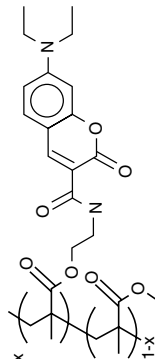
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
<i>Side-Chain acrylate polymers</i>	
	$T_g = 128\text{--}134^\circ\text{C}$ for 1–19 mol%. $\lambda_{\text{max}} = 470\text{ nm}$. $\rho^{\#}$: upto $7.5 \times 10^{20}\text{ cm}^{-3}$. Contact poled with 90 V/ μm at 130°C . d_{33} (1.064 μm) = 3–58 pm/V. for 1–19 mol% Novelty: high $\rho^{\#}$.
Methylmethacrylate (MMA)/DR1 functionalized methacrylate copolymer (Esselin et al. 1988)	
	$T_g = 127^\circ\text{C}$. $\rho^{\#} = 8 \times 10^{20}\text{ cm}^{-3}$ n (800 nm) = 1.58. Corona poled above T_g . d_{33} (1.58 μm) = 21 pm/V. r_{33} (799 nm) = 15 pm/V. 90% of activity remains stable after 35 days at ambient conditions.
MMA/4-dicyanovinyl-4'-(N,N-dialkylamino)azobenzene functionalized methacrylate copolymer (Singer et al. 1988)	
	$T_g = 105^\circ\text{C}$. $\lambda_{\text{max}} \approx 470\text{ nm}$. $M_w = 4.9 \times 10^3$. Contact poling at 190 V/ μm gives d_{33} (1.06 μm) = 55 pm/V. Contact poling at 20 V/ μm gives r_{33} (633 nm) = 30 pm/V. Activity remains stable for over 2 years at ambient conditions.
Poly-4-(4'-nitrophenylazo)-N-methyl-N-(2-acryloxyethyl)aniline (Hill et al. 1989, 1988)	

 MMA/4-(N-ethyl-N-(2-methacroyloxyethoxy)-2-methyl-4'-nitroazobenzene copolymer (Ore et al. 1989)	$\lambda_{\max} = 486 \text{ nm}$. $M_w = 10 \times 10^3$. $\rho = 9.2 \times 10^{20} \text{ cm}^{-3}$ Corona poled d_{33} (1.06 μm) = 41 pm/V. Stable nonlinearity after 75 days at ambient conditions.
 Poly-N-(2-methacroyloxyethyl)-N-methyl-4'-nitroaniline (Hayashi et al. 1992)	$T_g \approx 100^\circ\text{C}$. $\lambda_{\max} = 390 \text{ nm}$. $M_w = 11-17 \times 10^3$. n (633 nm) = 1.66. Corona poled d_{33} (1.58 μm) = 30 pm/V. Activity decays to 65% in 40 days at ambient conditions.
 MMA/4-N-(2-methacroyloxyethyl)-N-ethyl-4'-aminophenylazo-4''-nitroazobenzene copolymer (Amano et al. 1990)	$T_g \approx 100^\circ\text{C}$. $\lambda_{\max} = 500 \text{ nm}$. $\rho = 4.3 \times 10^{20} \text{ cm}^{-3}$ Corona poled at 100°C. d_{33} (1.06 μm) = 142 pm/V. d_{33} (1.7 μm) = 70 pm/V.
 MMA/2,5-dimethyl-4-N-(2-methacroyloxyethyl)-N-ethyl-4'-aminophenylazo-4''-dicyanoazobenzene copolymer (Shuto et al. 1991)	$T_g \approx 140^\circ\text{C}$. $\lambda_{\max} = 510 \text{ nm}$. $\rho = 4 \times 10^{20} \text{ cm}^{-3}$ α (633 nm) = -50 dB/cm due to absorption. Corona poling with 200 V/μm at 140°C gives d_{33} (1.06 μm) = 417 pm/V. Contact poling at 150 V/μm at 140°C gives r_{33} (633 nm) = 40 pm/V. Excellent temporal stability at 80°C.

(continued)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																																				
	Corona poled near T_g . d_{33} values are measured 10 days after poling at 1.064 μm .																																				
MMA/4-(N-methyl-N-2-methacroyloxyethoxy)-4'-cyanoazobenzene homo- and copolymers (S'heeren et al. 1993a)	<table><tr><th>dye (mol%)</th><th>T_g ($^{\circ}\text{C}$)</th><th>Mw ($\times 10^3$)</th><th>d_{33} (pm/V)</th></tr><tr><td>12</td><td>129</td><td>59</td><td>5.2</td></tr><tr><td>16</td><td>128</td><td>44</td><td>21</td></tr><tr><td>32</td><td>134</td><td>59</td><td>68</td></tr><tr><td>44</td><td>128</td><td>39</td><td>45</td></tr><tr><td>49</td><td>125</td><td>98</td><td>32</td></tr><tr><td>72</td><td>124</td><td>36</td><td>31</td></tr><tr><td>100</td><td>181</td><td>15</td><td>26</td></tr></table>	dye (mol%)	T_g ($^{\circ}\text{C}$)	Mw ($\times 10^3$)	d_{33} (pm/V)	12	129	59	5.2	16	128	44	21	32	134	59	68	44	128	39	45	49	125	98	32	72	124	36	31	100	181	15	26				
dye (mol%)	T_g ($^{\circ}\text{C}$)	Mw ($\times 10^3$)	d_{33} (pm/V)																																		
12	129	59	5.2																																		
16	128	44	21																																		
32	134	59	68																																		
44	128	39	45																																		
49	125	98	32																																		
72	124	36	31																																		
100	181	15	26																																		
	Corona poled near T_g . d_{33} values are measured several days after poling at 1.064 μm .																																				
MMA/4-(N-methyl-N-2-methacroyloxyethoxy)-4'-nitrostilbene co-polymers (S'heeren et al. 1993c)	<table><tr><th>dye (mol%)</th><th>T_g ($^{\circ}\text{C}$)</th><th>Mw ($\times 10^3$)</th><th>d_{33} (pm/V)</th></tr><tr><td>1</td><td>11</td><td>122</td><td>69</td></tr><tr><td></td><td>19</td><td>120</td><td>70</td></tr><tr><td></td><td>31</td><td>124</td><td>69</td></tr><tr><td></td><td>39</td><td>126</td><td>66</td></tr><tr><td></td><td>52</td><td>120</td><td>48</td></tr><tr><td>2</td><td>9</td><td>124</td><td>56</td></tr><tr><td></td><td>18</td><td>131</td><td>62</td></tr><tr><td></td><td>33</td><td>126</td><td>60</td></tr></table>	dye (mol%)	T_g ($^{\circ}\text{C}$)	Mw ($\times 10^3$)	d_{33} (pm/V)	1	11	122	69		19	120	70		31	124	69		39	126	66		52	120	48	2	9	124	56		18	131	62		33	126	60
dye (mol%)	T_g ($^{\circ}\text{C}$)	Mw ($\times 10^3$)	d_{33} (pm/V)																																		
1	11	122	69																																		
	19	120	70																																		
	31	124	69																																		
	39	126	66																																		
	52	120	48																																		
2	9	124	56																																		
	18	131	62																																		
	33	126	60																																		
	$T_g = 135^{\circ}\text{C}$. $\lambda_{\text{max}} = 410 \text{ nm}$. $\rho = 9.8 \times 10^{20} \text{ cm}^{-3}$. $M_w = 89 \times 10^3$. Corona poled for SHG and contact poled with 100 V/ μm for EO at 60 $^{\circ}\text{C}$. d_{33} (1.06 μm) = 13 pm/V. t_{33} (477–1100 nm) = 2–12 pm/V. d_{33} decays by 25% at 100 $^{\circ}\text{C}$ in 50 h.																																				
MMA/N-(3-methacroyloxyalkyl)-7-diethylaminocoumarin-3-carboxamide (76:23 mol%) copolymer (Mortazavi et al. 1991)																																					

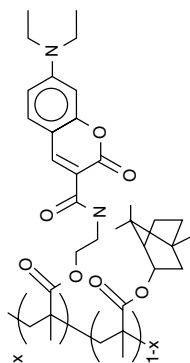
$T_g = 170^\circ\text{C}$.
 $\lambda_{\text{max}} = 410 \text{ nm}$.
 $M_w = 50 \times 10^3$.
 Corona poled at 200°C .
 $d_{33} (1.06 \mu\text{m}) = 11 \text{ pm/V}$.
 d_{33} decays by 10% at 100°C and by 40% at 140°C in 50 h.

Corona poled near T_g .
 d_{33} and r_{33} values are measured at $1.064 \mu\text{m}$.
 At 100°C d_{33} of A(B) decays by 80% (10%) in 150 min (15 days)

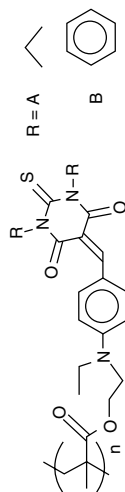
$T_g (^\circ\text{C})$	M_w ($\times 10^3$)	d_{33} (pm/V)	r_{33} (pm/V)
A	125	74	33
B	194	60	40
			14
			18

$T_g = 65^\circ\text{C}$.
 $\lambda_{\text{max}} = 380 \text{ nm}$.
 $\rho^{\#} = 18 \times 10^{20} \text{ cm}^{-3}$
 $n (633 \text{ nm}) = 1.62$.
 $\alpha (1.3 \mu\text{m}) \approx -1.5 \text{ dB/cm}$.
 Contact poled with $23 \text{ V}/\mu\text{m}$ at 65°C .
 $r_{33} (633 \text{ nm}) = 0.9 \text{ pm/V}$.
 $T_g = 99^\circ\text{C}$.
 $\lambda_{\text{max}} = 446 \text{ nm}$.
 $\rho^{\#} = 17 \times 10^{20} \text{ cm}^{-3}$
 $M_w = 89 \times 10^3$.
 $n (633 \text{ nm}) = 1.76$.
 $\alpha (830 \text{ nm}) = -1 \text{ dB/cm}$.
 Contact poled with $90 \text{ V}/\mu\text{m}$ at 100°C .
 $r_{33} (633 \text{ nm}) = 39 \text{ pm/V}$; $r_{33} (860 \text{ nm}) = 13 \text{ pm/V}$.

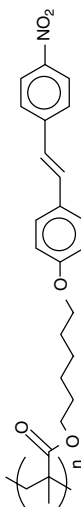
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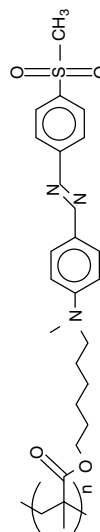
Isobornyl methacrylate/*N*-(3-methacryloxyalkyl)-7-diethylaminocoumarin-3-carboxamide (76:23 mol%) copolymer (Mortazavi et al. 1991)



Poly(*p*-*N*-(2-methacryloxyethyl)-*N*-ethylaminobenzal-1-3-diethyl (or diphenyl thiobarbituric acid) (Cheng and Tan 1993)

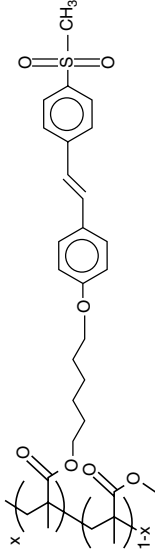
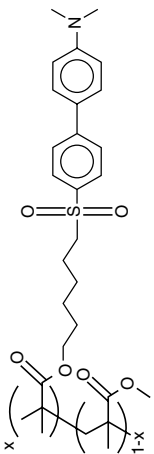
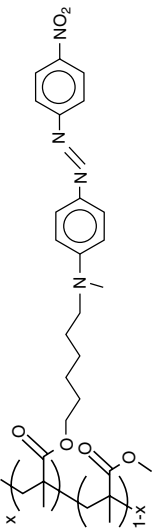


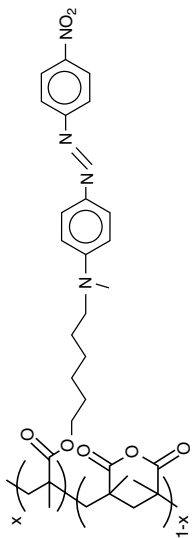
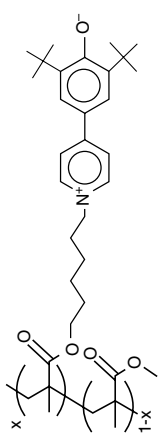
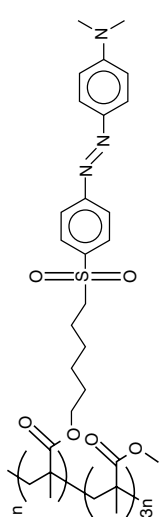
Poly-4-(6-acryloxyhexyloxy)-4'-nitrostilbene (Huijts et al. 1989b)



Poly-4'-*N*-(6-methacryloxyhexyl)-*N*-methyl-amino-4-methylsulfonylazobenzene (Robello et al. 1991a, 1992)

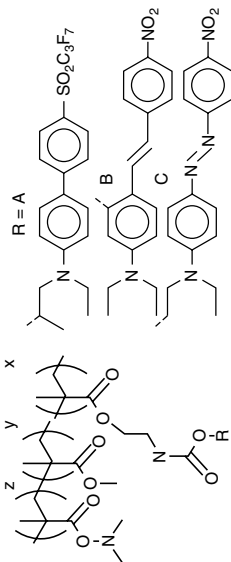
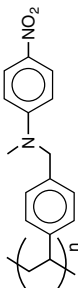
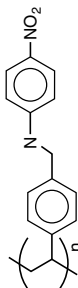
TABLE 6.3 (Continued)

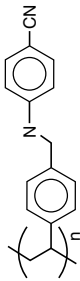
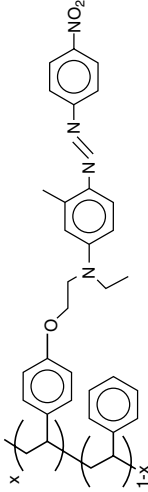
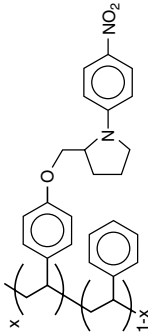
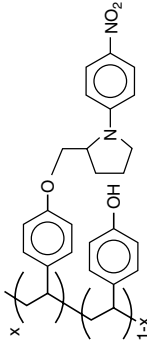
Structure and Nomenclature (Ref)	Properties
 MMA/4'-(6-methacroyloxyhexoxy)-4-methylsulfonylstilbene (55:45 wt%) copolymer (Rikken et al. 1991; Seppen et al. 1991)	$T_g = 117^\circ\text{C}$. $\lambda_{\text{max}} = 355\text{ nm}$. Low absorption at 420 nm. Corona poled with 120 V/μm at 100°C. d_{33} (820 nm) = 9 pm/V. Activity decreases to a quasi-stable 70% value after 120 days at ambient. Waveguide formation by UV photobleaching.
 MMA/4'-(6-methacroyloxyhexoxy)-4-N,N dimethylamino-biphenyl (50:50 wt%) copolymer (Rikken et al. 1992)	$T_g \approx 100^\circ\text{C}$. $\lambda_{\text{max}} = 340\text{ nm}$. Corona poled with 120 V/m at 100°C. d_{33} (820 nm) = 45 pm/V. poor temporal stability at 60°C.
 MMA/4-(4'-nitrophenylazo)-N-methyl-N-(6-methacroyloxyhexyl) aniline (81:19 mol%) copolymer (Muller et al. 1992a)	$T_g = 104^\circ\text{C}$. $\lambda_{\text{max}} \approx 470\text{ nm}$. $M_w = 100 \times 10^3$. Thermally decomposes at 267°C. Poled with 110 V/μm. $I_{33}-I_{13}$ (1.3 μm) = 9 pm/V.

	$T_g = 90^\circ\text{C}$. $\lambda_{\text{max}} \approx 470 \text{ nm}$. Thermally decomposes at 227°C. Polled with $110 \text{ V}/\mu\text{m}$. $\Gamma_{33} = 1.3$ ($1.5 \mu\text{m}$) = 19 pm/V.
Methacrylic anhydride/4-(4'-nitrophenylazo)-N-methyl-N-(6-methacroyloxy)aniline (33:67 mol%) copolymer (Strohriegel 1993; Muller et al. 1992a)	$T_g = 130^\circ\text{C}$. $\lambda_{\text{max}} \approx 525 \text{ nm}$. Contains zwitterionic chromophore with $\beta_0 = -30 \times 10^{-30} \text{ esu}$. Soluble in THF.
	$T_g = 124^\circ\text{C}$. $\lambda_{\text{max}} = 437 \text{ nm}$. $M_w = 17 \times 10^3$. Corona poled at 125°C for 45 min. d_{33} ($1.06 \mu\text{m}$) = 100 pm/V. Activity stabilizes at 95% value after 10 days at ambient conditions.
MMA/[2,6-di-<i>tert</i>-butyl-4-(1-ω-methacroyloxy)pyridino]phenolates (85:15 mol%) copolymer (Combella et al. 1992)	
	
MMA/4'-(6-methacroyloxyhexylsulfonyl)-4-N,N-dimethylamino-azobenzene (25 mol%) copolymer (Xu et al. 1993)	

(continued)

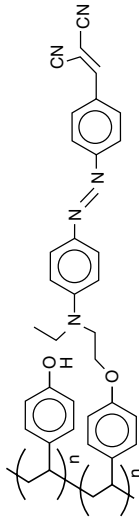
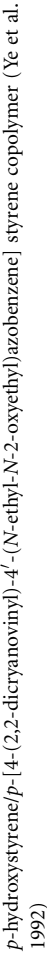
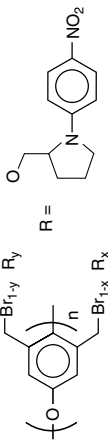
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																								
	Corona poled near T_g. d_{33} values are measured at 1.064 μm. d_{33} of A & C are stable at room temperature. Polymer B is stable at 80°C. α (1.06 μm) $\approx$ $-(1.5-3)$ dB/cm. <table><tr><th>(x, y, z)</th><th>T_g (°C)</th><th>ρ^e ($10^{20}/\text{cm}^3$)</th><th>d_{33} (pm/V)</th></tr><tr><td>A(1, 1, 0)</td><td>120</td><td>6.8</td><td>19</td></tr><tr><td>B(1, 0, 0)</td><td>130</td><td>13</td><td>44</td></tr><tr><td>C(1, 0, 0)</td><td>140</td><td>13</td><td>88</td></tr><tr><td>C(1, 0, 1)</td><td>130</td><td>9.6</td><td>121</td></tr><tr><td>C(1, 0, 2)</td><td>135</td><td>12</td><td>90</td></tr></table> $T_g = 125^\circ\text{C}$. $\lambda_{\text{max}} \approx 390$ nm. Thermally decomposes at 260°C. Corona poled at 140°C. d_{33} (1.06 μm) = 31 pm/V. d_{33} relaxes to 19 pm/V in 5 days. $T_g = 103^\circ\text{C}$. $\lambda_{\text{max}} = 393$ nm. $M_w = 12 \times 10^3$. $n(633 \text{ nm}) = 1.73$. α (633 nm) = -10 dB/cm. Corona poled at 110°C. d_{33} (1.06 μm) = 28 pm/V which stabilizes to 18 pm/V in 5 months at ambient conditions. $T_g = 123^\circ\text{C}$. $\lambda_{\text{max}} = 383$ nm. $M_w = 15 \times 10^3$. $n(633 \text{ nm}) = 1.70$. Corona poled at T_g. d_{33} (1.06 μm) = 10 pm/V. Low d_{33} due to poling-induced decomposition.	(x, y, z)	T_g (°C)	ρ^e ($10^{20}/\text{cm}^3$)	d_{33} (pm/V)	A(1, 1, 0)	120	6.8	19	B(1, 0, 0)	130	13	44	C(1, 0, 0)	140	13	88	C(1, 0, 1)	130	9.6	121	C(1, 0, 2)	135	12	90
(x, y, z)	T_g (°C)	ρ^e ($10^{20}/\text{cm}^3$)	d_{33} (pm/V)																						
A(1, 1, 0)	120	6.8	19																						
B(1, 0, 0)	130	13	44																						
C(1, 0, 0)	140	13	88																						
C(1, 0, 1)	130	9.6	121																						
C(1, 0, 2)	135	12	90																						
Functionalized homo- and copolymers of isocyanatoethyl methacrylate, MMA, and dimethylaminoethyl methacrylate. (Cheng et al. 1992) Side-chain Non-acrylate polymers 																									
																									
Poly-4-[N-methyl-N-(4'-nitrophenyl)amino-methyl]styrene (Hayashi 1991) 																									

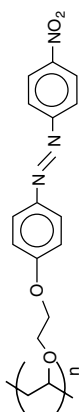
 Poly-4-[N-(4'-cyanophenyl)amino-methyl]styrene (Hayashi, et al. 1992)	$T_g = 132^\circ\text{C}$. $\lambda_{\text{max}} = 288 \text{ nm}$. $M_w = 15 \times 10^3$. $n(633 \text{ nm}) = 1.65$. Corona poled at T_g. $d_{33}(1.06 \mu\text{m}) = 1 \text{ pm/V}$. $T_g = 110^\circ\text{C}$. $\lambda_{\text{max}} \approx 470 \text{ nm}$. Contact poled with 30 V/μm at $\approx 110^\circ\text{C}$. $d_{33}(1.06 \mu\text{m}) = 1.1 \text{ pm/V}$. Stable activity at room temperature.
 Styrene/p-[4-nitro-4'-(N-ethyl-N-2-oxyethyl)azobenzene] methylstyrene copolymer (88:12 mol%) (Ye et al. 1987)	$T_g = 110^\circ\text{C}$. $\lambda_{\text{max}} \approx 380 \text{ nm}$. Contact poled with 70 V/μm at $\approx 110^\circ\text{C}$. $d_{33}(1.06 \mu\text{m}) = 1.6 \text{ pm/V}$. Low d_{33} due to material impurity.
 Styrene/N-(4-nitrophenyl)-S-prolinoxy methylstyrene copolymer (64:36 mol%) (Ye et al. 1989)	$T_g = 96^\circ\text{C}$. $\lambda_{\text{max}} \approx 380 \text{ nm}$. $\rho^* = 2.3 \times 10^{21} \text{ cm}^{-3}$. Corona poled at T_g. $d_{33}(1.06 \mu\text{m}) = 33 \text{ pm/V}$. T_g increase to 146°C at 16 mol% functionalization.
 p-hydroxystyrene/N-(4-nitrophenyl)-S-prolinoxy styrene copolymer (10:90 mol%) (Ye et al. 1989)	

(continued)

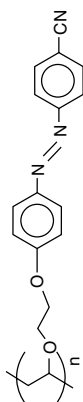
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
	Corona poled at 117°C for 15 h. Thermal and electrochemical decomposition observed at 147°C.
	$T_g = 170^\circ\text{C}$, $\rho = 2.6 \times 10^{21} \text{ cm}^{-3}$ $n(633 \text{ nm}) = 1.584$. Corona poled at 190°C for 30 min. $\alpha = -1 \text{ dB/cm}$. Temporal stability: $\tau_1(25^\circ\text{C}) = 0.3 \text{ days}$ and $\tau_2(25^\circ\text{C}) = 39 \text{ days}$.
	$T_g = 236^\circ\text{C}$, $\lambda_{\text{max}} = 390 \text{ nm}$, $\rho = 7 \times 10^{20} \text{ cm}^{-3}$ Films are cured and corona poled at 240°C, $d_{33}(1.06 \mu\text{m}) = 5.4 \text{ pm/V}$, $d_{33}(24 \text{ h}, 85^\circ\text{C}) \approx 5 \text{ pm/V}$ and stable.

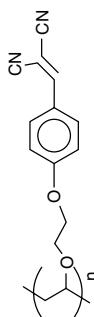
p-nitroaniline functionalized polyimide (Lin et al. 1992)



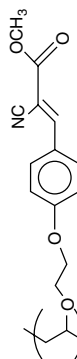
Poly-(4-nitro-4'-(vinylloxyethoxy)azobenzene, 1, and other poly-(vinyl ethers) (S/heeren et al. 1992)



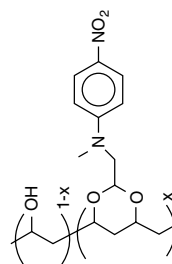
Poly-(4-cyano-4'-(vinylloxyethoxy) azobenzene 2



Poly-(4-dicyanovinyl-4'-(vinylloxyethoxy) benzene 3



Poly-(4-cyano-4-carbomethoxyvinyl-4'-(vinylloxyethoxy) benzene 4

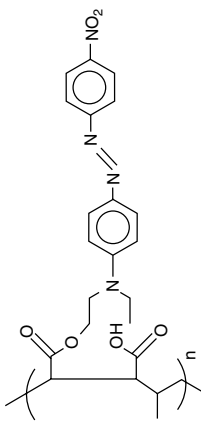
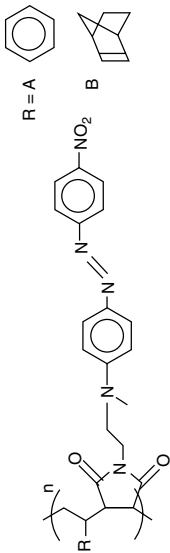
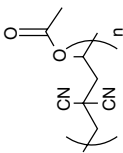


Polyvinylalcohol/N-ethyl-N-methylamino nitroaniline copolymer(Sasaki 1993)

$T_g = 120^\circ\text{C}$.
 $\lambda_{\text{max}} \approx 380 \text{ nm}$.
 Corona poled at T_g .
 $d_{33} (1.06 \mu\text{m}) = 10 \text{ pm/V}$.
 d_{33} relaxes to 7 pm/V in 40 days.

(continued)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																
	$T_g = 180^{\circ}\text{C}$. $\lambda_{\text{max}} \approx 470 \text{ nm}$. Corona poled at 185°C . $r_{33} (780 \text{ nm}) = 6 \text{ pm/V}$. with 3°C/min heating rate, r_{33} is stable up to 100°C .																
DR1/Poly(maleic anhydride-co-propylene copolymer (16:84 mol%)) (Bauer et al. 1993)																	
	<table><tr><th>$T_g (^{\circ}\text{C})$</th><th>$M_w (\times 10^3)$</th><th>$\lambda_{\text{max}} (\text{nm})$</th><th>dye (mol%)</th></tr><tr><td>A</td><td>170</td><td>54</td><td>468</td></tr><tr><td>B</td><td>180</td><td></td><td>92</td></tr><tr><td></td><td></td><td></td><td>96</td></tr></table>	$T_g (^{\circ}\text{C})$	$M_w (\times 10^3)$	$\lambda_{\text{max}} (\text{nm})$	dye (mol%)	A	170	54	468	B	180		92				96
$T_g (^{\circ}\text{C})$	$M_w (\times 10^3)$	$\lambda_{\text{max}} (\text{nm})$	dye (mol%)														
A	170	54	468														
B	180		92														
			96														
Azo dye/Poly (maleic anhydride-co-styrene or co-norbornadiene copolymer (Ahrlheim and Lehr 1994)																	
Main-Chain Polymers																	
	$T_g = 180^{\circ}\text{C}$. $M_w = 470 \times 10^3$. $n(2.94 \mu\text{m}) = 1.434$. $\alpha(2.94 \mu\text{m}) = 1.4 \text{ mm}^{-1}$. Corona poled at 180°C for 2 h. $d_{33}(1.064 \mu\text{m}) = 0.3 \text{ pm/V[Eich]}$. Note: large discrepancy in SHG d coefficients.																
Vinylidene cyanide/vinyl acetate copolymer (50:50 mol%) (Azumai et al. 1990; Eich et al. 1988; Sato et al. 1987)																	

Thin film prepared by vapor deposition polymerization.

$T_g = > 150^\circ\text{C}$.

$\lambda_{\text{cut-off}} = 400 \text{ nm}$.

Corona poled at 180°C for 3 min.

$d_{33}(1.06 \mu\text{m}) = 1.7 \text{ pm/V}$.

Negligible relaxation of activity over 2 months at ambient conditions.

Activity remains stable after short-term heating to 200°C .

$T_g = 123^\circ\text{C}$.

$\lambda_{\text{max}} = 253 \text{ nm}$.

$n(633 \text{ nm}) = 1.577$.

$\alpha(633 \text{ nm}) = -1.2 \text{ dB/cm}$.

Corona poled at 130°C for 1 h.

$d_{33}(1.064 \mu\text{m}) = 5.5 \text{ pm/V}$.

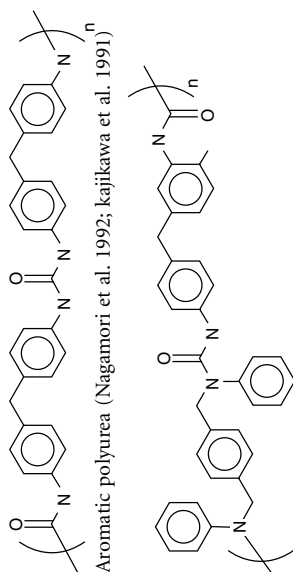
90% of activity remains stable after 40 days at ambient.

Polymers prepared by melt condensation at 150°C under N_2 .

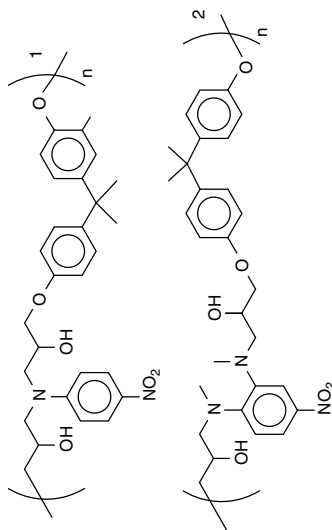
d_{33} values are measured at $1.064 \mu\text{m}$ during corona poling.

	1	2
$T_g(^\circ\text{C})$	86	77
$\lambda_{\text{max}}(\text{nm})$	392	412
$M_w(\times 10^{-3})$	7	5
Poling temp. ($^\circ\text{C}$)	100	85
$d_{33}(\text{pm/V})$	31	12
$\tau(\text{hour})$	24000	770
β	0.32	0.34

(continued)

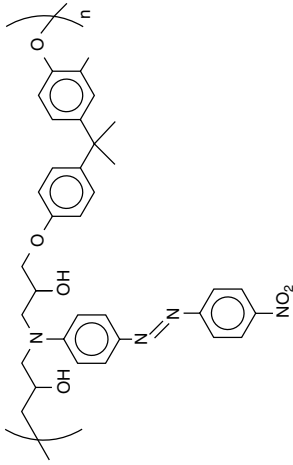
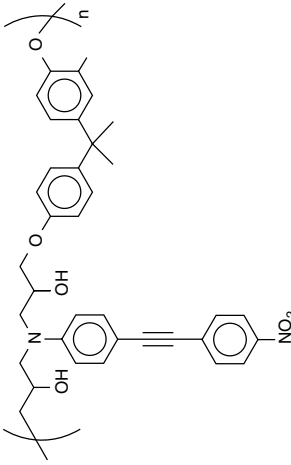


N-phenylated polyurea (Nalwa et al. 1993a; Nalwa et al. 1993b; Azumai et al. 1990; Stato et al. 1987)



Epoxy polymers containing 4-amino-4'-nitroazobenzene (Teraoka et al. 1991)

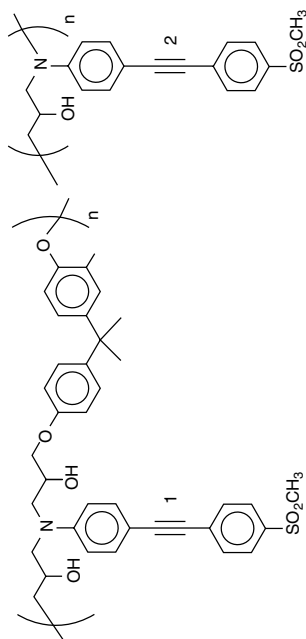
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
	$T_g = 77^\circ\text{C}$. $\lambda_{\text{max}} = 480\text{ nm}$. Corona poled after procuring. $d_{33}(1.06\text{ }\mu\text{m}) = 25\text{ pm/V}$. Stable activity at ambient conditions for > 20 days. Activity decreases rapidly to zero when heated above 80°C.
Epoxy polymers containing <i>p</i> -aminonitrobenzene (Gadret et al. 1991)	
	$T_g = 125^\circ\text{C}$. $\lambda_{\text{max}} = 418\text{ nm}$. $n(633\text{ nm}) = 1.71$. Corona poled at 135°C for 1 h. $d_{33}(1.064\text{ }\mu\text{m}) = 89\text{ pm/V}$. $r_{13}(633\text{ nm}) = 8\text{ pm/V}$. Stable birefringence at ambient conditions. Birefringence decays with $\tau = 448\text{ h}$ and $\beta = 0.45$ at 100°C.
Epoxy polymer containing 4-amino-4'-nitrotolane (Jungbauer et al. 1991)	

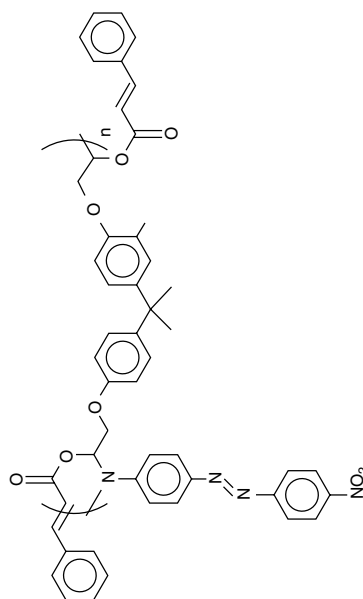
Polymers prepared by melt condensation at 150°C.
 d_{33} values are measured at 1.064 μm during corona poling.

	1	2	3
T_g (°C)	74	94	116
λ_{max} (nm)	471	476	
M_w ($\times 10^3$)	11	15	31
n (830 nm)	1.69	1.69	1.70
χ_{33} (pm/V)	14.8	10.3	

$T_g = 115^\circ\text{C}$.
 $\lambda_{max} = 461$ nm.
 n (533 nm) = 1.718.
 Corona poled at 115°C for 1 h.
 d_{33} (1.06 μm) = 34 pm/V.
 70% of SHG activity remains stable after 20 days at ambient conditions.



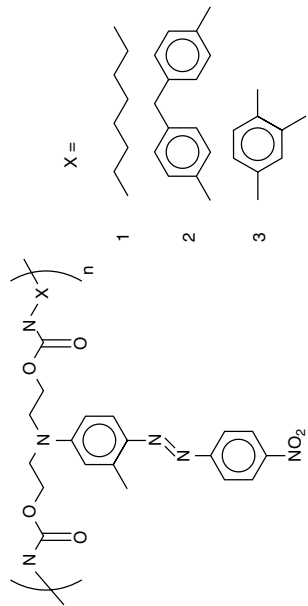
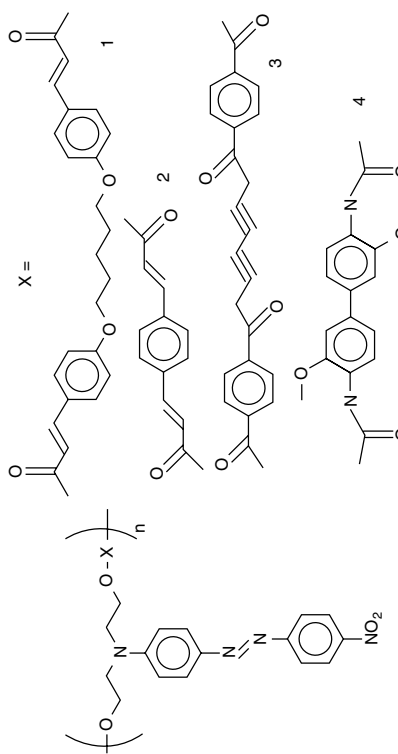
Epoxy polymers containing 4-amino-4'-methylsulfonyltolane (Twieg et al. 1992)



Epoxy polymers containing 4-amino-4'-nitroazobenzene (Jeng et al. 1992c)

(continued)

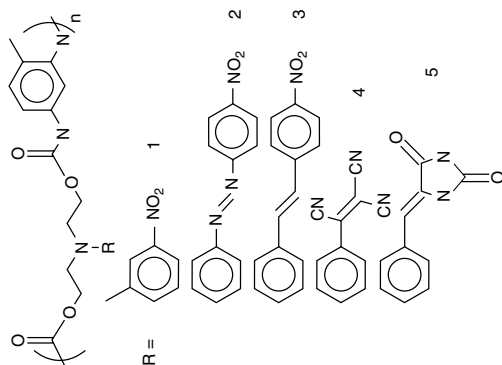
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																														
	Polymers prepared by melt condensation at 150°C. χ_{333} ($-\omega$, 0) values are measured at 830 nm after contact poling with 25 V/μm at 100°C. <table><tr><th></th><th>1</th><th>2</th><th>3</th></tr><tr><td>T_g (°C)</td><td>74</td><td>94</td><td>116</td></tr><tr><td>λ_{max} (nm)</td><td>471</td><td>476</td><td></td></tr><tr><td>$M_w (\times 10^3)$</td><td>11</td><td>15</td><td>31</td></tr><tr><td>n (830 nm)</td><td>1.69</td><td>1.69</td><td>1.70</td></tr><tr><td>χ_{33} (pm/V)</td><td>14.8</td><td>10.3</td><td></td></tr></table>		1	2	3	T_g (°C)	74	94	116	λ_{max} (nm)	471	476		$M_w (\times 10^3)$	11	15	31	n (830 nm)	1.69	1.69	1.70	χ_{33} (pm/V)	14.8	10.3							
	1	2	3																												
T_g (°C)	74	94	116																												
λ_{max} (nm)	471	476																													
$M_w (\times 10^3)$	11	15	31																												
n (830 nm)	1.69	1.69	1.70																												
χ_{33} (pm/V)	14.8	10.3																													
Polyurethanes containing 4-amino-4'-nitroazobenzene [Meyrueix et al. 1991a, 1991b] 	Polymers prepared by condensation in dioxane solution. d_{33} is stabilized value measured at 1.064 μm after corona poling at about 130°C. Activity is stable at ambient conditions. <table><tr><th></th><th>1</th><th>2</th><th>3</th><th>4</th></tr><tr><td>T_g (°C)</td><td>92</td><td>120</td><td>122</td><td>140</td></tr><tr><td>λ_{max} (nm)</td><td>460</td><td>470</td><td>455</td><td>463</td></tr><tr><td>Dye (wt%)</td><td>48</td><td>68</td><td>47</td><td>52</td></tr><tr><td>Thickness (μm)</td><td>0.04</td><td>0.05</td><td>0.22</td><td>0.28</td></tr><tr><td>d_{33} (pm/V)</td><td>108</td><td>250</td><td>119</td><td>223</td></tr></table>		1	2	3	4	T_g (°C)	92	120	122	140	λ_{max} (nm)	460	470	455	463	Dye (wt%)	48	68	47	52	Thickness (μm)	0.04	0.05	0.22	0.28	d_{33} (pm/V)	108	250	119	223
	1	2	3	4																											
T_g (°C)	92	120	122	140																											
λ_{max} (nm)	460	470	455	463																											
Dye (wt%)	48	68	47	52																											
Thickness (μm)	0.04	0.05	0.22	0.28																											
d_{33} (pm/V)	108	250	119	223																											

Polyurethanes containing 4-amino-4'-nitroazobenzene [Chen et al. 1991]

In situ corona poling during melt polymerization at 120°C. d_{33} values are measured at 1.064 μm ; stabilized values after 180 days at 25°C are given in *italics*.

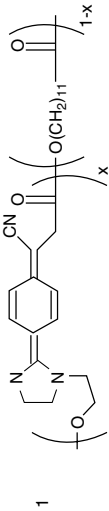
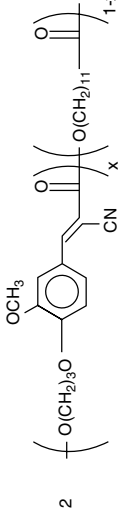
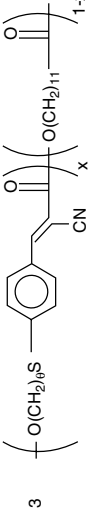
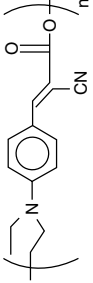
	1	2	3	4	5
T_g (°C)	98	131	121	125	178
λ_{max} (nm)	373	472	431	518	388
M_w ($\times 10^3$)	2.3	2.5	2.0	1.7	2.1
d_{33} (pm/V)	9	10	2.6	3.6	2
	0.5	5.5	6	0.9	2.5



Polyurethanes derived from 2,4-toluenediisocyanate/2-methyl-4-nitro-[N,N-bis(2-hydroxyethyl)]-aniline and other diols [Kitipichai et al.1993]

(continued)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties			
	1	2	3	
Polymers prepared by high temperature transesterification. Homopolymers are typically insoluble and high melting. Unit molecular nonlinearity $\mu\beta/n$ values are measured at 1.064 μm .				
	T_g ($^{\circ}\text{C}$)	None	<25	45
	Dye (mol%)	50	67	100
	Mw ($\times 10^3$)		70	
	$\mu\beta/n$ ($\times 10^{-18}$ esu)		140	
	T_g ($^{\circ}\text{C}$)	100–110	60–90	
	λ_{max} (nm)	442	442	
	Mw ($\times 10^3$)	27	5	
	Poling temp. ($^{\circ}\text{C}$)	120	85–100	
	d_{33} (pm/V) at 1.064 μm	7	7	
Main-chain polymers derived from (1) α -cyano-ester quindimethanes, (2) <i>p</i> -oxy- α -cyanocinnamates, (3) <i>p</i> -thio- α -cyanocinnamates [Fuso 1991; Hall et al. 1988; Green 1987a, 1987b]				
				
Main-chain homopolymers derived from (4- <i>N</i> -ethyl- <i>N</i> -(2-hydroxyethyl)amino- α -cyanocinnamates (1) and the corresponding acid (2) [Stenger-Smith et al. 1991, 1990]				

Polymers are prepared by transesterification in melt at 140°C for 8 h.

$T_g = 63^\circ\text{C}$.

$M_w = 13 \times 10^3$.

$\lambda_{\text{max}} = 473 \text{ nm}$.

$n(790 \text{ nm}) = 1.760$.

Contact poled with 43 V/ μm at 65°C.

$d_{33}(1.58 \mu\text{m}) = 7.3 \text{ pm/V}$.

Polymers are corona poled during melt polymerization at 150°C for a few hours.

$T_g = 60^\circ\text{C}$.

$\lambda_{\text{max}} = 366 \text{ nm}$.

$d_{33}(1.064 \mu\text{m}) = 12.5 \text{ pm/V}$.

Activity decays by 40% in 25 days at ambient conditions.

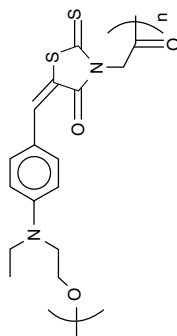
Polymers are prepared by melt polycondensation at 220°C, 1.3 mbar for 4 h.

Films are of pale yellow in color.

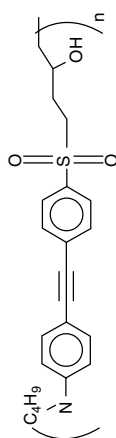
d_{33} values are measured at 1.064 μm after corona poling at 10°C above T_g .

	1	2	3	4
$T_g(^\circ\text{C})$	48	41	51	53
Dye (mol%)	30	43	63	34
$M_w (\times 10^3)$		35	115	99
$d_{33}(\text{pm/V})$		0.04	0.5	0.3

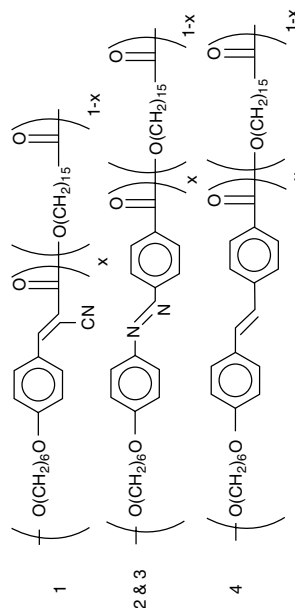
(continued)



Main-chain polymer derived from 3-((methoxycarbonyl)methyl)-5-[4'-(N-ethyl-N-(2''-hydroxyethyl)amino)benzylidene]rhodanine [Francis et al. 1993b]

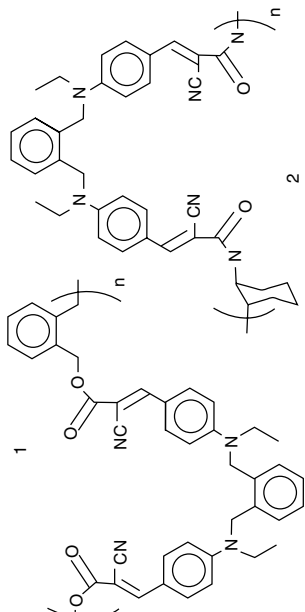
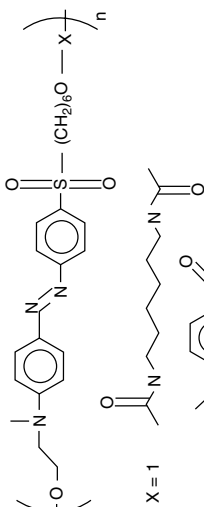


4-amino-4'-alkylsulfonfyltolane main-chain polymer [Zentel et al. 1993]

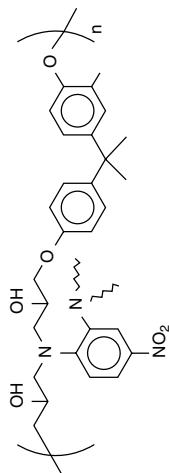


Main-chain polyesters derived from 6-hydroxyhexyloxyphenyl propenoic, azobenzoic, or ethenylbenzoic acids [S'heeren et al. 1993b]

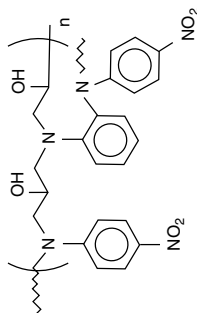
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																				
	<table><tr><td>T_g (°C)</td><td>1</td><td>2</td></tr><tr><td>λ_{max} (nm)</td><td>143</td><td>193</td></tr><tr><td>M_w ($\times 10^3$)</td><td>425</td><td>55</td></tr><tr><td>Poling temp. (°C)</td><td></td><td>215</td></tr><tr><td>d_{33} (pm/V) at 1.064 μm</td><td></td><td>3.5</td></tr></table> Polymer 2 was corona poled. Activity is found to be stable at room temperature.	T_g (°C)	1	2	λ_{max} (nm)	143	193	M_w ($\times 10^3$)	425	55	Poling temp. (°C)		215	d_{33} (pm/V) at 1.064 μ m		3.5					
T_g (°C)	1	2																			
λ_{max} (nm)	143	193																			
M_w ($\times 10^3$)	425	55																			
Poling temp. (°C)		215																			
d_{33} (pm/V) at 1.064 μ m		3.5																			
	Polymers are prepared by Condensation in dioxane solution. d_{33} values are measured at 1.064 μm after corona poling at about 120°C. <table><tr><td>T_g (°C)</td><td>1</td><td>2</td><td>3</td></tr><tr><td>λ_{max} (nm)</td><td>62</td><td>114</td><td>108</td></tr><tr><td>M_w ($\times 10^3$)</td><td>440</td><td>436</td><td>443</td></tr><tr><td>d_{33} (pm/V)</td><td>8</td><td>7</td><td>9</td></tr><tr><td>d_{33} (10 days) at ambient</td><td>60</td><td>125</td><td>150</td></tr></table>	T_g (°C)	1	2	3	λ_{max} (nm)	62	114	108	M_w ($\times 10^3$)	440	436	443	d_{33} (pm/V)	8	7	9	d_{33} (10 days) at ambient	60	125	150
T_g (°C)	1	2	3																		
λ_{max} (nm)	62	114	108																		
M_w ($\times 10^3$)	440	436	443																		
d_{33} (pm/V)	8	7	9																		
d_{33} (10 days) at ambient	60	125	150																		

Random main-chain polymers containing 4-*N,N*-dialkylamino-4'-hexylsulfonylazobenzene [Xu et al. 1993, 1992a]

Cross-linked polymers

Cross-Linked epoxy polymer from 4-nitro-1, 2-phenylenediamine and bisphenol-A diglycidylether [Eich et al. 1989a]



Cross-linked epoxy polymer from *N,N'*-(diglycidyl)-4-nitroaniline and *N*-(2-aminophenyl)-4-nitroaniline [Jungbauer et al. 1990]

Thermal cross-linking is achieved by procuring at 100°C for 3 h at 140°C for 16 h under a corona poling field.

$\lambda_{\text{max}} = 410 \text{ nm}$.

$n(633 \text{ nm}) = 1.629$.

$d_{33} (1.06 \mu\text{m}) = 13.5 \text{ pm/V}$.

No decay of SHG activity is observed for 36 mins at 80°C.

Thermal cross-linking is achieved by procuring at 130°C for 4 min and at 120°C for 24 h under a corona poling field.

$\lambda_{\text{max}} = 397 \text{ nm}$.

High dye content: 63 wt%.

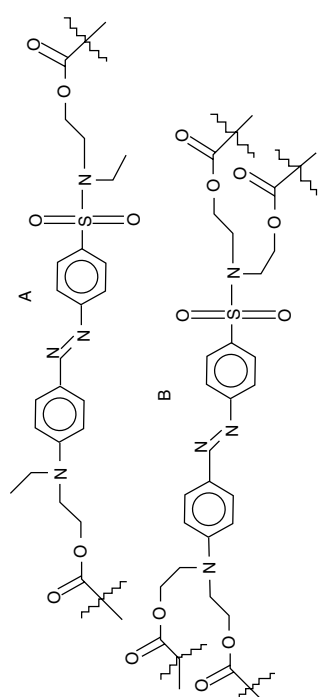
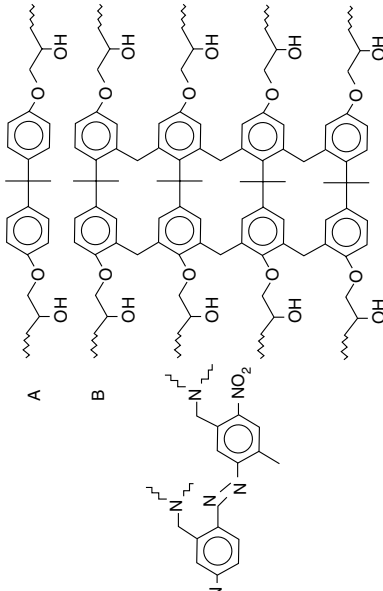
$n(633 \text{ nm}) = 1.74$.

$d_{33} (1.064 \mu\text{m}) = 50 \text{ pm/V}$.

Stable activity is observed at 80% of initial value at 80°C.

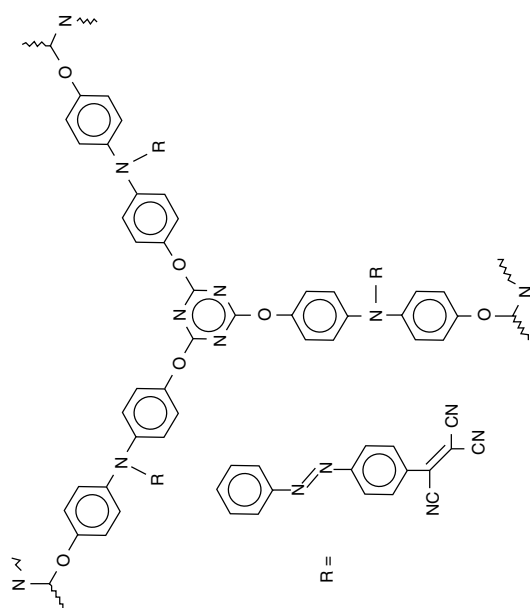
(continued)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
	Cross-linking is initiated with free radicals under a corona poling field. $\lambda_{\text{max}} = 480 \text{ nm}$. $r_{33} (633 \text{ }\mu\text{m}) = 36 \text{ pm/V}$; $r_{33} (1.3 \text{ }\mu\text{m}) = 6.6 \text{ pm/V}$. No decay of activity is observed over 8 months at ambient conditions for A. Higher temporal stability found for B.
Cross-linked methacrylate polymer containing 4-N,N-dialkylamino-4'-N,N-dialkylaminosulfonylazobenzene [Wang et al. 1993; Allen et al. 1991] 	Thermal cross-linking is achieved procuring at 100°C for 3 h and at 130°C for 2 hour a corona poling field. $\rho^* = 6 \times 10^{20} \text{ cm}^{-3}$ for B. $d_{33} (1.064 \text{ }\mu\text{m}) = 3(\text{A})-6(\text{B}) \text{ pm/V}$. Temporal stability: $\tau_1 (25^\circ\text{C}) = 6(\text{A})-4.1(\text{B})$ days and $\tau_2 (25^\circ\text{C}) = 120(\text{A})-300(\text{B})$ days; $\tau_1 (85^\circ\text{C}) = 1.6(\text{B})$ days and $\tau_2 (85^\circ\text{C}) = 120(\text{B})$ days.

Cross-linked polymer from a reactive diamine derivative of 4-N, N-dimethylamino-4'-nitroazobenzene and oligomeric derivative of diglycidyl ether of bisphenol A [Hubbard 1992]

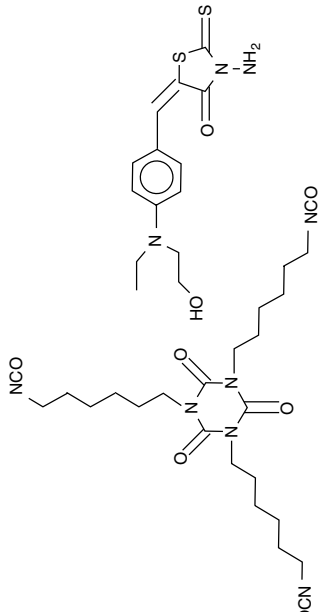
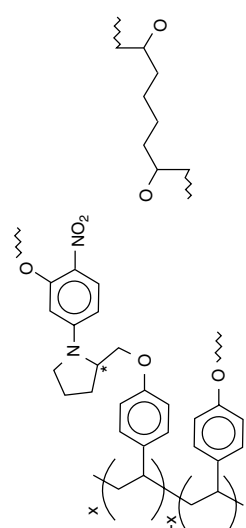
Polymers are prepared by poly-acyclotrimerization at 150°C under a
 poling field for several hours.
 $r_{33}(830\text{ nm}) = 11\text{ pm/V}$.
 High stability is observed at 85°C.



Triazine cross-linked polymer obtained from *p*(*N,N*-bis(4'-cyanatobenzyl)amino-*p'*-(2,2-dicyanovinyl)azobenzene
 (Holland and Fang 1992; Singer et al. 1991)

(continued)

TABLE 6.3 (Continued)

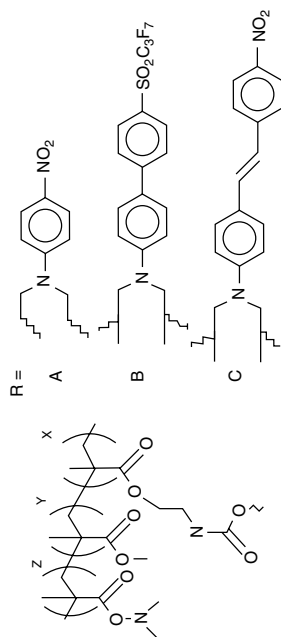
Structure and Nomenclature (Ref)	Properties
	Thermally cross-linked at 135°C for 16 h. $\lambda_{\text{max}} = 470 \text{ nm}$. $n(1.3 \text{ }\mu\text{m}) = 1.611$. Doping level: 60 mol%. Contact poled with 100 V/ μm at 135°C. $d_{33}(1.58 \text{ }\mu\text{m}) = 6.9 \text{ pm/V}$. $r_{33}(1.3 \text{ }\mu\text{m}) = 3.6 \text{ pm/V}$. Activity decays by 30% in 150 days at 100°C due to thermal decomposition.
	Thermal cross-linking is achieved by procuring at 100°C for 24 h and at 180°C for 1 hour under a corona poling field. High dye content: 16 wt%. diepoxide/phenol ratio: 0.5. $d_{33}(1.06 \text{ }\mu\text{m}) = 3 \text{ pm/V}$. Temporal stability: $\tau_1(25^\circ\text{C}) = 79 \text{ days}$ and $\tau_2(25^\circ\text{C}) = 100 \text{ days}$.

Corona poled near T_g .
 d_{33} values are measured at 1.064 μm .
 d_{33} of A are stable at room temperature.
 Activity decays by 10% in 100 days at 80°C for polymer B and C.
 α (1.06 μm) $\approx$ -(1.5-3) dB/cm.

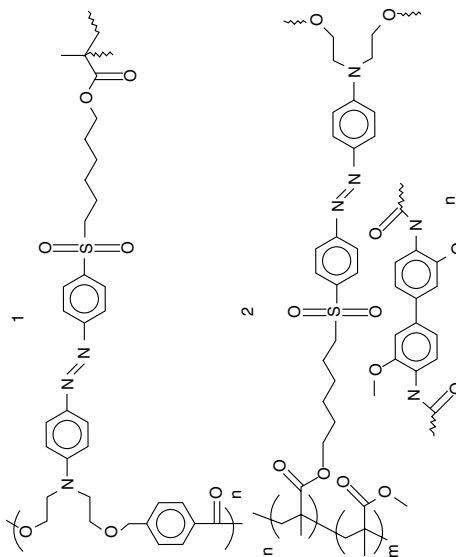
(x, y, z)	ρ^x (10 cm ⁻¹)	d_{33} (pm/V)
A(1, 0, 0)	11	11
B(1, 1, 0)	6	10
C(1, 0, 0)	9	34
C(1, 0, 1)	6	39

Thermal cross-linking under corona poling field: (1) with initiators;
 (2) without initiator.

	1	2
λ_{max} (nm)	$\approx$ 440	$\approx$ 440
Poling temp. (°C)	115	160–180
d_{33} (pm/V) at 1.064 μm	30	50
d_{33} (100 °C 4 days)		47.5



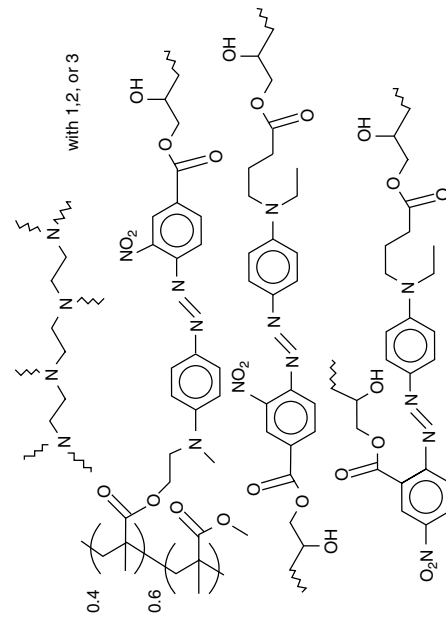
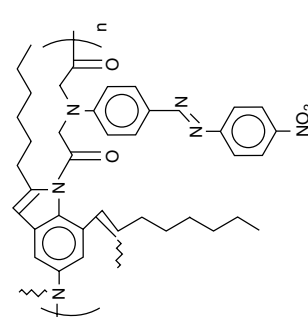
Cross-linked homo- and copolymers of isocyanatoethyl methacrylate, MMA, and dimethylaminoethyl methacrylate. (Cheng et al. 1992)



Cross-linked side-chain polymers containing 4-N,N-dialkylamino-4'-alkylsulfonfylazobenzene [Xu et al. 1992b; Shi et al. 1993]

(continued)

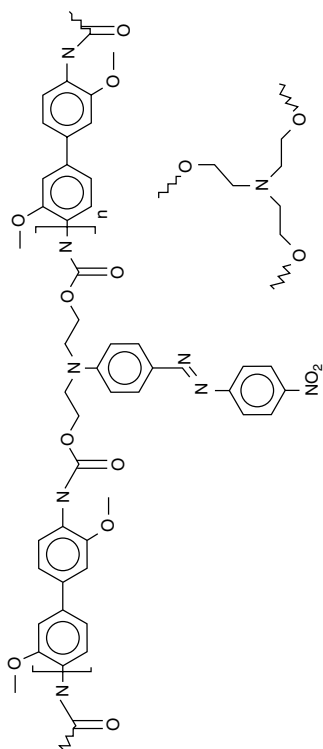
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties																								
	Cross-linked polymers are prepared with 10–20 wt% PMMA as a binder. Films are characterized as having good to excellent optical quality. r_{33} values are measured at 1.32 μm after corona poling at about 140°C for 8 h. <table><tr><th></th><th>1</th><th>2</th><th>3</th></tr><tr><td>T_g (°C)</td><td>165</td><td>150</td><td>140</td></tr><tr><td>Pressure (°C)</td><td>none</td><td>140</td><td>140</td></tr><tr><td>Pressure (hr)</td><td>none</td><td>4.5</td><td>2.5</td></tr><tr><td>r_{33} (pm/V)</td><td>1.6</td><td>0.9</td><td>3.5</td></tr><tr><td>r_{33} (80 °C for 30 min)</td><td>8.8</td><td>7.7</td><td>1.5</td></tr></table>		1	2	3	T_g (°C)	165	150	140	Pressure (°C)	none	140	140	Pressure (hr)	none	4.5	2.5	r_{33} (pm/V)	1.6	0.9	3.5	r_{33} (80 °C for 30 min)	8.8	7.7	1.5
	1	2	3																						
T_g (°C)	165	150	140																						
Pressure (°C)	none	140	140																						
Pressure (hr)	none	4.5	2.5																						
r_{33} (pm/V)	1.6	0.9	3.5																						
r_{33} (80 °C for 30 min)	8.8	7.7	1.5																						
	Prepolymer containing ethynyl group is thermally cross-linked at 190°C for 2 h under a corona poling field. $\lambda_{\text{max}} \approx 470 \text{ nm}$. $d_{33}(1.064 \mu\text{m}) = 20 \text{ pm/V}$. Activity decays to 75% of initial value after 30 days at 90°C.																								

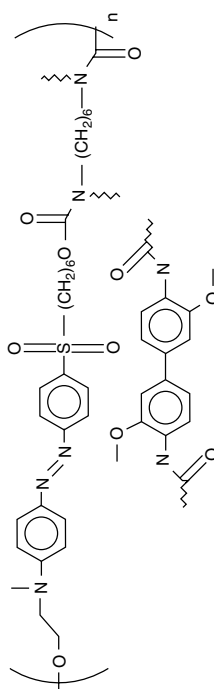
Cross-Linked polymer containing 4-amino-4'-nitroazobenzene (Yu et al. 1992)

Oligomeric prepolymer is thermally cross-linked with triethanolamine at 160°C for an hour under a corona poling field.
 $\lambda_{\max} = 475$ nm.
 $n(633 \text{ nm}) = 1.753$; $n(800 \text{ nm}) = 1.692$.
 $d_{33}(1.06 \text{ }\mu\text{m}) = 120 \text{ pm/V}$.
 $r_{13}(633 \text{ }\mu\text{m}) = 13 \text{ pm/V}$; $r_{13}(800 \text{ nm}) = 5 \text{ pm/V}$.
 No decay of activity is observed at ambient for 4 months; activity stabilizes to 70% of initial value after 4 months at 90°C.

Thermally cross-linked under a corona poling field at 125°C for 2 h.
 Prepolymer $M_w = 8 \times 10^3$.
 $\lambda_{\max} = 440$ nm.
 $d_{33}(1.064 \text{ }\mu\text{m}) = 40 \text{ pm/V}$.
 90% activity remains stable at ambient conditions for > 3 months.



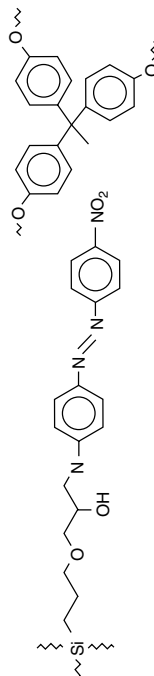
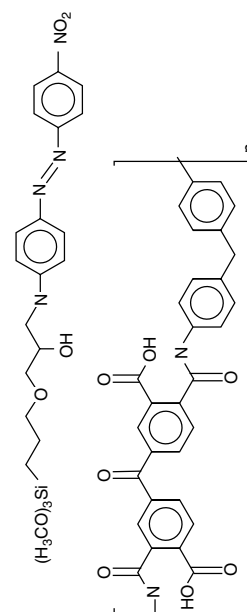
Cross-Linked polyurethane containing 4-*N,N*-dialkylamino-4'-nitroazobenzene (Chen et al. 1992; Shi et al. 1992)



Cross-Linked random main-chain polymer containing 4-*N,N*-dialkylamino-4'-hexylsulfonylazobenzene and 3,3'-dianisidine diisocyanate (Xu 1992; Ranon et al. 1993; Xu et al. 1993)

(continued)

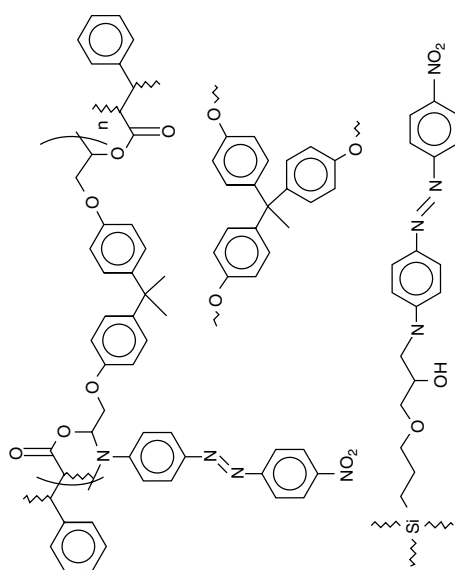
TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
 Alkoxysilane derivative of 4-(4'-nitrophenylazo)-phenylamine cross-linked with 1,1,1-tris(4-hydroxyphenyl)ethane (Jeng et al. 1993)	Thermally cross-linking occurs at 200°C. $T_g = 110^\circ\text{C}$. $\lambda_{\text{max}} = 493\text{ nm}$. $n(533\text{ nm}) = 1.744$. Doping level: 50 mol%. Corona poled at 200°C for 30 min. $d_{33}(1.06\text{ }\mu\text{m}) = 77\text{ pm/V}$. $d_{33}(24\text{ hrs}, 105^\circ\text{C}) = 62\text{ pm/V}$. No decay of activity is observed for 7 days at ambient conditions.
 Alkoxysilane derivative of 4-(4'-nitrophenylazo)-phenylamine cross-linked with phenylsiloxane polymer (Allied Signal Accuglass 204®) (Jeng et al. 1992a)	Thermal cross-linking occurs at 200°C. $\lambda_{\text{max}} = 493\text{ nm}$. $n(533\text{ nm}) = 1.537$. Doping level: 0.1 g dye in 4 g of A204. Corona poled at 200°C for 10 min. $d_{33}(1.06\text{ }\mu\text{m}) = 5.28\text{ pm/V}$. $d_{33}(40\text{ h}, 100^\circ\text{C}) = 2.9\text{ pm/V}$.
 Alkoxysilane derivative of 4-(4'-nitrophenylazo)-phenylamine/polyimide/polyimide(Skybond®) composite (Jeng et al. 1992b)	$T_g > 275^\circ\text{C}$. $\lambda_{\text{max}} = 466\text{ nm}$. Doping level: 16 wt%. Excellent optical quality. Corona poled at 220°C. $d_{33}(1.06\text{ }\mu\text{m}) = 13.7\text{ pm/V}$. Stable d_{33} (168 h, 120°C) = 10 pm/V. Novelty: composite of polyimide and Si-O-Si network.

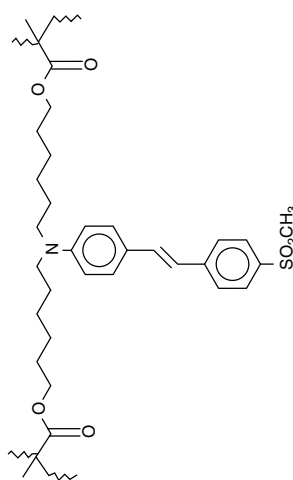
Equal weight ratio of the two polymers is heated at 200°C for 1 h under a corona poling field. Films are high optical quality. $T_g = 176^\circ\text{C}$. $\lambda_{\text{max}} = 458 \text{ nm}$. $N(533 \text{ nm}) = 1.708$. $d_{33}(1.064 \text{ }\mu\text{m}) = 33 \text{ pm/V}$. No decay of activity is observed at 100°C for 7 days, 50% decay is observed after 15 h at 160°C.

Liquid monomers are cross-linked by UV irradiation with initiator at room temperature. $T_g < 70^\circ\text{C}$. Good optical quality. Contact poled with 6.7 V/ μm . $d_{33}(1.06 \text{ }\mu\text{m}) = 0.7 \text{ pm/V}$. Activity decays to zero in several months at ambient conditions.

(continued)

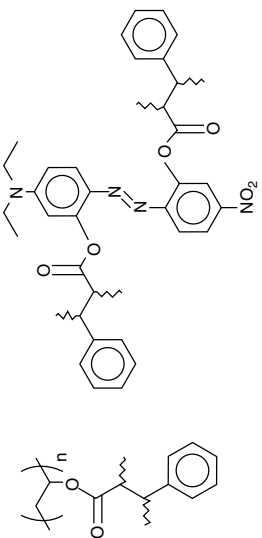
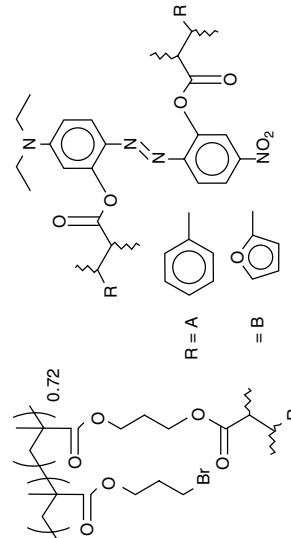


Interpenetrating network of epoxy and silicon-based cross-linked polymers (Marturunkakul et al. 1993)



Cross-linked acrylate polymer of 4'-N,N-bis (6-methacryloyloxyhexyl)-amino-4-methylsulfonylstilbene (Robello et al. 1991b)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
	Cross-linking is induced by UV irradiation (2 mw/cm² at 254 nm for 3 to 10 min) at 70°C. $T_g = 84^\circ\text{C}$ (before cross-linking). $\lambda_{\text{max}} = 520$ nm. Doping level: 10 wt%. $n(633 \text{ nm}) = 1.677$. Corona poled at 70°C during UV irradiation. $d_{33}(1.064 \text{ }\mu\text{m}) = 11.5 \text{ pm/V}$. $d_{33}(1.54 \text{ }\mu\text{m}) = 3.7 \text{ pm/V}$. $r_{33}(633 \text{ nm}) = 9 \text{ pm/V}$. No decay of activity is observed in 22 h at ambient conditions
Cross-linked polymer of polyvinylcinnamate doped with 3-cinnamoyloxy-4-[4-(N,N-diethylamino)-2-cinnamoyloxy phenylazo] nitrobenzene (Mandal et al. 1991a, 1991b)  R = A B	Photo-cross-linking with 1.8 mw/cm² at 312 nm at 75°C for 4 (A) and 2 (B) h to achieve 60% reaction. B cannot be poled under irradiation and is poled with a cycle of poling (10 min at 25°C) and cross-linking (20 min at -15°C) for a total exposure time of 2 h. $r_{33}(1.32 \text{ }\mu\text{m}) = 0.6 \text{ pm/V}$. Activity remains stable after 3 h at 80°C.

Cross-linked side-chain cinnamate or furylacrylate polymers doped with cinnamoyloxy or furylacryloyloxy functionalized 4-N,N-diethylamino 4'-azonitrobenzene (Muller et al. 1992b)

Photo-cross-linking with UV light under corona poling field: (A) 1.5 min at 50°C; (B) 10 min at room temperature. Both polymers were subsequently poled at 150°C for 20 min. Activities are stable at room temperature.

	mol%	$d_{33}(\text{pm/V})$
A	10	6
	33	20
	57	30
B	27	150

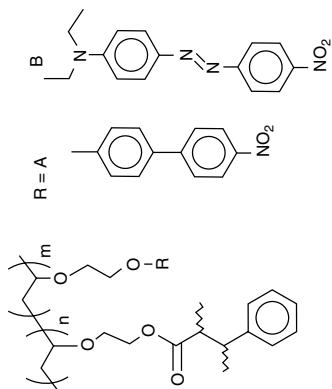
Prepolymer containing cinnamoyl group is cross-linked by UV irradiation at 3 MW/cm² for 10 min.

 $\lambda_{\max}=461\text{ nm.}$ $n(533 \text{ nm}) = 1.718$.

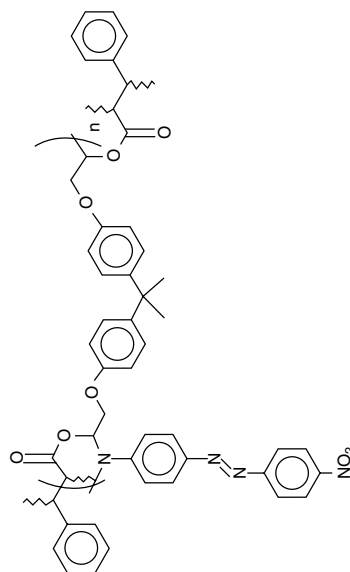
Corona poled at 115°C for 1 hour.

$$d_{33}(1.064\text{ }\mu\text{m})=22\text{ pm/V}.$$

95% of SHG activity remains stable after 20 days at ambient conditions.



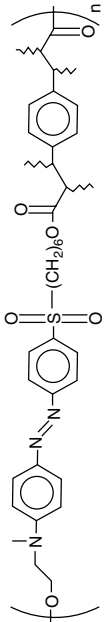
Cross-linked side-chain cinnamate copolymers functionalized with 4-alkoxy-4'-biphenyl of 4-*N,N*-diethylamino 4'-azonitrobenzene [Kato et al. 1993]



Cross-linked epoxy polymer containing 4-amino-4'-nitroazobenzene (Jeng et al. 1992c)

(continued)

TABLE 6.3 (Continued)

Structure and Nomenclature (Ref)	Properties
	Photo-cross-linked under a corona poling field. Prepolymer $M_w = 8.5 \times 10^3$. Dye content = 53 wt%. $\lambda_{max} = 443$ nm. $d_{33}(1.064 \mu m) = 150$ pm/V. 90% activity remains stable at ambient conditions for 25 days.
Cross-linked, random, main-chain polymer containing 4- <i>N,N</i> -dialkylamino-4'-hexylsulfonylazobenzene and cinnamoyl groups (Xu et al. 1993; Chen et al. 1991)	

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- Q1 We have made a change to the word 'plasticization'. Please approve.
- Q2 References '118 and 119' are provided in the list but not cited in the text. Please supply citation details or delete the reference from the reference list.
- Q3 Please provide forename for the author 'Torreuellas' in reference 28.